



## Measurement & Control Instruments

Process Control

Temperature Control

Heating Cooling

Counters

Timers

# Process Controllers

"Smart I/O Module" System  
RS-232/485 Modbus RTU Serial Communication



ESM-4450 ESM-4950  
ESM-7750 ESM-9450 ESM-9950

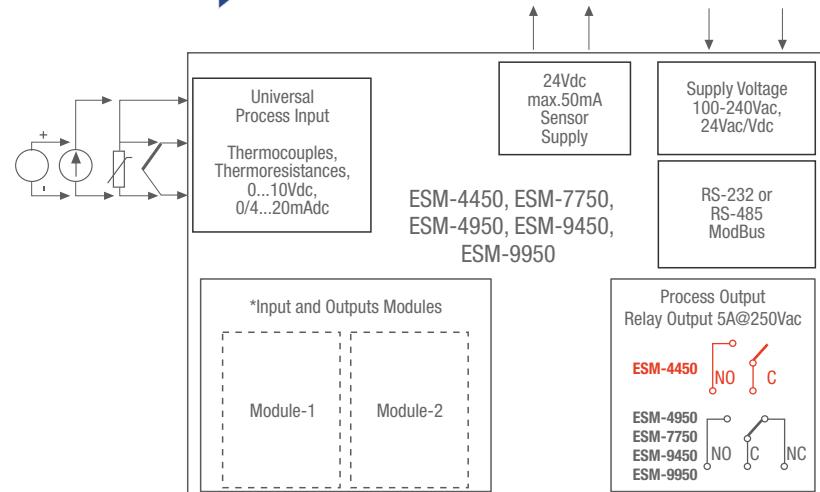


- ▶ 8 steps profile control (Ramp & Soak) function and start-hold-stop by using logic input module
- ▶ For process value and process control Retransmission feature
- ▶ Detection of heater failure by using 0...5Aadc CT input module

- ▶ Universal process input (TC, RTD, mVdc, Vdc, mA)
- ▶ Bumpless transfer
- ▶ Motorized valve control function

## Specifications

4 Digits process (PV) and 4 Digits set (SV) display  
Programmable heating, cooling and alarm functions for control outputs  
Auto-tune and Self-tune PID  
Dual or multi point calibration for dc Voltage/Current input  
Configurable ON/OFF, P, PI, PD, and PID control forms



\* Input and output modules can be mounted each module sockets.

\* Only one analog input module can connect to the device at the same time.



## Technical Specification

**Accuracy:**  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance, mV, V  $\pm 0.70\%$  of full scale for mA input  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second  
**Input Filter:** 0.0 to 900.0 seconds



ESM-4450 (48x48x116 mm)  
ESM-7750 (72x72x87,5 mm)  
ESM-4950 (96x48x86,5 mm)  
ESM-9450 (48x96x86,5 mm)  
ESM-9950 (96x96x87,5 mm)

**A** Supply Voltage  
1 100-240Vac (-15%; +10%) 50/60 Hz  
2 24Vac (-15%; +10%) 50/60 Hz  
24Vdc (-15%; +10%)

**BC** Input  
Universal Input: TC, RTD, dc Voltage/Current  
Thermocouple (TC): L(DIN 43710), J, K, B, E and  
N(IEC584.1) (ITS90), C(ITS90)  
Thermoresistance (RTD): PT-100, (IEC 751) (ITS90)

**D** Serial Communication  
1 RS-232 Modbus RTU  
2 RS-485 Modbus RTU

Input/Output Modules FG / HI

Relay Output Module 01

SSR Driver Output Module 02

Digital(Transistor) Output Module 03

Current Output Module (04...20mAadc veya 0...10Vdc) 04

Digital Input Module 07

0/4...20 mA Current Input Module 08

0...5Aac CT Input Module 09

TC or (0...50mVdc) Input Module 10

PT-100 Input Module 11

0...10Vdc Input Module 12

Process Output E

Standard Relay Output: (5A @ 250Vac) 1

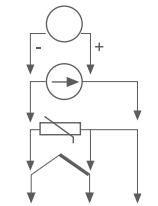
# Process Controllers

Universal Input Dual SET PID

ESM-7730 ESM-4430  
ESM-9930 ESM-9430 ESM-4930



- ▶ Auto-tune and Self-tune PID
- ▶ Bumpless transfer
- ▶ Dual or multi point calibration for dc Voltage/Current input



## Specifications

4 Digits process (PV) and 4 Digits set (SV) display  
Universal process input (TC, RTD, mVdc, Vdc, mAdc)  
Configurable ON/OFF, P, PI, PD, and PID control forms  
Manual/Automatic mode selection for control outputs  
Programmable heating, cooling and alarm functions for control outputs

Supply Voltage 100-240Vac, 24Vac/Vdc	24Vdc max.50mA Sensor Supply	ESM-4430 ESM-4930 ESM-7730 ESM-9430 ESM-9930	Universal Process Input  Thermocouples, Thermoresistances, 0...10Vdc, 0/4...20mAdc
Output-1 Relay Output 5A@250Vac  ESM-4430 ESM-4930 ESM-7730 ESM-9430 ESM-9930	Output-2 Relay Output 5A@250Vac  ESM-4430 ESM-4930 ESM-7730 ESM-9430 ESM-9930	Output-3 SSR Driver Output 17mA@25Vdc (Max.)  ESM-4430, ESM-4930, ESM-7730, ESM-9430, ESM-9930	  
 96x96	 48x96	 72x72	 96x48

## Technical Specification

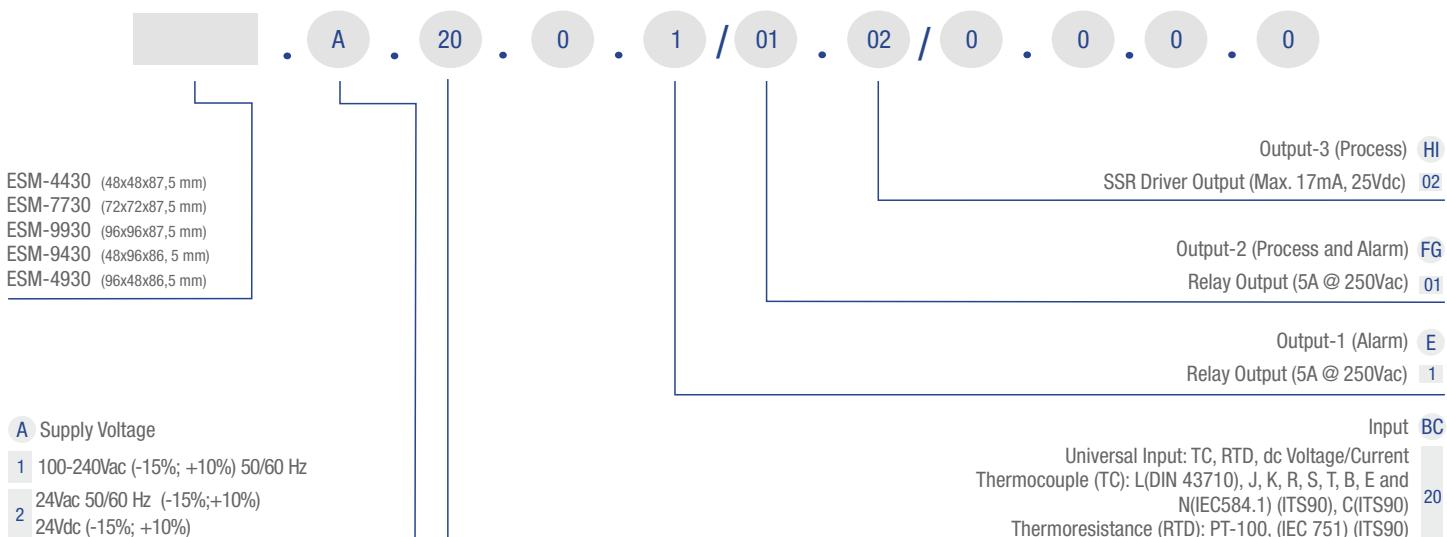
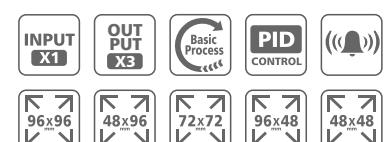
**Accuracy:**  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance, mV, V  $\pm 0.70\%$  of full scale for mA input  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$

**Line Compensation:** Maximum 10 Ohm

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 3 samples per second

**Input Filter:** 0.0 to 900.0 seconds



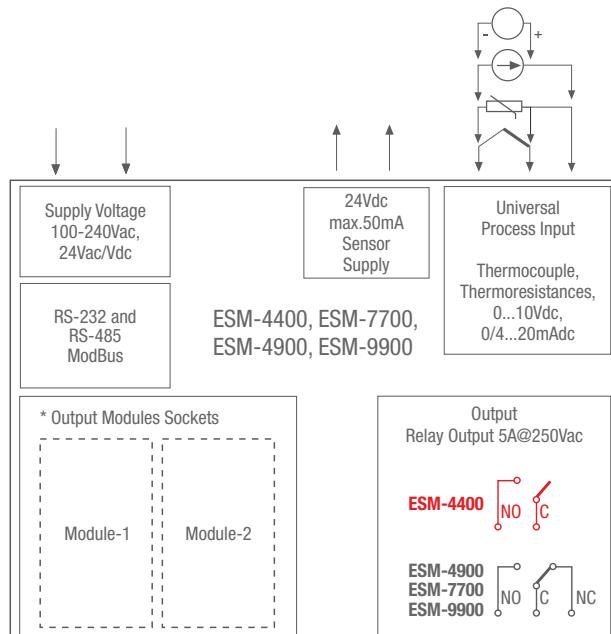
# Process Indicators

"Smart Output Module" System RS-232/485  
Modbus RTU Serial Communication

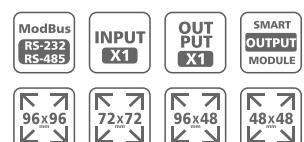
ESM-4400 ESM-4900  
ESM-7700 ESM-9900



- ▶ Smart Output Module System
- ▶ Dual or multi point calibration for dc Voltage/Current input
- ▶ Retransmission of Process Value or Process Control by using 0/4...20 mA Current Output Module



\* Output modules can be mounted each modules sockets.

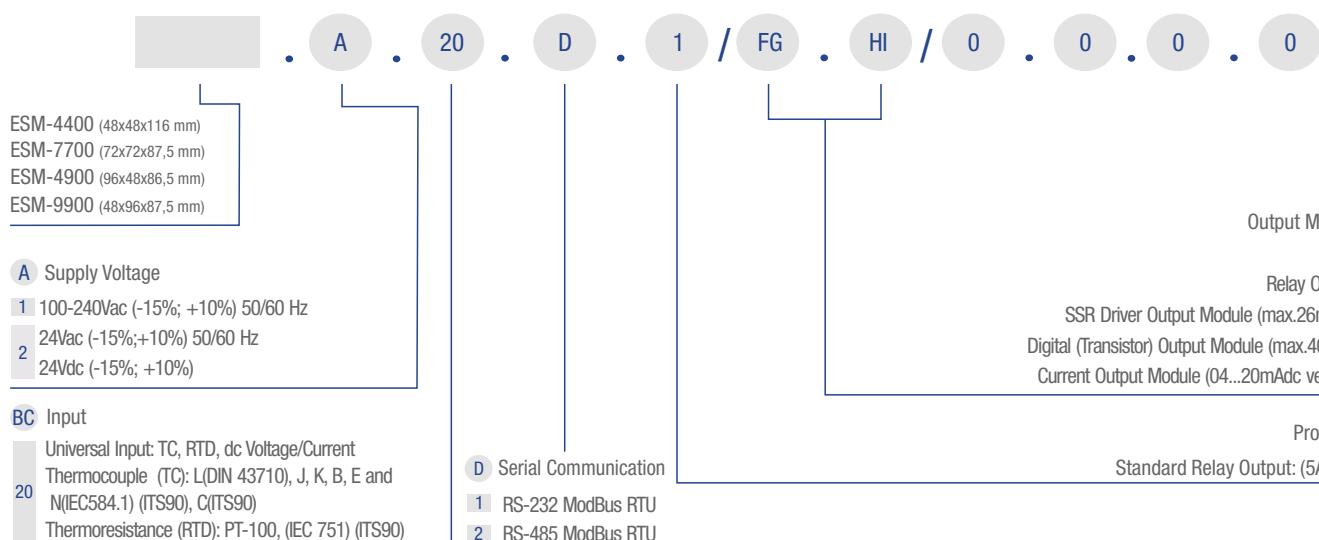


## Specifications

4 Digit process (PV) display  
Universal process input (TC, RTD, mVdc, Vdc, mA)  
Programmable Alarm functions  
RS-232 (standart) or RS-485(Optional) serial communication with Modbus RTU protocol

## Technical Specification

**Accuracy:**  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance, mV, V  $\pm 0.70\%$  of full scale for mA input  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second  
**Input Filter:** 0.0 to 900.0 seconds



# Process Indicators

ESM 3700-N



CE EAC

- ▶ Adjustable decimal point
- ▶ 5 Stage analog input filter option

- ▶ Maximum and minimum measurement value are registered to the devices memory
- ▶ Maximum or minimum measurement value can be shown continuously on the display

## Specifications

4 Digits display

Easily adjustable from front panel

Configurable display scale between -1999 and 9999

Selectable universal process Input

(0-10Vdc, 0-1Vdc, 0-60mVdc, 0-20mAdc, 4-20mAdc)

User can adjust device's reading value for selected input type

Alarm output, Relay or SSR driver output (It must be determined in order)

Adjustable alarm set value from front panel

Programming mode password protection

Installing parameters using ProkeyRemote access, data collecting and controlling with Modbus RTU

## Technical Specification

**Accuracy:** ±0.5% of full scale

**Cold Junction Compensation:** Automatic ± 0.1°C/1°C

**Line Compensation:** Maximum 10 Ohm

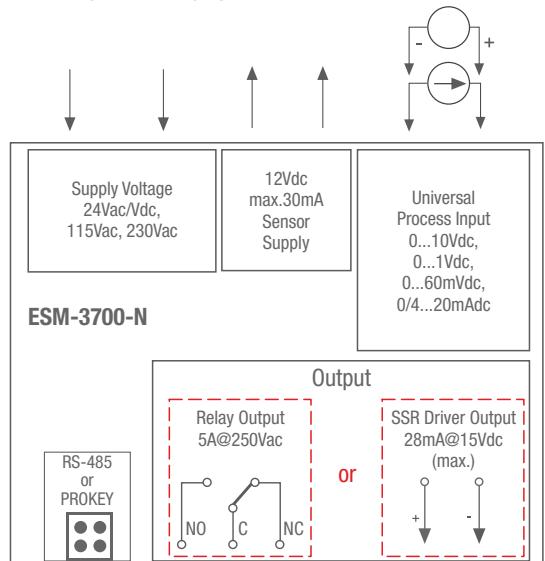
**Sensor Break Protection:** Upscale

**Sampling Time:** 240 ms for 4...20 mAdc and 0...20 mAdc process input

130 ms for 0...60 mVdc process Input

100 ms for 0...1 Vdc and 0...10 Vdc process Input

**Input filter:** 0.0..900.0 selectable between seconds



ESM 3700-N . A . 20 . 0 . E / 00 . 00 / 0 . 0 . 0 . 0

ESM 3700-N (77x35x62,5 mm)

Alarm Output E  
None 0  
Relay Output (5A @ 250Vac, 1NO + 1NC) 1  
SSR Drive Output Module (Maximum 28mA @ 15Vdc) 2

- 1 Supply Voltage
- 2 24Vac/dc (-15%; +10%) 50/60 Hz
- 3 24Vac (-15%; +10%) 50/60 Hz
- 4 115Vac (-15%;+10%) 50/60 Hz
- 5 230Vac (-15%;+10%) 50/60 Hz

- Input Type (DC Voltage/Current) 20  
0...60 mVdc Scale / -1999, 9999  
0...1 Vdc Scale / -1999, 9999  
0...10 Vdc Scale / -1999, 9999  
0...20 mAdc Scale / -1999, 9999  
4...20 mAdc Scale / -1999, 9999



## Process Controllers

Universal Input Dual SET PID

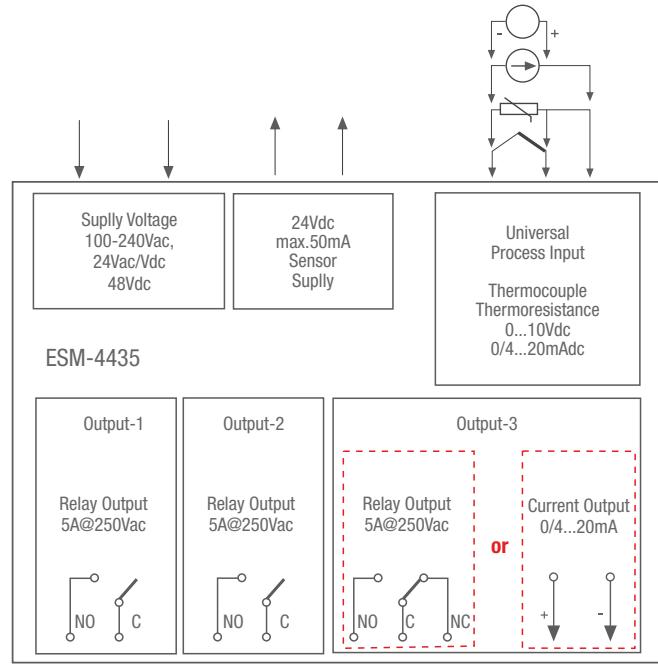
ESM-4435



- ▶ Universal process input (TC, RTD, mVdc, Vdc, mA)
- ▶ Dual or multi point calibration for dc Voltage/Current input
- ▶ Bumpless transfer
- ▶ Auto-tune ve Self-tune PID

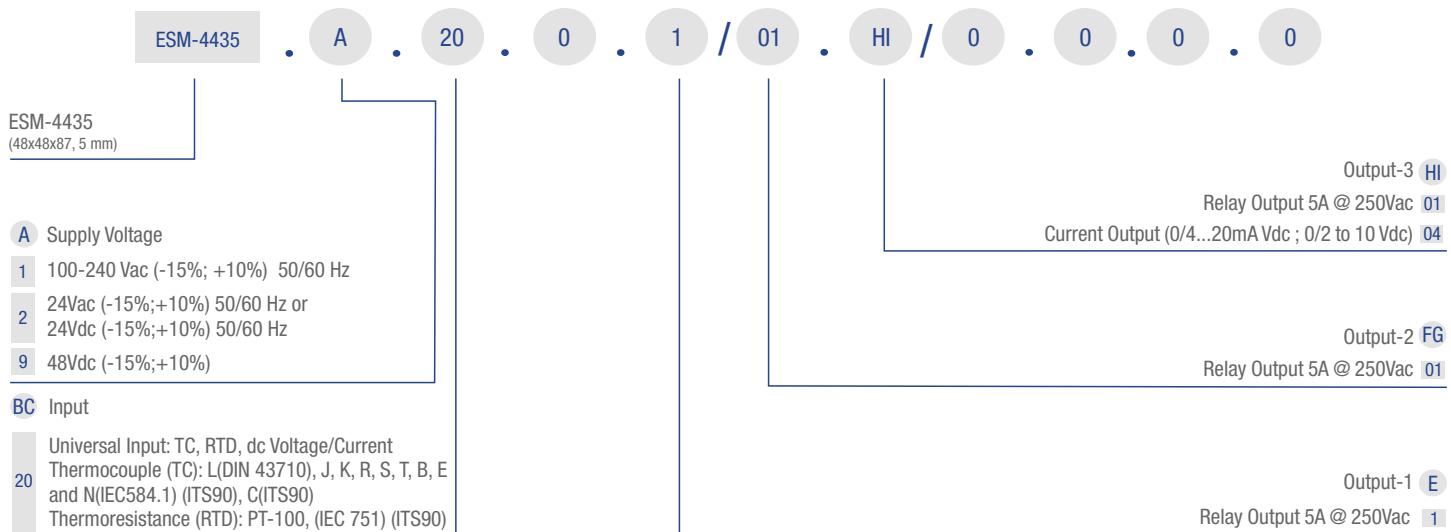
### Specifications

4 Digits process (PV) and 4 Digits set (SV) display  
Configurable ON/OFF, P, PI, PD, and PID control forms  
Manual/Automatic mode selection for control outputs  
Programmable heating, cooling and alarm functions for control outputs



### Technical Specification

**Accuracy:**  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance, mV, V  $\pm 0.70\%$  of full scale for mA input  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second  
**Input Filter:** 0.0 to 900.0 seconds







## Profile Control

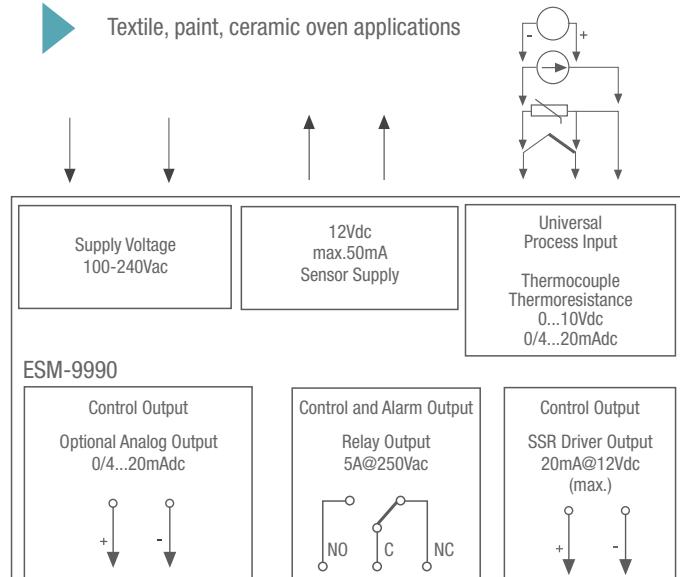
ESM-9990

CE EAC

- Universal process input (TC, RTD, mVdc, Vdc, mAdc)
- In ceramic furnace applications
- 8-step Profile Control (Ramp and Soak) and Start-Pause-Stop functions
- Textile, paint, ceramic oven applications

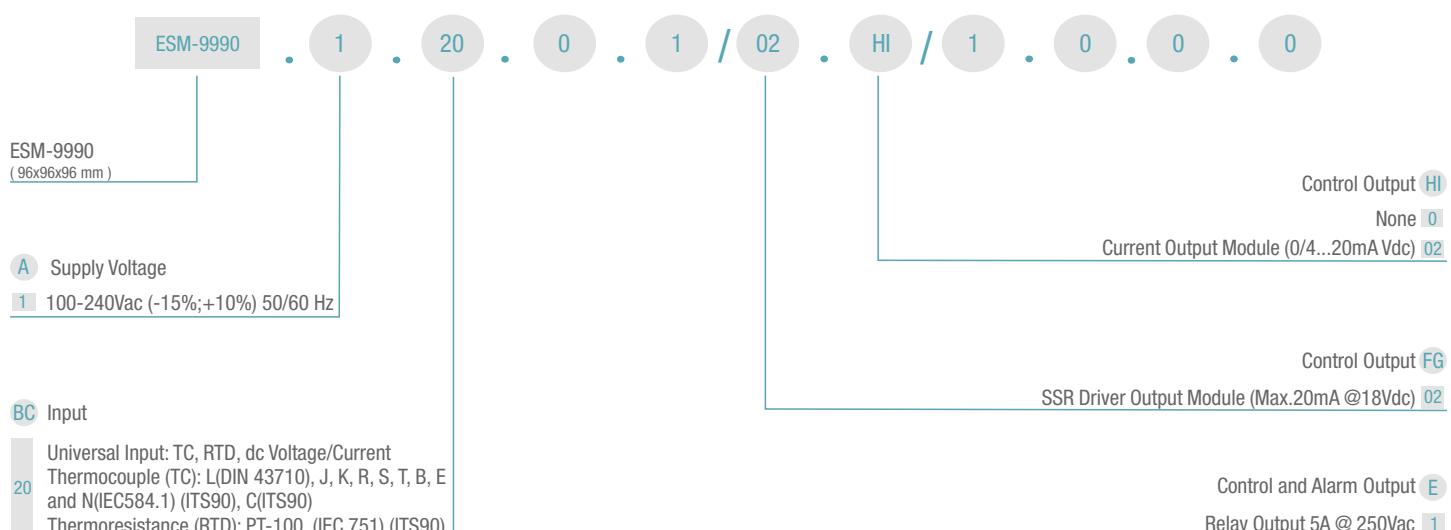
### Specifications

4 Digits proses (PV) ve 4 Digits set (SV) göstergesi  
Hardware configuration with SSR and Current output module  
Configurable ON/OFF, P, PI, PD and PID control forms  
Heating function for control outputs  
8 steps profile control ( Ramp & Soak ) function and Start-Pause-Stop  
Power Down Back-up



### Technical Specification

**Accuracy:**  $\pm 0,25\%$  of FS for thermocouple  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$ .  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second



# Digital Potentiometer

EPM-3790N / EPR-3790N



CE EAC

EPM-3790N

Forward, Reverse direction outputs and error input  
for V/F Speed Controller

EPR-3790N

Fault input or (Remote start-stop)

## Specifications

Operation at Adjustable Set Value

Ramp Function

Economical

Easy to User

4 Digits Display

Easily adjustable set value from front panel

Configurable display scale between -1999 and 9999

Adjustable decimal point

Set value low limit and set value high limit boundaries

Adjustable ramp up and ramp down time

0/2...10Vdc Voltage output or 0/4...20mA Current output

(It must be determined in order.)

Password protection for programming and adjustment sections

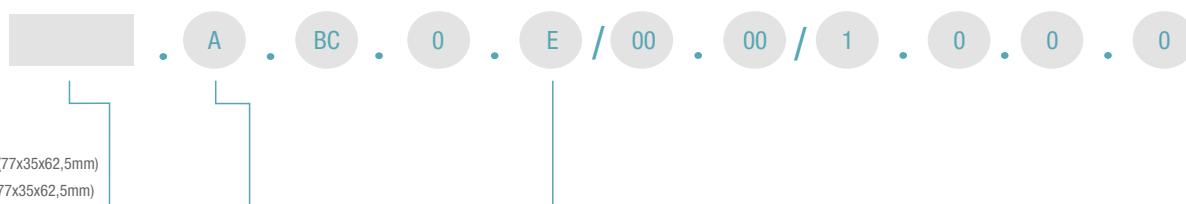
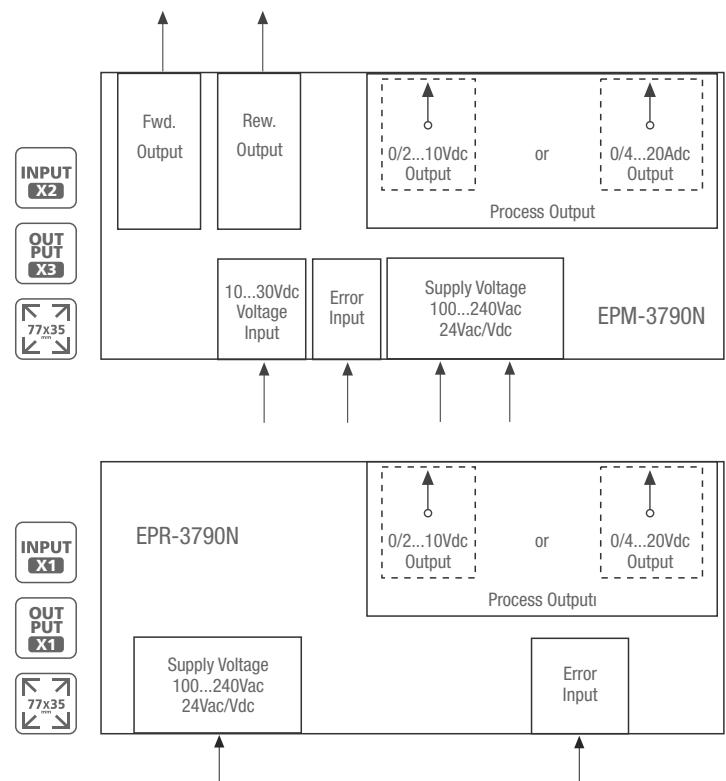
## Technical Specification

**Digital Input:** Error input (max. 3mA@30Vdc)

**Resolution:** 12 bits

**Fluctuation:** Max. 30 mV

**Scale:** Between-1999 and 9999



A Power Supply

2 24Vac/dc (±15%) 50/60Hz

3 24Vac (±15%) 50/60Hz

4 115Vac (±15%) 50/60Hz

5 230Vac (±15%) 50/60Hz

8 10 - 30Vdc

Output E

Current Output (0/4...20mA) 4

Voltage Output (0/2...10V Maks. 10mA) 5

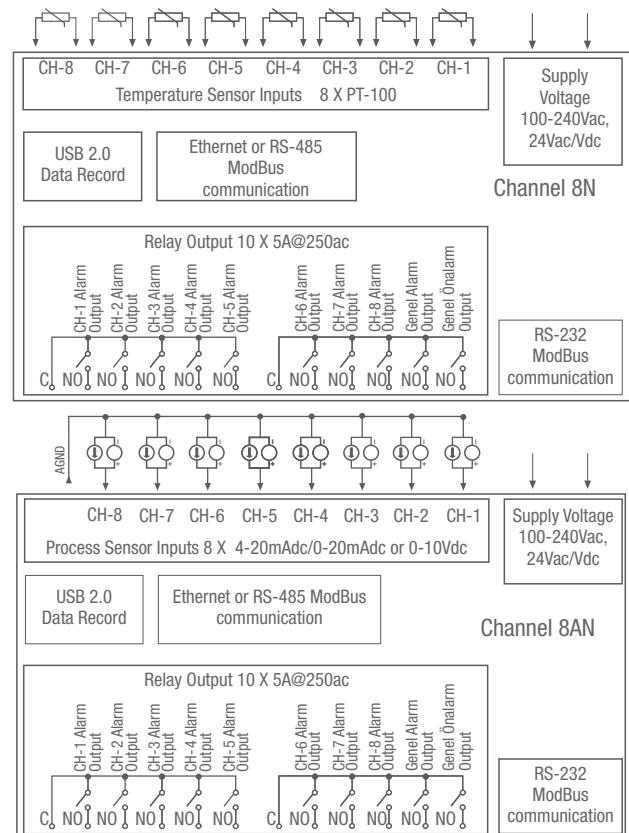
## 8 Channel Scanner



Channel 8N - Channel 8AN



- 320 x 240 Pixel TFT LCD screen
- 3 Different alarm and pre-alarm types for each channel (High, Low and Band Alarms)
- ModBus RTU communication protocol (RS-232, RS-485 and Ethernet communication)
- Relay or (pnp "source") transistor output



### Specifications

- 8 Analogue inputs
- 8 PT-100 input with two wires
- ON-OFF control
- Sensor error detection
- Adjustable offset
- User defined channel labels
- Display scan modes
- Operating with Real Time Clock (RTC)
- Data Logging to USB Flash Memory
- Adjustable data logging time interval
- Password protection for programming mode

### Technical Specification

- Accuracy:** ± 0,25% of full scale
- Line Compensation:** Maximum 10 Ohm
- Sensor Break Protection:** Upscale
- Sampling Time:** 400msecs

Channel 8N (96x96x96 mm)  
Channel 8AN (96x96x96 mm)

- A** Supply Voltage  
 1 100-240Vac 50/60 Hz (-15%; +10%)-6VA Universal  
 2 24Vac 50/60 Hz (-15%;+10%) 24Vdc (-15%; +10%)

- B** Outputs  
 10 Relay outputs with 2 common  
 for each NO contact 5A max. (5A@250V at resistive load)  
 for each Common contact 15A max (15A@250V at resistive load)

Optional Communication-2 **E**

None **0**

USB (USB2.0 "for temperature data logging") **U**

Optional Communication-1 **D**

None **0**

RS-485 (up to 115200 baudrate, "500VAC isolation") **4**

ETHERNET (10Mbit/s, "1500VAC isolation") **E**

Standard Serial Communication **C**

USB (USB2.0 "for temperature data logging") **2**

# 4 Zone PID Control

## PID QUADRO

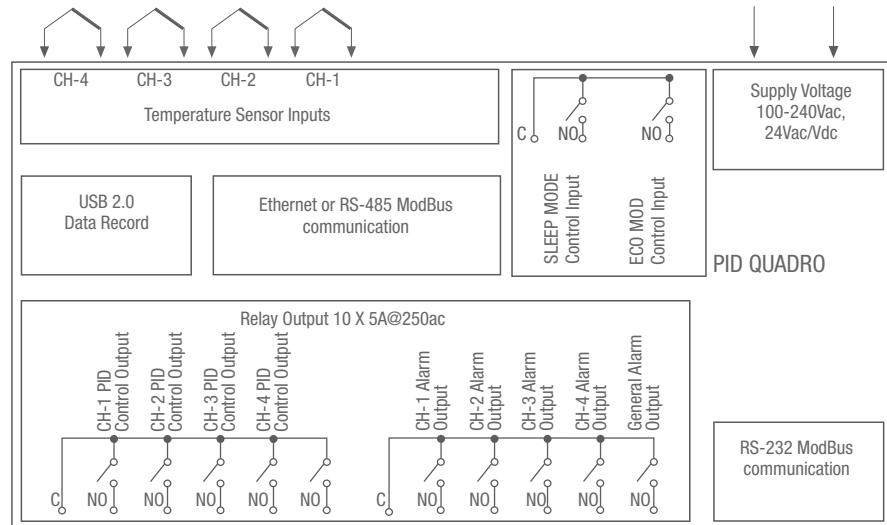


- ▶ Auto-Tuning and Self-Tuning (Automatic calculations of PID parameters)
- ▶ Data Logging to USB Flash Memory

- ▶ Soft-Start (Ramp action during power on) specification
- ▶ 3 Different alarm types for each channel (High, Low and Band Alarms)

### Specifications

128 x 64 Graphical LCD display  
 - 4 Thermocouple (J, K, L, R or S type) sensor inputs  
 - Configurable P, PI, PD and PID control forms  
 - Relay or (pnp "source") transistor outputs  
 Sensor error detection  
 Adjustable temperature offset for each channel  
 User defined channel labels  
 Operating with Real Time Clock (RTC)  
 ModBus RTU communication protocol (RS-232, RS-485 and Ethernet communication)  
 Adjustable data logging time interval  
 Password protection for programming mode



### Technical Specification

**Accuracy:**  $\pm 0,25\%$  of full scale  
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Time:** 1400msecs



PID QUADRO (96x96x96 mm)

PID QUADRO

A . B . C . D . E

Optional Communication-2 E

None 0

USB ( USB2.0 'for temperature data recording') U

Optional Communication-1 D

None 0

RS-485 (maximum 115200 baudrate, '500VAC isolation') 4

ETHERNET ( 10Mbit/s, '1500VAC isolation') E

Standard Serial Communication C

RS-232 (maximum 115200 baudrate, 'isolation') 2

**A** Supply Voltage

- 1 100-240Vac 50/60 Hz (-15%; +10%)-6VA Universal
- 2 24Vac 50/60 Hz (-15%;+10%) 24Vdc (-15%; +10%)

**B** Outputs

- 10 Relay outputs with 2 common  
 for each NO contact 5A max. (5A@250V at resistive load)
- for each Common contact 15A max (15A@250V at resistive load)



## Temperature and Humidity Controller

ESM-3723



CE EAC

- Temperature Sensor Input (NTC, PTC, PT-100 and ProNem Mini PMI-P)
- Auto-Tune PID
- Humidity Sensor Input (0/2..10V, 0/4..20mA or ProHumidity Mini PMI-D)
- 4 Digits Temperature and 4 Digit Humidity Display

### Specifications

Heating Control Output, Heating Alarm Output  
Humidity Control Output, Humidity Alarm Output  
PID or ON/OFF selectable temperature control  
Set Value Boundaries  
Alarm parameters and alarm status can be adjusted according to the audible alert (internal buzzer functions for alarm conditions)  
Password protection for programming section

### Technical Specification

#### ESM-3723 Measurement range

0°C...100°C (PTC, NTC, Pt-100),  
0°C...100°C (PT100),  
-20°C...80°C(ProNem Mini PMI-P)

**Accuracy:** Scale  $\pm 1\%$ , **Sensor Break Protection:** Upscale

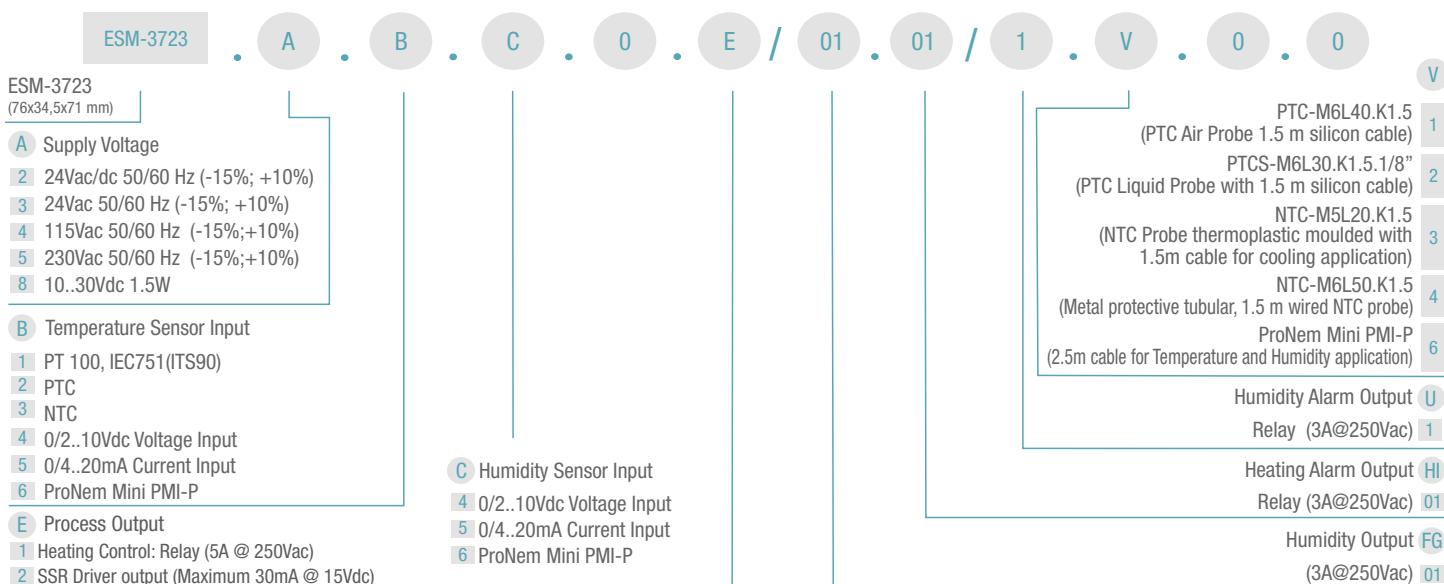
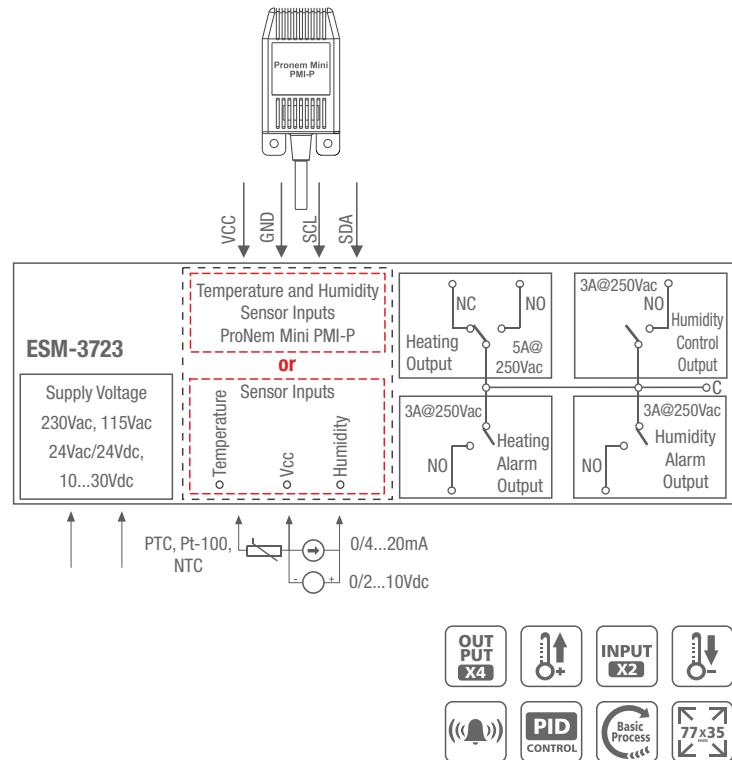
**Sampling Cycle:** 3 samples per second **Control Form:** ON/OFF, PID

#### Pronem Mini Measurement range

Measurement range (RH): 0...100 %RH  
Measurement range (T): -20°C...+80°C

**Accuracy (RH):** +/- 2 %RH (Typ)@23°C

**Accuracy (T):** +/- 0,3°C (Typ)@23°C



# Digital Ammeter

EDA-3700



CE EAC

► AC, DC or True RMS measuring feature

► Remote access,data collecting and controlling with Modbus RTU

## Specifications

Easily changeable from front panel

5A or 60 mV AC, DC, AC/DC input

Programmable scale from 5A to 9999A

Alarm parameters

Password protection for programming mode

Having CE mark according to European Norms

## Technical Specification

**Physical properties:** 76 mm x 34.5 mm x71 mm Plastic for panel mounting protection. Panel section 71 x 29 mm.

**Protection Class :** NEMA 4X (Ip65 at front, Ip20 at rear)

**Accuracy:** Scale  $\pm 1\%$ ,

**Reading frequency :** According to parameter value, **Control Form:** ON/OFF

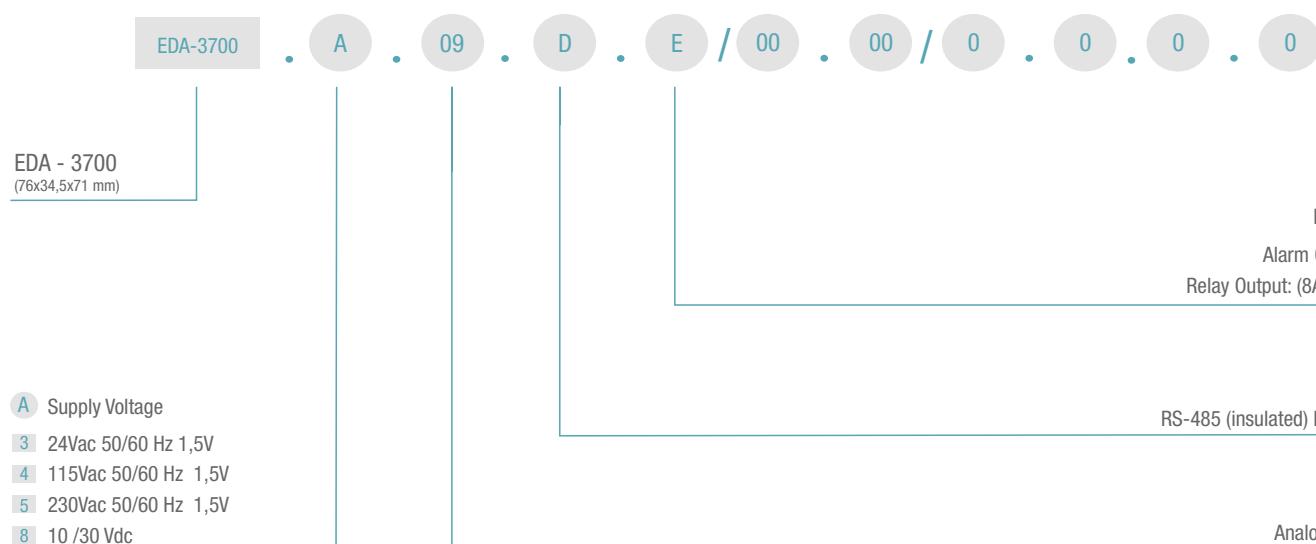
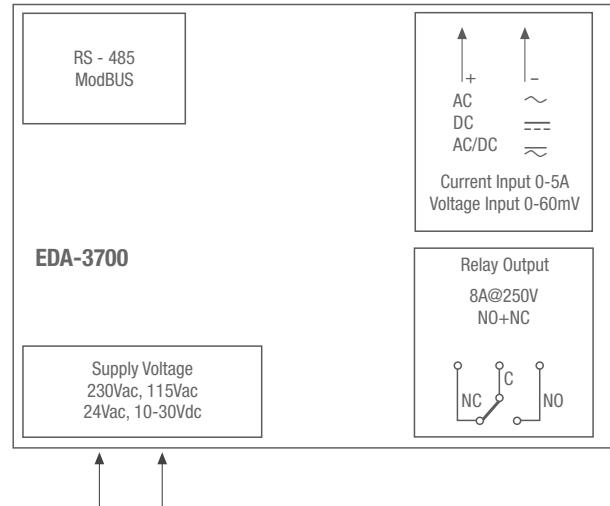
**Storage / Operating Temperature :** -30 °C to +80 °C / -20 °C to +70°C

**Storage / Operating Humidity :** 90 % max. (None condensing)

**Environmental Ratings :** Standard, indoor at an altitude of less than 2000 meters with none condensing humidity.

**Scale :** AC ve RMS 0 - 9999 / DC (-1999) - 9999

**Display :** 14 mm Red 4 digits LED Display



Relay Output E

Alarm Output None 0

Relay Output: (8A @ 250Vac) 1

Input D

None 0

RS-485 (insulated) ModBus RTU 1

Input BC

Analog Input Type 09



## Temperature Controllers

Single SET Digital On/Off

ESM-3710-N



CE EAC

- ▶ Installing parameters using Prokey
- ▶ Password protection for programming section

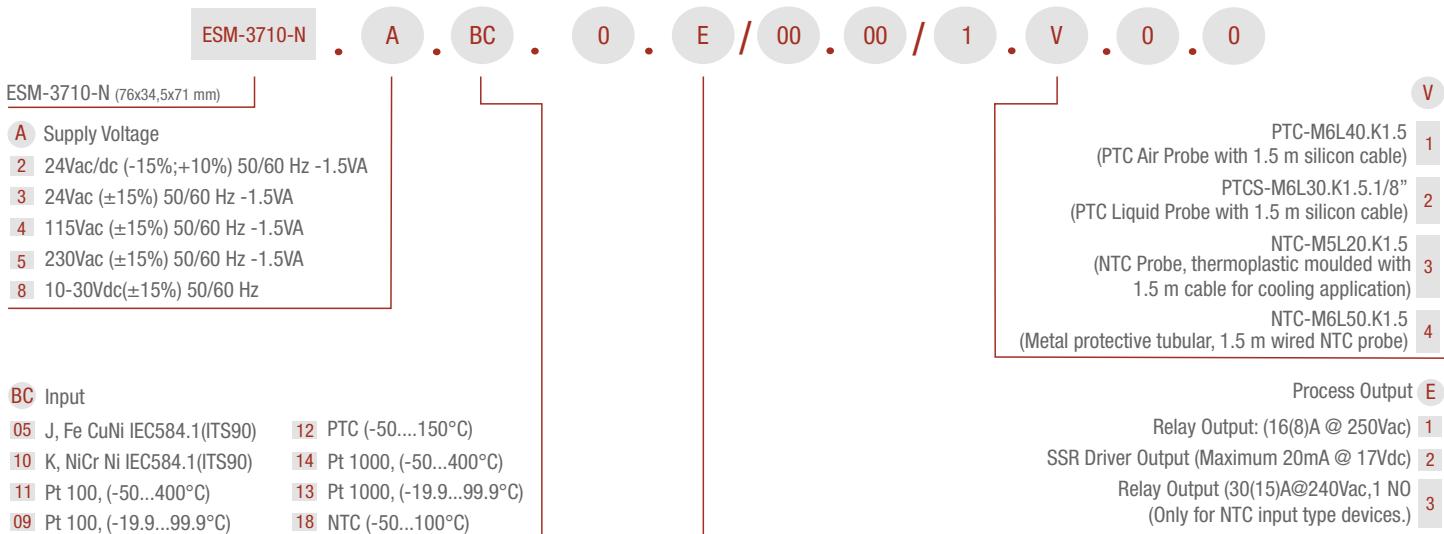
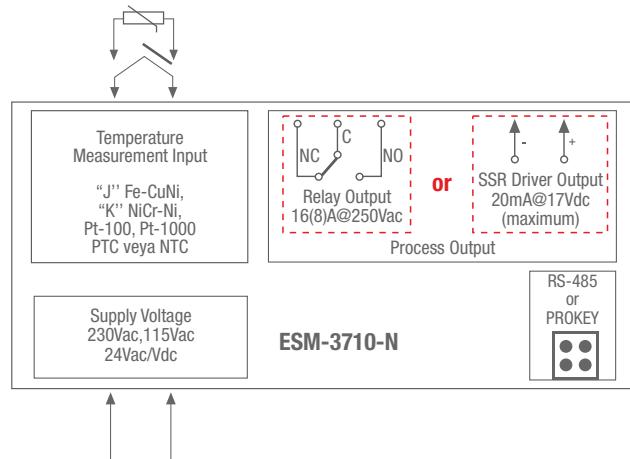
- ▶ Remote acces, data collecting and controlling with Modbus RTU
- ▶ Adjustable internal buzzer according to sensor defect status

### Specifications

4 Digits Display  
 NTC Input or PTC Input or  
 J type thermocouple Input or Ktype thermocouple Input or  
 2-Wire PT-100 Input or 2-Wire PT-1000 Input (Must be determined in order.)  
 Adjustable temperature offset  
 ON/OFF temperature control  
 Selectable heating or cooling function  
 Selection of operation with hysteresis  
 Adjustable temperature offset  
 Set value low limit and set value high limit boundaries  
 Operation selection of compressor operates continuously,  
 stops or operates periodically in case of sensor defect  
 Compressor protection delays

### Technical Specification

**Accuracy:**  $\pm 1\%$  of scale  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second



# Temperature Controller

DIN RAIL Mounting Digital On/Off

ESM-1510-N



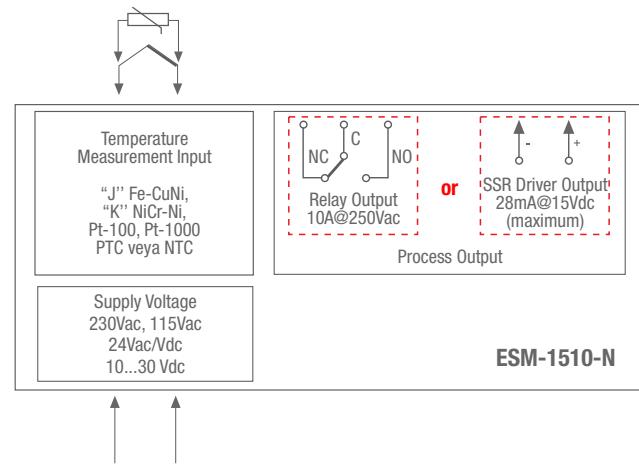
CE EAC

► DIN RAIL Mounting

► Heating / Cooling Applications

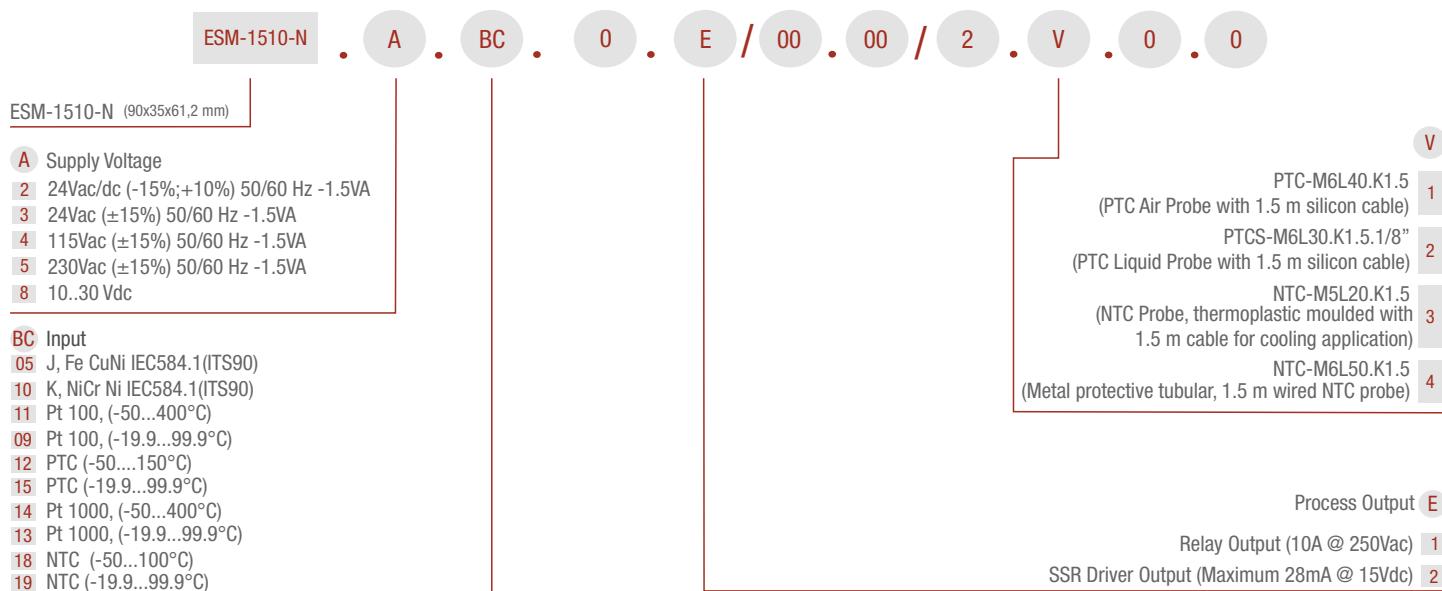
## Specifications

- 3 Digits display
- PTC, NTC PT-100, PT-1000 thermoresistances input types
- Fe-Const (J), NiCr-Ni (K) thermocouples input types (Must be determined in order)
- ON/OFF Temperature Control
- Selectable Heating or Cooling Function
- Adjustable Temperature Offset Value
- Set Value Boundaries
- Relay or SSR Driver Output
- Operation selection of compressor operates continuously, stops or operates periodically in case of probe defect
- Compressor Protection Times
- Password Protection for Programming Section



## Technical Specification

- Accuracy:**  $\pm 1\%$  of scale
- Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$
- Sensor Break Protection:** Upscale
- Sampling Cycle:** 3 samples per second





## Heating Controller

Single SET ON/OFF

ESM-3711-HN



CE EAC

- ▶ Remote access, data collecting and controlling with Modbus RTU
- ▶ Installing parameters using Prokey
- ▶ User can select to start cooking time (Timer) when temperature reaches to the set value

- ▶ Adjustable temperature offset
- ▶ Functional Internal Buzzer
- ▶ ON / OFF temperature control

### Specifications

4 Digits display

User can select to start Cooking Time when Temperature reaches to the Set Value

PTC, NTC, PT-100, PT-1000 thermoresistances input types

Fe-Const (J), NiCr-Ni (K) thermocouples input types

Temperature Control Output and Alarm Output

Relay or SSR Driver Output

Adjustable Cooking Time from Front Panel

Digital Input (Start/Stop Input for Cooking Time)

Temperature Control According to the Cooking Time

Adjustable Internal Buzzer According to Cooking Time,

Probe Defect and Alarm Status

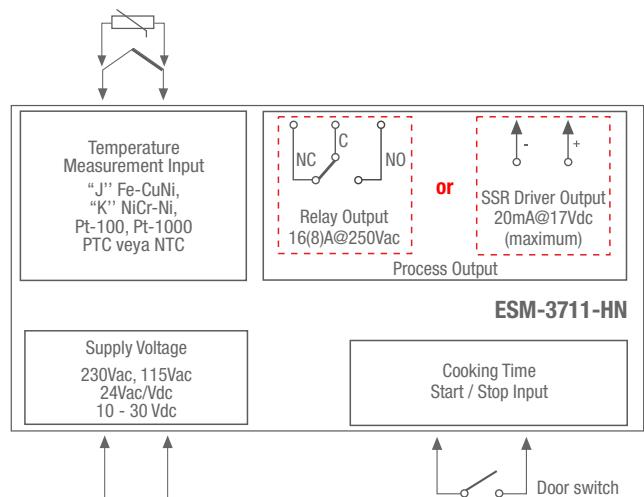
### Technical Specification

**Accuracy:**  $\pm 1\%$  of scale

**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 3 samples per second



ESM-3711-HN . A . BC . 0 . E / 00 . 00 / 1 . V . 0 . 0

ESM-3711-HN  
(76x34,5x71 mm)

- A Supply Voltage
  - 1 24Vac/dc ( $\pm 15\%$ ) 50/60 Hz
  - 2 24Vac ( $\pm 15\%$ ) 50/60 Hz
  - 3 115Vac ( $\pm 15\%$ ) 50/60 Hz
  - 4 230Vac ( $\pm 15\%$ ) 50/60 Hz
  - 5 10...30Vdc

- BC Input
  - 05 J, Fe CuNi IEC584.1(ITS90)
  - 10 K, NiCr Ni IEC584.1(ITS90)
  - 11 Pt 100, (-50...400°C)
  - 09 Pt 100, (-19.9...99.9°C)
  - 12 PTC (-50....150°C)
  - 14 Pt 1000, (-50...400°C)
  - 13 Pt 1000, (-19.9...99.9°C)
  - 18 NTC (-50...100°C)

- 1 PTC-M6L40.K1.5 (PTC Air Probe with 1.5 m silicon cable)
- 2 PTCS-M6L30.K1.5.1/8" (PTC Liquid Probe with 1.5 m silicon cable)
- 3 NTC-M5L20.K1.5 (NTC Probe, thermoplastic moulded with 1.5 m cable for cooling application)
- 4 NTC-M6L50.K1.5 (Metal protective tubular, 1.5 m wired NTC probe)

Process Output E  
Relay Output: (16(8)A @ 250Vac) 1  
SSR Driver Output: (Max.20mA, Max.17Vdc) 2

# Cooling Controller Devices

Single & Dual SET

ESM-3711-CN ESM-3712-CN



CE EAC



- ▶ 3 Output for compressor, defrost and fan controls
- ▶ Separately adjustable 2 offset value for cabinet and evaporator sensor
- ▶ Operation selection of compressor operate continuously, stops or operates periodically in case of cabinet probe defect
- ▶ Fan can be operated depending on compressor and defrost

## Specifications

Cooling Application

NTC Input or PTC Input (Must be determined in order.)

ON/OFF Control

Adjustable °C and °F

Set value boundaries

2 sensor input for cabinet and evaporator

Configurable digital input

Selectable defrost function (hot gas or electric)

Adjustable defrost time from front panel

Fan can be operated depending on evaporator temperature or (cabinet-evaporator) temperature

Defrost time and/or manual defrost and/or temperature set value protection

Installing parameters using Prokey

Remote access, data collecting and controlling with ModBus RTU

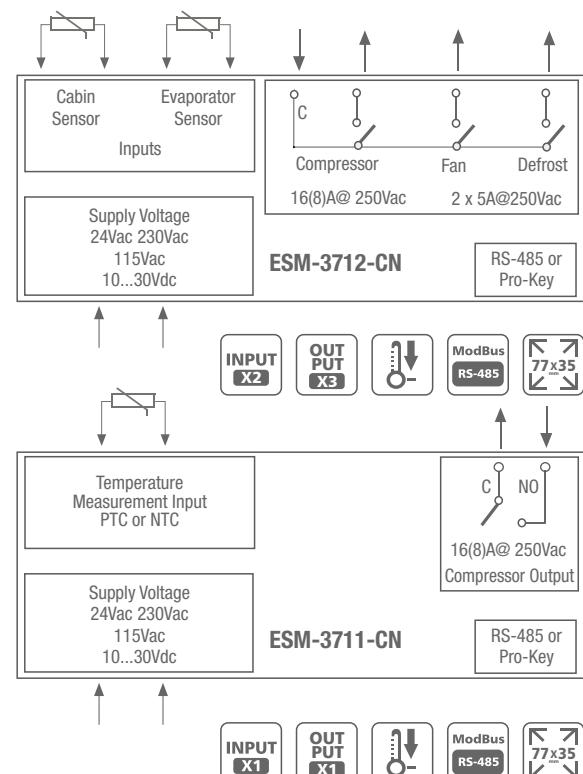
Password protection for programming mode

## Technical Specification

**Accuracy:** ±1% of scale

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 3 samples per second



ESM-3711-CN (76x34,5x71 mm)  
ESM-3712-CN (76x34,5x71 mm)

**A** Supply Voltage

**3** 24Vac ( $\pm 15\%$ ) 50/60 Hz -1.5VA  
**4** 115Vac ( $\pm 15\%$ ) 50/60 Hz -1.5VA  
**5** 230Vac ( $\pm 15\%$ ) 50/60 Hz -1.5VA  
**8** 10...30Vdc

**BC** Input

**12** PTC, -50°C...150°C  
**18** NTC, -50°C...100°C

**E** Process Output

**1** Process Output: Relay (16(8)A @ 250Vac, 1 NO)

PTC-M6L40.K1.5  
(PTC Air Probe with 1.5 m silicon cable) **1**  
PTCS-M6L30.K1.5.1/8"  
(PTC Liquid Probe with 1.5 m silicon cable) **2**  
NTC-M5L20.K1.5  
(NTC Probe, thermoplastic moulded with  
1.5 m cable for cooling application) **3**  
NTC-M6L50.K1.5  
(Metal protective tubular, 1.5 m wired NTC probe) **4**

Fan and Defrost Output **FG / HI**

ESM-3711-CN (Fan and Defrost Out Not Available) **00**  
(ESM-3712-CN) Relay Output Module ( 5A @250Vac) **01**



# Temperature Controller

## Dual SET On/Off Heating and Cooling Controller

ESM-3712-HCN



CE EAC

▶ Installing parameters using Prokey

▶ 2 Output for compressor and alarm controls

### Specifications

4 Digits Display

NTC Input or PTC Input (Must be determined in order)

ON/OFF temperature control

Selectable heating or cooling function

Selection of operation with hysteresis

Adjustable temperature offset

Alarm parameters

Operation selection of compressor operates continuously, stops or operates periodically in case of sensor defect

Compressor protection delays

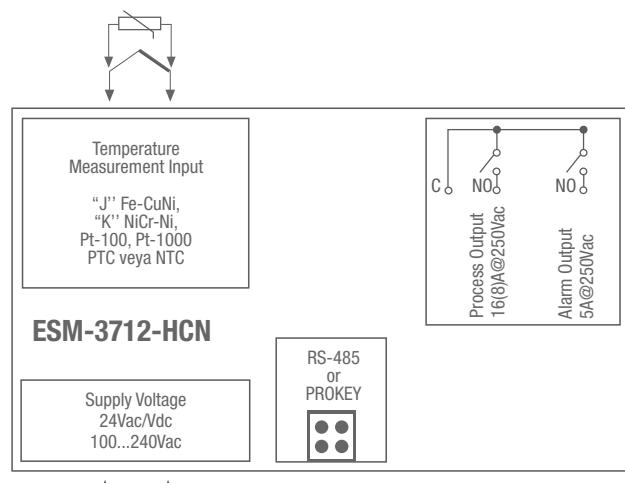
Password protection for programming section

Adjustable Alarm Set Value from front panel

Adjustable internal buzzer according to Sensor prob defect and Alarm status

▶ Remote access, data collecting and controlling with Modbus RTU

▶ Process Set value and Alarm Set value low limit and set value high limit boundaries



ESM-3712-HCN . A . BC . 0 . 1 / 1 . 00 / . 1 . V . 0 . 0

ESM-3712-HCN  
(76x34,5x71 mm)

- A Supply Voltage
- 2 24Vac/dc ( $\pm 15\%$ ) 50/60 Hz
- 3 24Vac ( $\pm 15\%$ ) 50/60 Hz
- 4 115Vac ( $\pm 15\%$ ) 50/60 Hz
- 5 230Vac ( $\pm 15\%$ ) 50/60 Hz
- 8 10...30Vdc

- BC Input
- 05 J, Fe CuNi IEC584.1(ITS90)
- 10 K, NiCr Ni IEC584.1(ITS90)
- 11 Pt 100, (-50...400°C)
- 9 Pt 100, (-19.9...99.9°C)
- 12 PTC (-50...150°C)
- 18 NTC (-50...100°C)
- 14 Pt 1000,(-50...400°C)
- 13 Pt 1000, (-19.9...99.9°C)

- V PTC-M6L40.K1.5  
(PTC Air Probe with 1.5 m silicon cable)
- 1 PTCS-M6L30.K1.5.1/8"  
(PTC Liquid Probe with 1.5 m silicon cable)
- 2 NTC-M5L20.K1.5  
(NTC Probe, thermoplastic moulded with 1.5 m cable for cooling application)
- 3 NTC-M6L50.K1.5  
(Metal protective tubular, 1.5 m wired NTC probe)

FG  
(5A @ 250Vac, 1 NO)

E

Relay (16(8)A @ 250Vac, 1 NO)

# Temperature Controllers

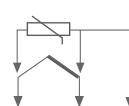
Single & Dual ON/OFF

ESM-4410 ESM-7710 ESM-9910



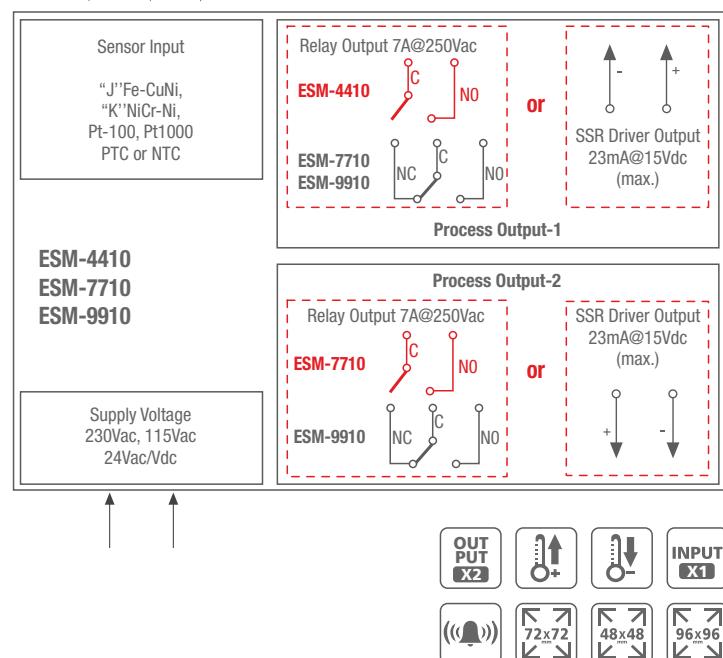
▶ ON/OFF Control Form

▶ Selectable Heating and Cooling Function



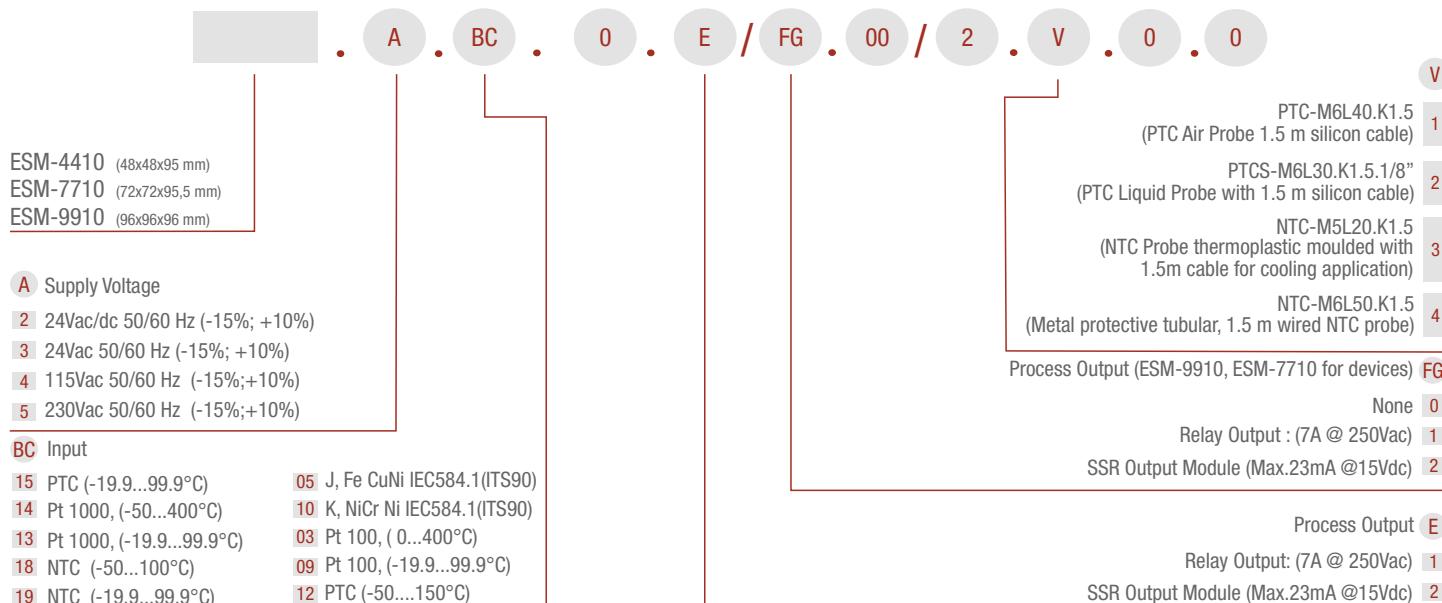
## Specifications

- PTC, NTC, PT-100, PT-1000 thermoresistances input types
- Fe-Const (J), NiCr-Ni (K) thermocouples input types (Must be determined in order)
- Operating Type Selection with Hysteresis
- Adjustment of Temperature Offset Value
- Minimum Pulling Time Adjustment for Control Outputs
- Password Protection for Programming Section



## Technical Specification

- Accuracy:** ±1% of scale
- Cold Junction Compensation:** Automatically ± 0.1°C/1°C
- Sensor Break Protection:** Upscale
- Sampling Cycle:** 3 samples per second



# Temperature Controllers

Dual SET PID

ESM-3720



CE EAC



- ▶ Remote acces, data collecting and controlling with Modbus RTU
- ▶ Installing parameters using Prokey
- ▶ PID or ON/OFF selectable temperature control

- ▶ Password protection for programming section
- ▶ Having CE mark according to European Norms
- ▶ Adjustable internal buzzer according to sensor defect status

## Specifications

4 Digits Display

NTC Input or PTC Input or

J type thermocouple Input or Ktype thermocouple Input or

2-Wire PT-100 Input ori 2-Wire PT-1000 Input (Must be determined in order.)

Adjustable temperature offset

Selection of operation with hysteresis

Adjustable temperature offset

Set value low limit and set value high limit boundaries

Operation selection of compressor operates continuously, stops or operates periodically in case of sensor defect

Compressor protection delays

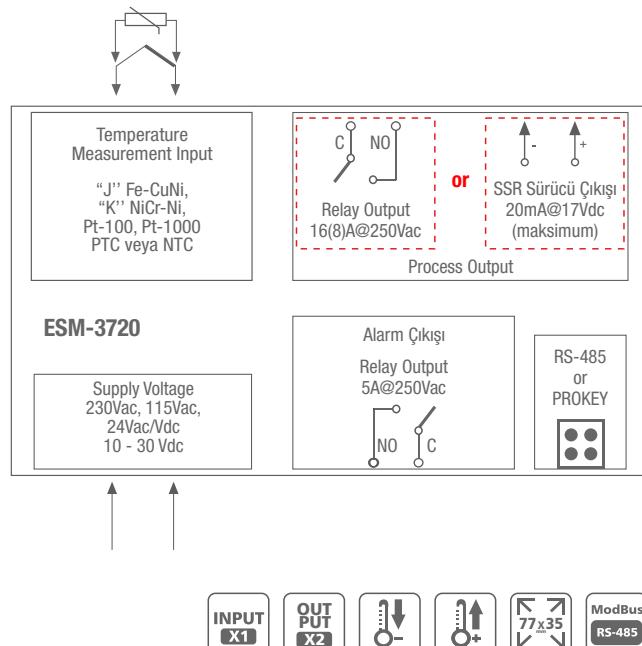
## Technical Specification

**Accuracy:**  $\pm 1\%$  of scale

**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 3 samples per second



ESM-3720 A . BC . 0 . E / 01 . 00 / . 1 . V . 0 . 0

ESM-3720 (76x34,5x71mm)

- |   |                                  |
|---|----------------------------------|
| A | Supply Voltage                   |
| 2 | 24Vac/dc ( $\pm 15\%$ ) 50/60 Hz |
| 3 | 24Vac ( $\pm 15\%$ ) 50/60 Hz    |
| 4 | 115Vac ( $\pm 15\%$ ) 50/60 Hz   |
| 5 | 230Vac ( $\pm 15\%$ ) 50/60 Hz   |
| 8 | 10-30Vdc                         |

BC

- |    |                            |
|----|----------------------------|
| 05 | J, Fe CuNi IEC584.1(ITS90) |
| 10 | K, NiCr Ni IEC584.1(ITS90) |
| 11 | Pt 100, (-50...400°C)      |
| 09 | Pt 100, (-19.9...99.9°C)   |
| 12 | PTC (-50....150°C)         |
| 14 | Pt 1000, (-50...400°C)     |
| 13 | Pt 1000, (-19.9...99.9°C)  |
| 18 | NTC (-50...100°C)          |

- |    |   |    |
|----|---|----|
| V  | PTC-M6L40.K1.5<br>(PTC Air Probe with 1.5 m silicon cable)                                    | 1  |
| V  | PTCS-M6L30.K1.5.1/8"<br>(PTC Liquid Probe with 1.5 m silicon cable)                           | 2  |
| V  | NTC-M5L20.K1.5<br>(NTC Probe, thermoplastic moulded with 1.5 m cable for cooling application) | 3  |
| V  | NTC-M6L50.K1.5<br>(Metal protective tubular, 1.5 m wired NTC probe)                           | 4  |
| FG | Alarm Output<br>5A@250 Vac, 1 NO  | 01 |
| E  | Process Output  |    |
| 1  | Relay Output: (16(8)A @ 250Vac)   | 1  |
| 2  | SSR Driver output (Maximum 20mA @ 17Vdc)  | 2  |

# PID Temperature Controllers

ESM-7720 ESM-4420 ESM-4920  
ESM-9420 ESM-9920



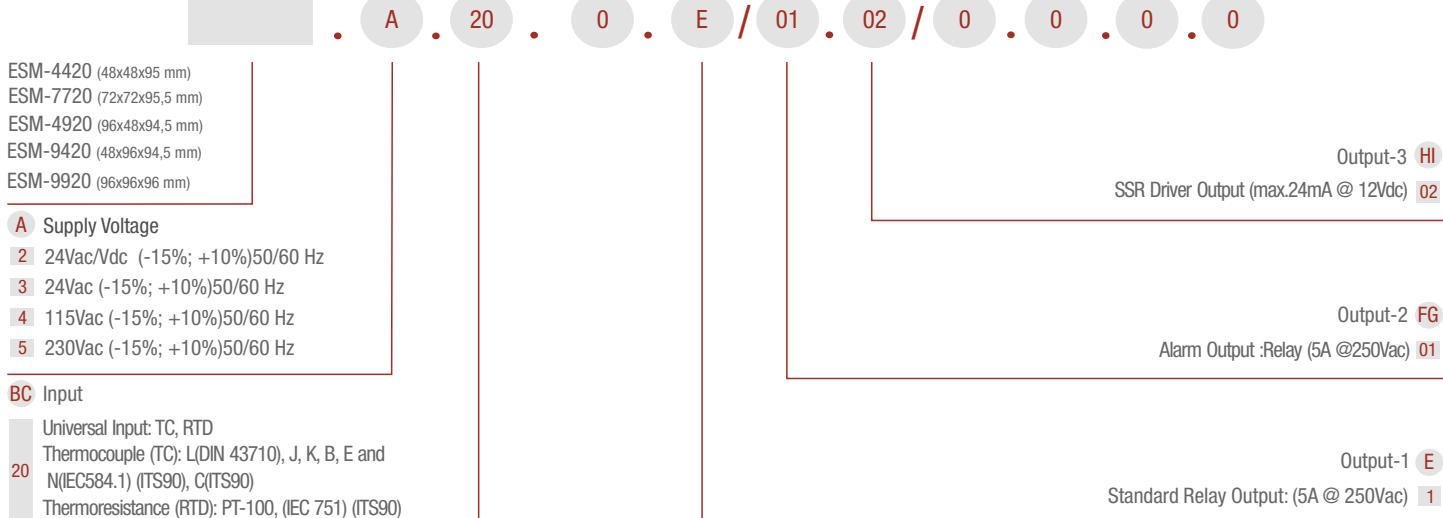
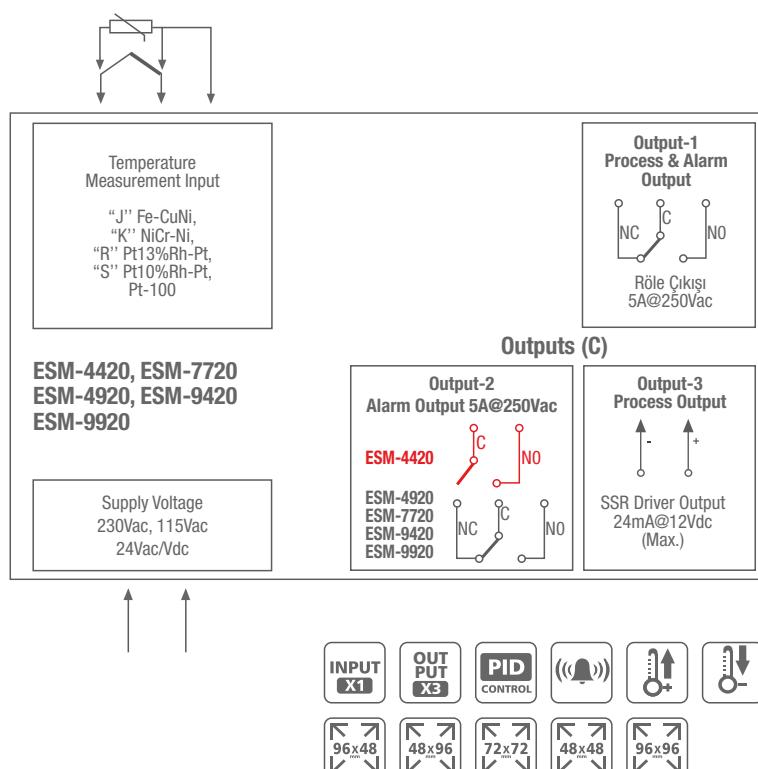
- ▶ Universal process input (TC,RTD)
- ▶ Self-Tune (Step Response Tuning)  
automatic adaptation of the coefficients to the system
- ▶ 2 Relays and 1 SSR drive output
- ▶ Soft Start Output For Resistance Durability

## Specifications

4 Digits process (PV) and 4 Digits set value (SV) display  
Configurable ON/OFF, P, PI, PD, and PID control forms  
Programmable Heating or Cooling Functions for Control Output  
Alarm Functions for Alarm Output  
SET Value Limitation For System Protection  
Sensor Break Protection

## Technical Specification

**Accuracy:**  $\pm 0.25\%$  of full scale for thermocouple, thermoresistance  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 3 samples per second  
**Input Filter:** 1.0 second





## PID Temperature Controllers

ESD-9950-N

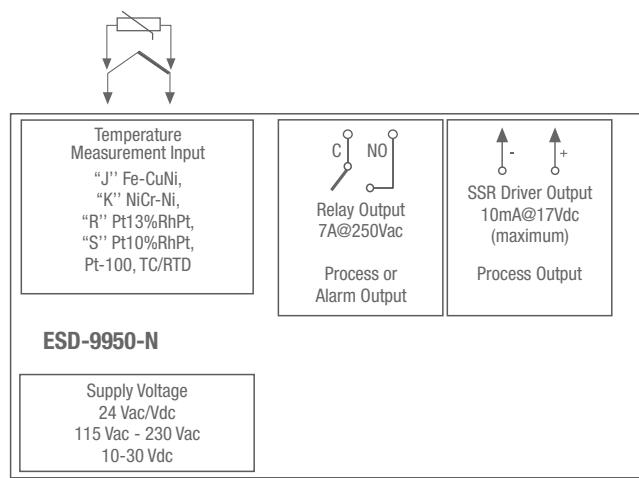


- ▶ Adjustable temperature offset
- ▶ Programmable control and alarm functions for control outputs

- ▶ Programmable ON-OFF, P, PI, PD, PID control forms
- ▶ With Auto Tune / Self Tune operation, the PID coefficients adaptation to the system

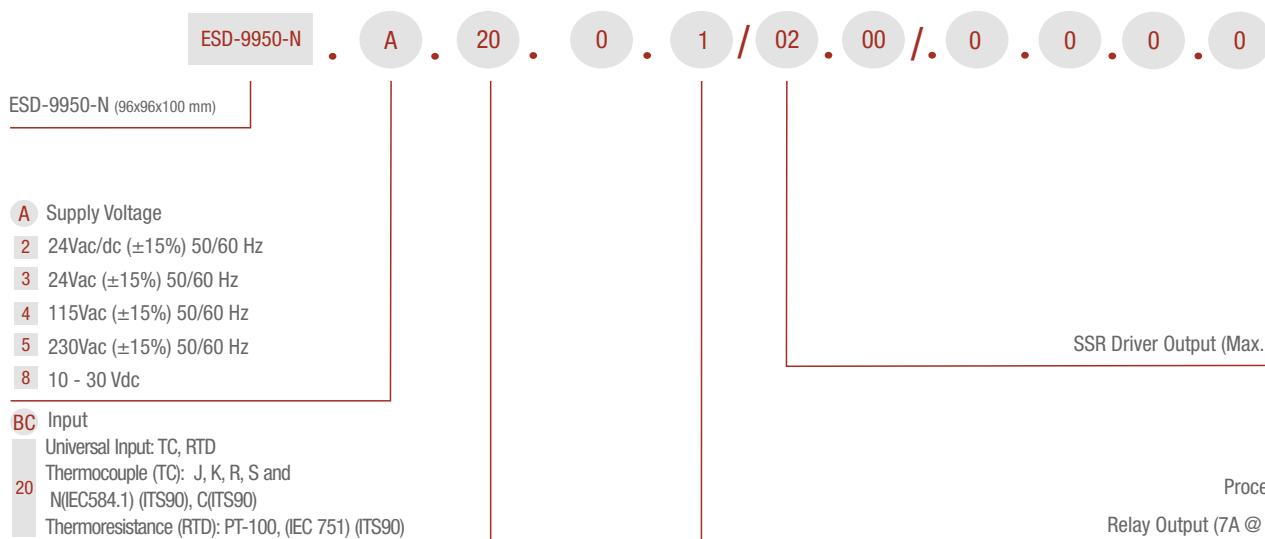
### Specifications

4 Digits display  
J type Thermocouple Input or  
K type Thermocouple Input or  
R type Thermocouple Input or  
S type Thermocouple Input or  
2 or 3 wire PT 100 Input

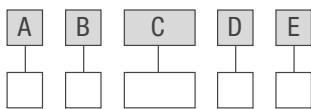


### Technical Specification

**Accuracy:**  $\pm 2\%$  of scale  
**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$   
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 10 samples per second



Order Code																
A	BC	D	E	/	FG	HI	/	U	V	W	Z					
		0		/			/	1		0	0					
<b>A Supply Voltage</b>																
2	24Vac/Vdc (-15%, +10%) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	+			
3	24Vac (-15%, -15%) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	+			
4	115Vac (-15%, -15%) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	+			
5	230Vac (-15%, -15%) 50/60Hz	+	+	+	+	+	+	+	+	+	+	+	+			
8	10 - 30 Vdc	+	+	+	+	+	+	-	-	-	-	-	+			
<b>BC Input Type</b>																
20	Universal (TC or RTD)	-	-	-	-	-	-	-	-	+	+	+	+			
05	J, Fe-CuNi, 0...800 °C	+	+	+	-	-	+	+	+	-	-	-	-			
10	K, NiCr-Ni, 0...999 °C	+	+	+	-	-	+	+	+	-	-	-	-			
03	Pt-100, 0...400 °C	-	-	-	-	-	-	+	+	-	-	-	-			
11	Pt-100, -50...400 °C	+	+	+	-	-	+	-	-	-	-	-	-			
09	Pt-100, -19.9...99.9 °C	+	+	+	-	-	+	+	+	-	-	-	-			
12	PTC, -50...150 °C	+	+	+	+	+	+	+	+	-	-	-	-			
15	PTC, -19.9...99.9 °C	-	+	-	-	-	-	+	+	-	-	-	-			
14	Pt-1000, -50...400 °C	+	+	+	-	-	+	+	+	-	-	-	-			
13	Pt-1000, -19.9...99.9 °C	+	+	+	-	-	+	+	+	-	-	-	-			
18	NTC, -50...100 °C	+	+	+	+	+	+	+	+	-	-	-	-			
19	NTC, -19.9...99.9 °C	-	+	-	-	-	-	+	+	-	-	-	-			
<b>E Output 1</b>																
1	Relay Output	+	+	+	+	+	+	+	+	+	+	+	+			
2	SSR Driver Output (max. 20mA@12Vdc)	+	+	+	-	-	-	+	+	+	-	-	-			
3	Relay Output (30(15)A@240Vac)	+	-	-	-	-	-	-	-	-	-	-	-			
<b>FG Output 2</b>																
01	Relay Output	-	-	-	-	+	+	-	+	+	+	+	+			
02	SSR Driver Output (max. 20mA@12Vdc)	-	-	-	-	-	-	-	+	+	-	-	+			
<b>HII Output 3</b>																
02	SSR Driver Output (max. 20mA@12Vdc)	-	-	-	-	-	-	-	-	-	+	+	+			
<b>V PTC and NTC Temperature Sensor Selections</b>																
0	Without Sensor	+	+	+	+	+	+	+	+	+	+	+	+			
1	PTC-M6L40.K1,5 PTC Air probe, 1,5 m silicon cable	+	+	+	+	+	+	+	+	+	-	-	-			
2	PTCS-M6L30.K1,5.1/8" PTC Liquid probe with, 1,5 m silicon cable, 1/8" fittingnut	+	+	+	+	+	+	+	+	+	-	-	-			
3	NTC-M5L20.K1,5 Thermoplastic covering for cooling application 1,5 m cable NTC probe	+	+	+	+	+	+	+	+	+	-	-	-			
<b>Specifications</b>																
Dimension (mm)	77x35	DIN Rail	77x35	77x35	77x35	77x35	48x48	72x72	96x96	77x35	48x48	96x48	72x72	48x96	96x96	96x96
Password protection for programming mode	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	
Set value boundaries	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	
Adjustable temperature offset	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	
ON/OFF Temperature control	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	
Adjustable P, PD, PI ve PID Control forms	-	-	-	-	-	-	-	-	-	+	+	+	+	+		
Adjustable Compressor delay times	+	+	-	-	+	+	-	-	-	-	-	-	-	-		
Alarm functions for alarm output	-	-	-	-	-	+	-	-	-	+	+	+	+	-		
Adaptation of PID coefficients to the system with Self-Tune operation	-	-	-	-	-	-	-	-	-	+	+	+	+	+		
Universal Thermocouple and thermoresistances process input	-	-	-	-	-	-	-	-	-	+	+	+	+	+		
Programmable Heating or Cooling functions for control outputs	+	+	-	-	-	+	+	+	+	+	+	+	+	+		
Adjustable hysteresis value	+	+	+	+	+	+	+	+	+	+	+	+	+	+		
Adjustable re-activation time for control outputs	+	+	-	-	-	+	+	+	+	-	-	-	-	-		
Functional Internal Buzzer	+	+	+	+	+	+	-	-	-	+	-	-	-	-		
Installing Parameters via Prokey	+	+	+	+	+	+	-	-	-	+	-	-	-	-		
Data collecting & controlling with Modbus RTU	+	+	+	+	+	+	-	-	-	+	-	-	-	-		

**Order Code**

**A Dimension**

4 48x48mm

**Eco LITE**
**Eco PID**
**Eco HR**
**B Supply Voltage**

 1 100-240Vac ( $\pm 15\%$ ) 50/60Hz

+

+

+

3 115Vac (-15%, +10%) 50/60Hz

+

+

+

5 230Vac (-15%, +10%) 50/60Hz

+

+

+

6 10-30Vdc

+

+

+

**C Output-1**

OR None

-

-

+

1R 1xRelay Output (NO+C) 5A@250Vac

+

+

+

2R 2xRelay Output (NO+C) 5A@250Vac

+

+

+

**D Output-2**

S SSR driver output (Maks. 10mA, 12Vdc)

-

+

+

**E Communication**

0 Without Communication

+

+

+

485 RS-485 ModBus

-

+

+

DI Digital Input (220Vac) for secondary set value

-

-

+

**Specifications**

Universal Thermocouples (TC) &amp; Thermoresistances (RTD) input

+

+

+

ON-OFF control form

+

+

+

P, PI, PID, control form

-

+

+

Adaptation of PID coefficients to the system with

-

+

+

Self-Tune and Auto-Tune operation

Selectable heating and cooling function

+

+

+

Adjustable temperature offset value

+

+

+

Adjustable hysteresis value

+

+

+

Minimum pulling time adjustment for control outputs

+

+

+

Saving and Recovery of user parameters

+

+

+

Return to Factory settings

+

+

+

RS-485ModBus (RTU) communication option

-

+

+

Digital or RS-485 input for activate the 2nd Set value

-

-

+

# Temperature Controllers

## ECO LITE



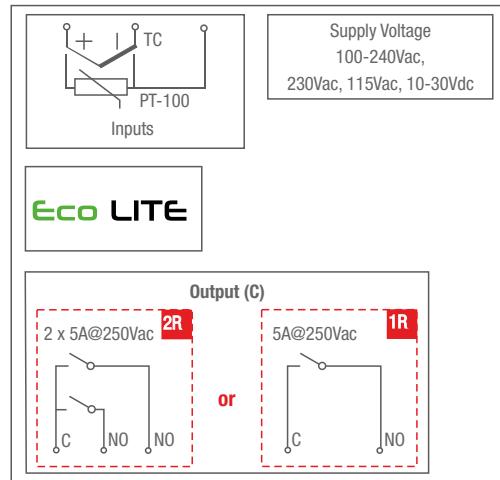
CE

- ▶ TC (J,K,R,S,T Input Types) and RTD inputs selectable by parameter
- ▶ Low Power Consumption, Energy saving and Environmentally Friendly with 2VA

- ▶ Saving and Recovery of user parameters
- ▶ Return to Factory Settings

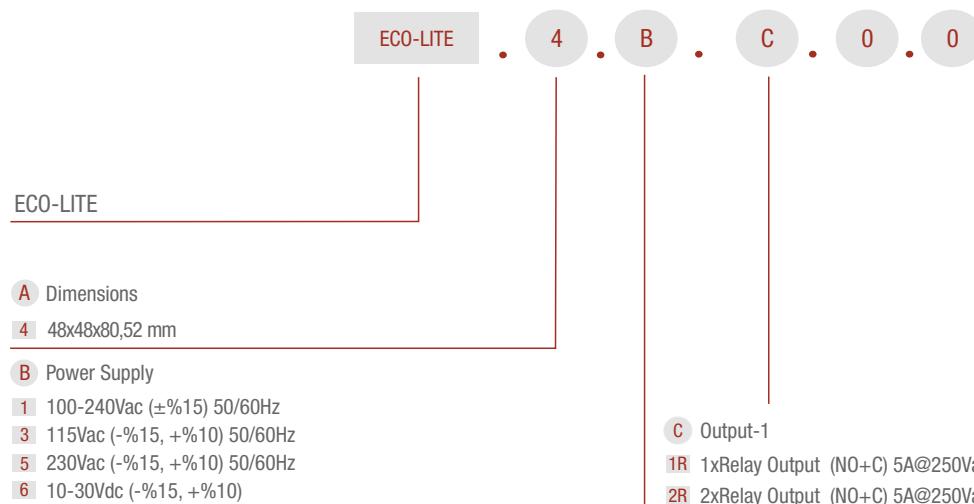
### Specifications

3 Digits Process (PV) and 4 Digits Set (SV) display  
Process input (TC, RTD)  
ON-OFF control form  
Selectable heating and cooling function  
Selectable temperature offset value  
Operation type selection with hysteresis  
Minimum pulling time adjustment  
for control outputs  
Password protection for programming mode



### Technical Specification

**Accuracy:** ±0.25% of full scale  
**Cold Junction Compensation:** Automatically ± 0.1°C/1°C  
**Line Compensation:** Maximum 10 Ohm  
**Sensor Break Protection:** Upscale  
**Sampling Cycle:** 0.1 second





## PID Temperature Controllers

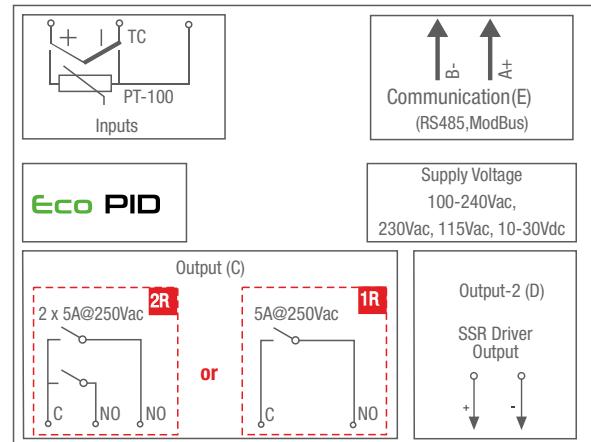
ECO PID

CE

- ▶ High Resolution Sensitive PID control
- ▶ TC (J,K,R,S,T Input Types) and RTD inputs selectable by parameter
- ▶ Low Power Consumption, Energy saving and Environmentally Friendly with 2VA
- ▶ Saving and Recovery of user parameters
- ▶ RS-485 Modbus (RTU) communication option
- ▶ Return to Factory Settings

### Specifications

3 Digits Process (PV) and 4 Digits Set (SV) display  
 Process input (TC, RTD)  
 Programmable ON-OFF, P, PI, PD, PID control forms  
 Adaptation of PID Coefficients to the system  
 with Self-Tune operation (Step Response Tuning) and  
 Auto-Tune (limit cycling tuning)  
 Selectable heating and cooling function  
 Selectable temperature offset value  
 Operation type selection with hysteresis  
 Minimum pulling time adjustment for control outputs  
 Password protection for programming mode



### Technical Specification

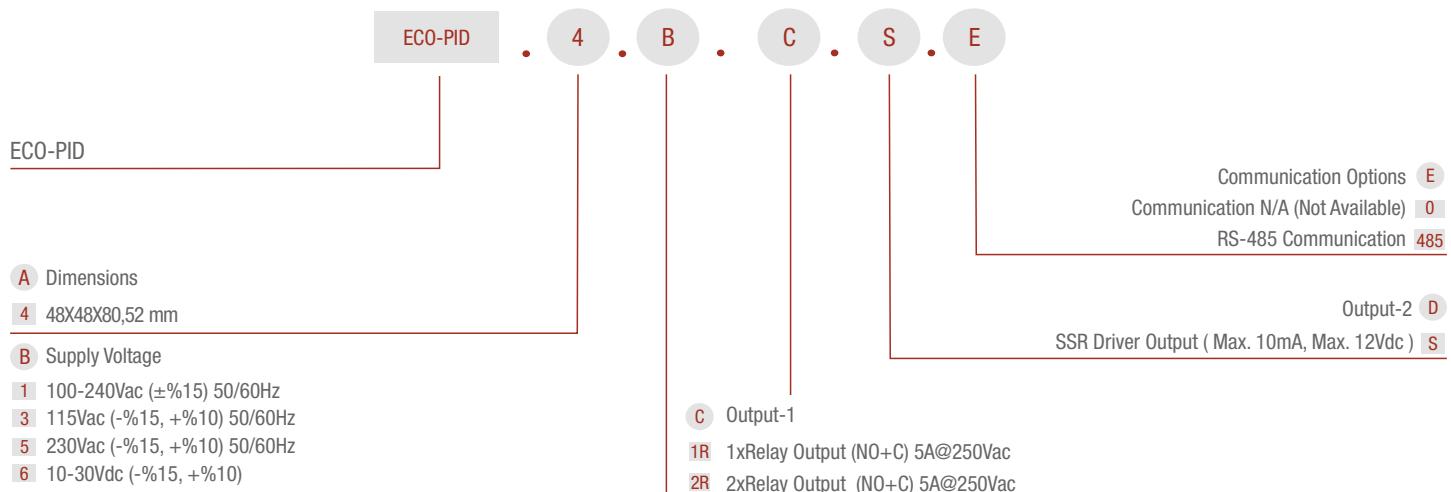
**Accuracy:** ±0.25% of full scale

**Cold Junction Compensation:** Automatically ± 0.1°C/1°C

**Line Compensation:** Maximum 10 Ohm

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 0.1 second



# PID Hot Runner

ECO HR

CE

- ▶ High Resolution Sensitive PID control
- ▶ TC (J,K,R,S,T Input Types, PT-100) selectable by parameter
- ▶ Low Power Consumption, Energy saving and Environmentally Friendly with 2VA
- ▶ Activate 2nd Set Value by front panel
- ▶ Saving and Recovery of user parameters
- ▶ RS-485 Modbus (RTU) communication option
- ▶ Return to Factory Settings
- ▶ Digital or RS-485 input for activate the 2nd Set Value (Optional)

## Specifications

3 Digits Process (PV) and 4 Digits Set (SV) display  
 Process input (TC,RTD )  
 Programmable ON-OFF, P, PI, PD, PID control forms  
 Adaptation of PID Coefficients to the system  
 with Self-Tune operation (Step Response Tuning) and  
 Auto-Tune (limitcycling-tuning)  
 Selectable heating and cooling function  
 Selectable temperature offset value  
 Operation type selection with hysteresis  
 Minimum pulling time adjustment for control outputs  
 Password protection for programming mode

## Technical Specification

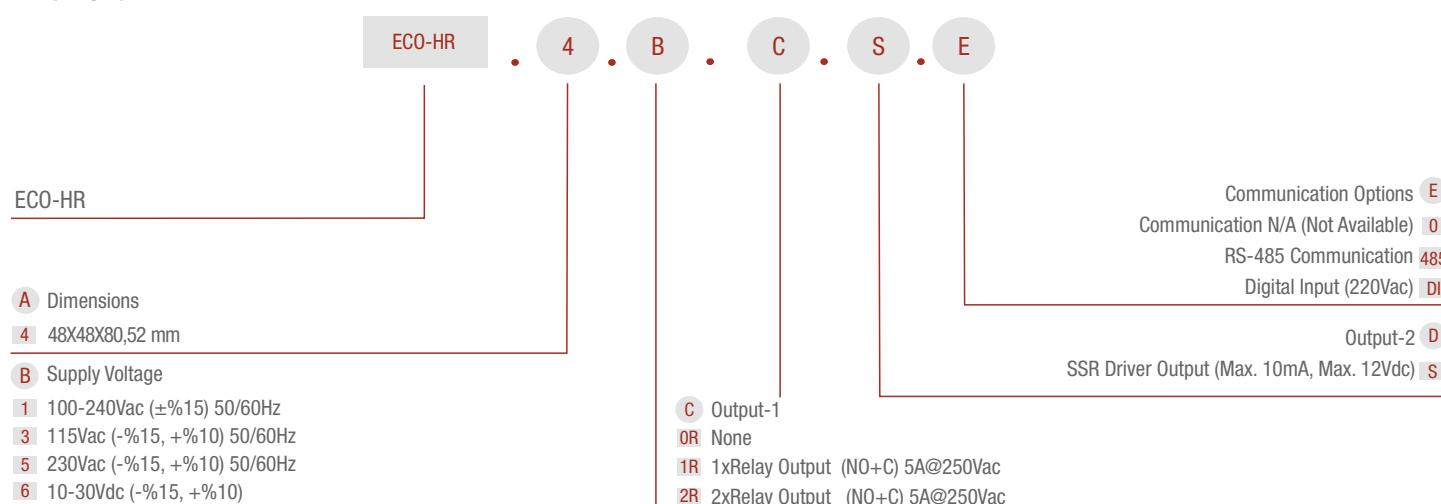
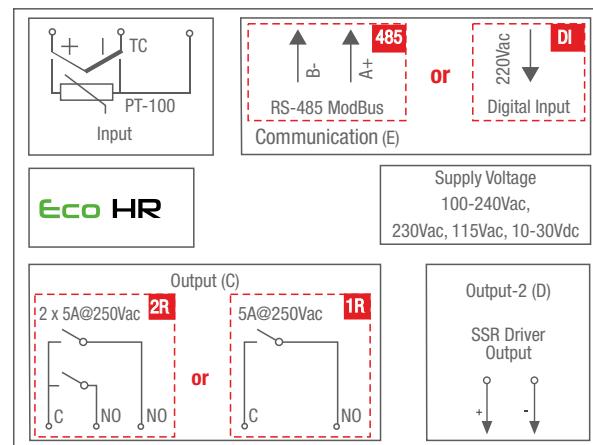
**Accuracy:**  $\pm 0.25\%$  of full scale

**Cold Junction Compensation:** Automatically  $\pm 0.1^\circ\text{C}/1^\circ\text{C}$

**Line Compensation:** Maximum 10 Ohm

**Sensor Break Protection:** Upscale

**Sampling Cycle:** 0.1 second



# Counters & Timers



EZM-XX50



- ▶ Configurable Counter, Totalizer Counter, Batch Counter, Timer, Chronometer, Frequencymeter and Tachometer
- ▶ Operation with Automatic and Manual Reset
- ▶ Programmable Time Bases for Timer and Chronometer
- ▶ Multiplication Coefficient and Decimal Point Position

## Specifications

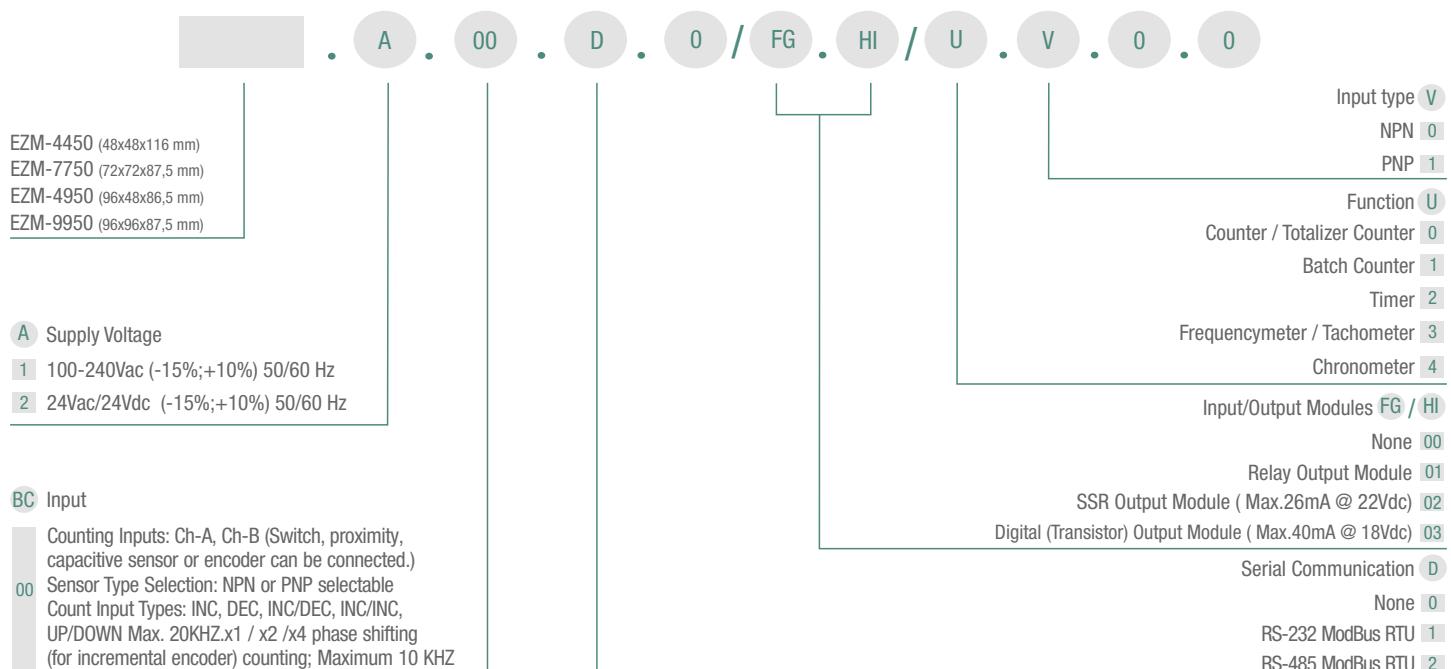
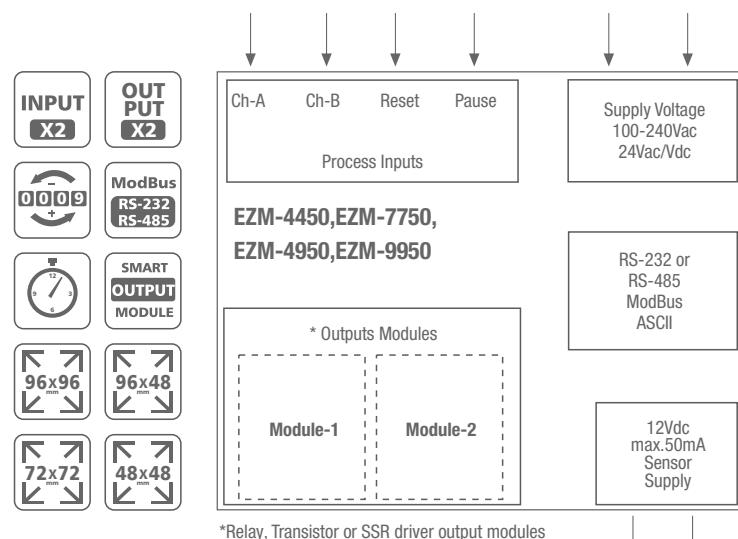
6 Digits display  
Reset, Pause and ChA-ChB Counting Inputs  
Absolute or Offset Operation in Counter Function  
Different Alarm Alternatives in Frequencymeter and Cycle Measuring Functions  
INC, DEC, INC/INC, INC/DEC, UP/DOWN, x1 / x2 / x4 Counting with Phase Shifting Property in Counter  
RS-232 (standard) or RS-485 (optional) Serial Communication with Modbus ASCII or RTU Protocol

## Technical Specification

**Operating Temperature :** 0...50°C

**Humidity :** 0-90/RH (non condensing)

**Protection Class :** IP65 at front, IP20 at rear



# Counters

Single SET Programmable Counters

EZM-XX30

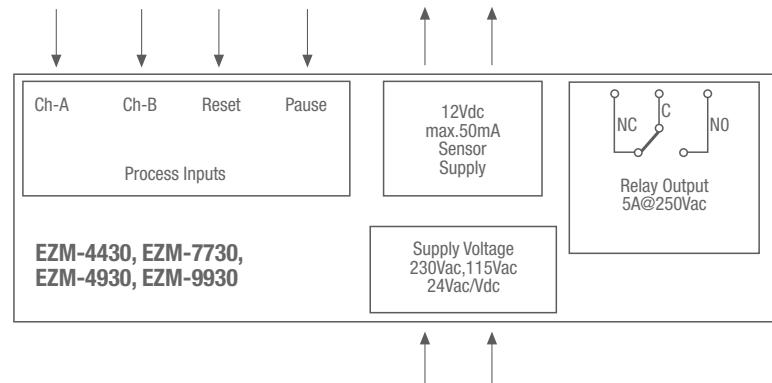


▶ Reset, Pause and ChA-ChB Counting Inputs

▶ Multiplication Coefficient and Decimal Point Position

## Specifications

6 Digits process (PV) and 6 digits Set (SV) Value Display  
Operation with 1 Set Value  
NPN/PNP Type Operation  
Operation with Automatic and Manual Reset  
INC, DEC, INC/INC, INC/DEC, UP/DOWN,  
x1 / x2 / x4 Counting with Phase Shifting Property

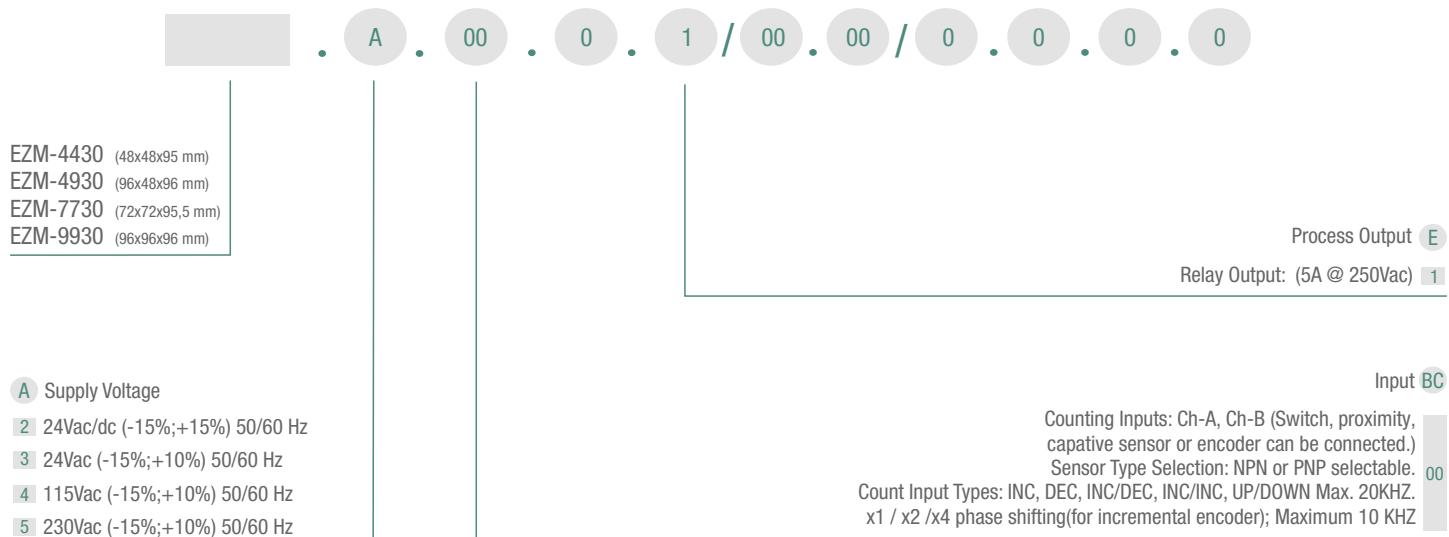


## Technical Specification

**Operating Temperature:** 0...50 °C

**Humidity:** 0-90%RH (none condensing)

**Protection:** IP65 at front, IP20 at rear.



## Timer Relay



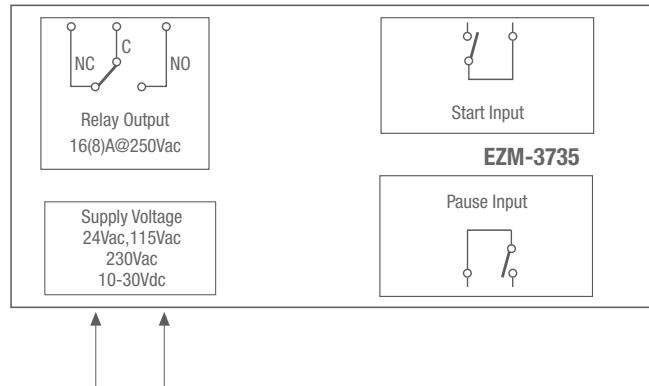
EZM-3735

CE EAC

- ▶ Start and Stop Possibility by front Panel
- ▶ External Start and Pause Input
- ▶ Programmable Time Bases (Second, Minute, Hour)
- ▶ Adjustable internal buzzer according to Timer Stop status.

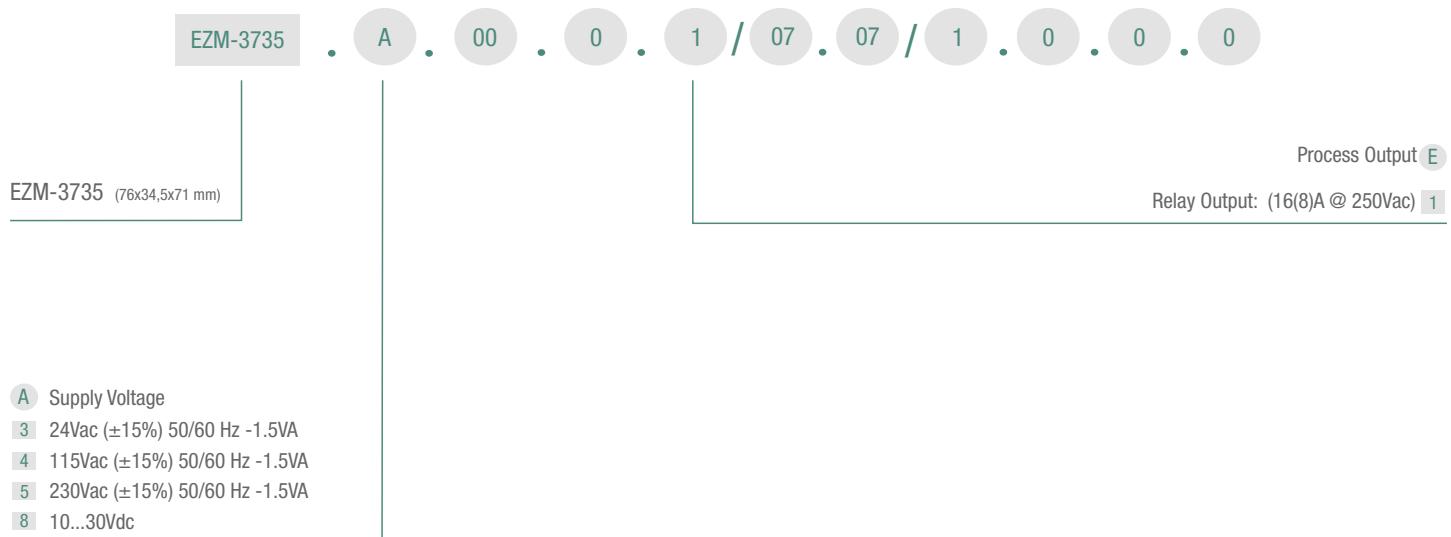
### Specifications

4 Digits Display  
Operation with One Set value  
Single Contact Output for Timing control ( ON /OFF )  
Pause possibility by front Panel  
Set value high limit boundaries  
Display can be adjusted to show Second, Minute and Hour  
Password protection for programming section  
Having CE mark according to European Norms



### Technical Specification

**Operating Temperature :** 0...50°C  
**Humidity :** 0-90/RH (non condensing)  
**Protection Class :** Ip65 at front, IP20 at rear



# Timer Relays

EZM-XX35



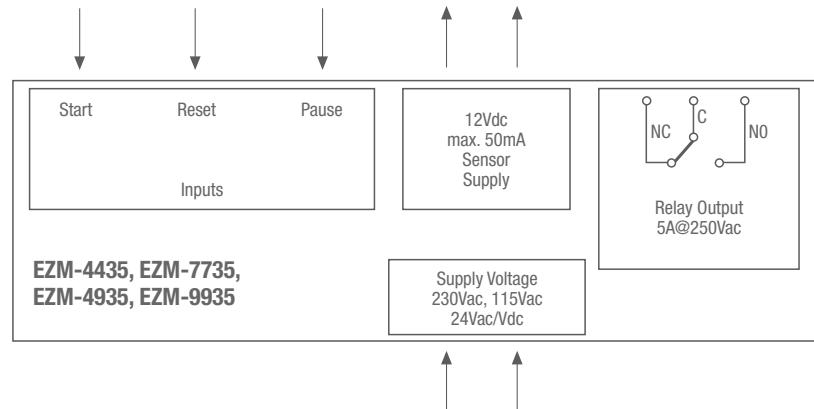
CE EAC

► Operation with Automatic and Manual Reset

► Programmable Time Bases (Second, Minute, Hour)

## Specifications

6 Digits process (PV) and 6 Digits Set (SV) Value Display  
Single Contact Output for Timing control ( ON /OFF )  
Operation with 1 Set Value  
Reset, Pause and Start Inputs  
Password protection for programming section  
NPN/PNP Type Operation



## Technical Specification

**Operating Temperature :** 0...50°C

**Humidity :** 0-90/RH (non condensing)

**Protection Class :** Ip65 at front, IP20 at rear



..... A .. 00 . 0 . 1 / 00 . 00 / 0 . 0 . 0 . 0

EZM-4435 (48x48x95 mm)  
EZM-4935 (96x48x96 mm)  
EZM-7735 (72x72x95.5 mm)  
EZM-9935 (96x96x96 mm)

Process Output E

Relay Output: (5A @ 250Vac) 1

- A Supply Voltage
- 2 24Vac/dc (-15%;+15%) 50/60 Hz
- 3 24Vac (-15%;+10%) 50/60 Hz
- 4 115Vac (-15%;+10%) 50/60 Hz
- 5 230Vac (-15%;+10%) 50/60 Hz

Input BC

Pause Input: Switch, proximity or capacitive sensor can be connected.

Start Input: Switch, proximity or capacitive sensor can be connected.

Sensor Type Selection: It can be selected NPN/PNP

# Digital Tachometer



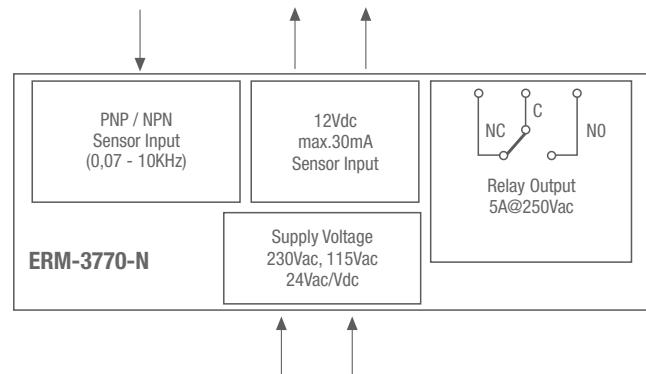
ERM 3770-N



- ▶ 0.07Hz to 10000Hz input signal
- ▶ Working with Process Set and Alarm Set value
- ▶ Set Decimal Point
- ▶ Automatic sampling (1 sec to 16 sec)

## Specifications

4 Digits Display  
 Adjustable decimal point  
 Division rate  
 NPN or PNP input type  
 Alarm output  
 Relay or SSR driver output (It must be determined in order.)  
 Alarm Set value boundary  
 Programming mode password protection



## Technical Specification

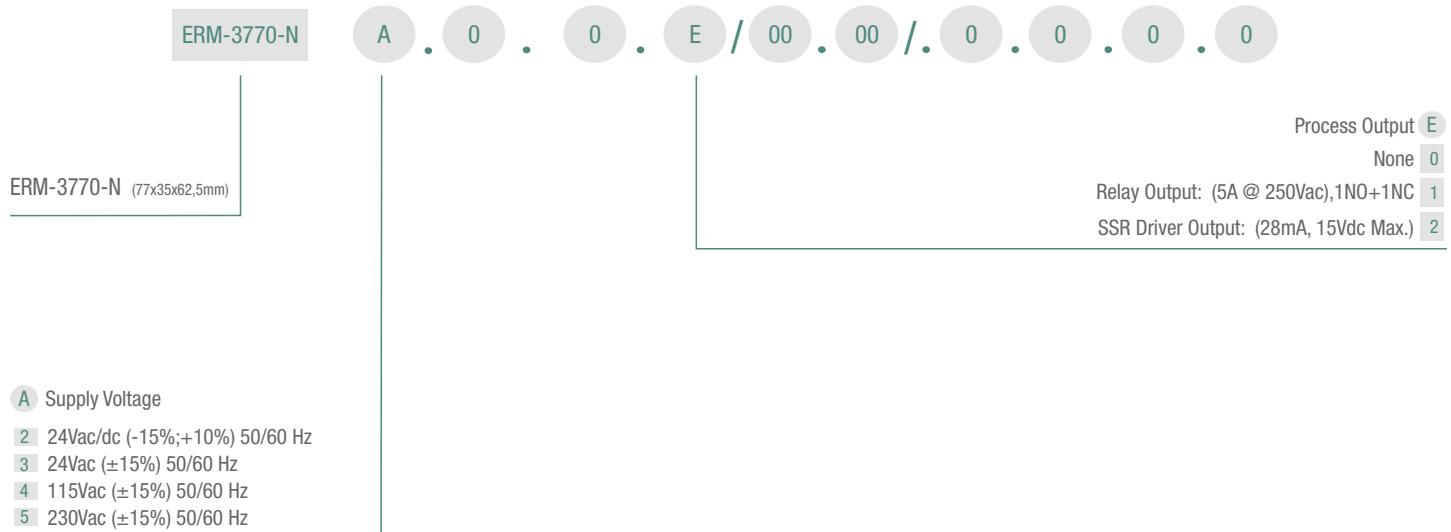
**Accuracy:** 0.01% of scale

**Counting Inputs:** Ch-A, Ch-B (Switch, proximity, capacitive sensor or encoder can be connected.)

**Sensor Supply Voltage:** NPN or PNP selectable as

**Sensor Input Type:** INC, DEC, INC/DEC, INC/INC, UP/DOWN Max. 20KHZ.

x1 / x2 /x4 Counting for phase shift (for incremental encoder); Maximum 10 KHZ





Order Code														
A	BC	D	E	/	FG	HI	/	U	V	W	Z			
	00			/			/	0	0	0	0			
A Supply Voltage														
1	100...240Vac (-15%,+10%)50/60Hz				+	+	+	+	-	-	-	-	-	-
2	24Vac/Vdc (-15%, +10%) 50/60Hz				+	+	+	+	+	+	+	+	+	+
3	24Vac (-15%, -10%) 50/60Hz				-	-	-	-	+	+	+	+	+	+
4	115Vac (-15%, -10%) 50/60Hz				-	-	-	-	+	+	+	+	+	+
5	230Vac (-15%, -10%) 50/60Hz				-	-	-	-	+	+	+	+	+	+
8	10 - 30 Vdc				-	-	-	-	-	-	-	-	-	+
D Serial Communication														
0	None							+	+	+	+	+	+	+
1	RS-232 ModBus ASCII				+	+	+	+	-	-	-	+	-	-
2	RS-485 ModBus ASCII				+	+	+	+	-	-	-	-	-	-
E Process Output-1														
0	None				+	+	+	+						+
1	Relay Output				-	-	-	-	+	+	+	+	+	+
FG Modules Output-1														
00	None				+	+	+	+	+	+	+	+	+	+
01	Relay Output				+	+	+	+	-	-	-	+	-	-
02	SSR Driver Output (max. 20mA@12Vdc)				+	+	+	+	-	-	-	+	-	-
03	Digital (Transistor) Output (max. 40mA@18Vdc)				+	+	+	+	-	-	-	-	-	-
HI Modules Output-2														
00	None				+	+	+	+	+	+	+	+	+	+
01	Relay Output				+	+	+	+	-	-	-	+	-	-
02	SSR Driver (max. 20mA@12Vdc)				+	+	+	+	-	-	-	+	-	-
03	Digital (Transistor) Output (max. 40mA@18Vdc)				+	+	+	+	-	-	-	-	-	-
Specifications														
Counter					+	+	+	+	+	+	+	+	-	-
Total Counter					+	+	+	+	-	-	-	-	-	-
Batch Counter					+	+	+	+	-	-	-	-	-	-
Timer					+	+	+	+	-	-	-	-	+	-
Chronometer					+	+	+	+	-	-	-	-	-	-
Frequencymeter					+	+	+	+	-	-	-	-	-	-
Tachometer					+	+	+	+	-	-	-	-	-	+
Working with automatic and manual reset					+	+	+	+	+	+	+	+	+	-
Smart Output module system					+	+	+	+	-	-	-	-	-	-
Ch-A, Ch-B Encoder inputs					+	+	+	+	+	+	+	+	-	-
Multiplication coefficient and decimal point position					+	+	+	+	+	+	+	+	-	+
Process display					6 digits	4 digits								
SET display					6 digits	4 digits								
Start input					-	-	-	-	-	-	-	+	+	+
Reset and Pause input					+	+	+	+	+	+	+	+	+	-
Supply voltage for switch and proximity sensors					+	+	+	+	+	+	+	+	+	-
Operation with 2 Set values					+	+	+	+	-	-	-	+	-	-
Password protection for programming section					+	+	+	+	+	+	+	+	+	+
Dimension														
77x35mm DIN					-	-	-	-	-	-	-	-	-	+
48x48mm DIN 1/16					+	-	-	-	+	-	-	-	+	-
72x72mm DIN					-	+	-	-	-	+	-	-	+	-
96x48mm DIN 1/8					-	-	+	-	-	-	+	-	+	-
96x96mm DIN 1/4					-	-	-	+	-	-	+	-	-	+



[www.controlloeprocesso.it](http://www.controlloeprocesso.it)