



## ***EPLC9600-CHANNEL8A 96 x 96 DIN 1/4 8 Channel Analogue Scanner***

- 128 x 64 Graphical LCD display
- 8 analogue inputs  
(Selectable input types 0-20mA, 4-20mA and 0-10VDC )
- ON-OFF control
- Relay or (pnp "source") transistor output
- Sensor error detection
- Adjustable offset
- 3 Different alarm and pre-alarm types for each channel  
(High, Low and Band Alarms)
- User defined channel labels (°C, Bar and Ph)
- Display scan modes
- Operating with Real Time Clock (RTC)
- ModBus RTU communication protocol  
(RS-232, RS-485 and Ethernet communication)
- Data Logging to USB Flash Memory
- Adjustable data logging time interval
- Password protection for programming mode

## ABOUT INSTRUCTION MANUAL

Instruction manual of EPLC9600-CHANNEL8A Analogue input consists of two main sections. Explanation of these sections are below. Also, there are other sections which include order information and technical specifications of the device. All titles and page numbers in instruction manual are in “**CONTENTS**” section. User can reach to any title with section number.

### **Installation:**

In this section, physical dimensions of the device, panel mounting, electrical wiring, physical and electrical installation of the device to the system are explained.

### **Operation and Parameters:**

In this section user interface of the device, accessing to the parameters, description of the parameters are explained.

Also in these sections, there are warnings to prevent serious injury while doing the physical and electrical mounting or using the device.

Explanation of the symbols which are used in these sections are given below.



This symbol is used for safety warnings. User must pay attention to these warnings.



This symbol is used to determine the dangerous situations as a result of an electric shock. User must pay attention to these warnings definitely.



This symbol is used to determine the important notes about functions and usage of the device.

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## EU DECLARATION OF CONFORMITY

**Manufacturer's Name** : EMKO ELEKTRONIK A.S.  
**Manufacturer's Address** : DOSAB, Karanfil Sk., No:6,  
16369 Bursa, TURKEY

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The manufacturer hereby declares that the product:

**Product Name** : CHANNEL8A (Analogue Scanner)  
**Type Number** : EPLC9600  
**Product Category** : Electrical equipment for measurement, control and laboratory use

Conforms to the following directives :

2006 / 95 / EC The Low Voltage Directive

2004 / 108 / EC The Electromagnetic Compatibility Directive

has been designed and manufactured to the following specifications:

EN 61000-6-4:2007 EMC Generic Emission Standard for Industrial Environments

EN 61000-6-2:2005 EMC Generic Immunity Standard for Industrial Environments

EN 61010-1:2001 Safety Requirements for electrical equipment for measurement, control and laboratory use

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### When and Where Issued

22<sup>nd</sup> June 2011

Bursa-TURKEY

### Authorized Signature

Name : Serpil YAKIN

Position : Quality Manager

## 1.Preface

EPLC9600-CHANNEL8A series 8 channel Analogue Scanner devices are designed for measuring and logging temperature. They can be used in many applications with their PT-100 process input, alarm outputs, selectable alarm functions, RS-232 / RS-485 / Ethernet / USB communications.

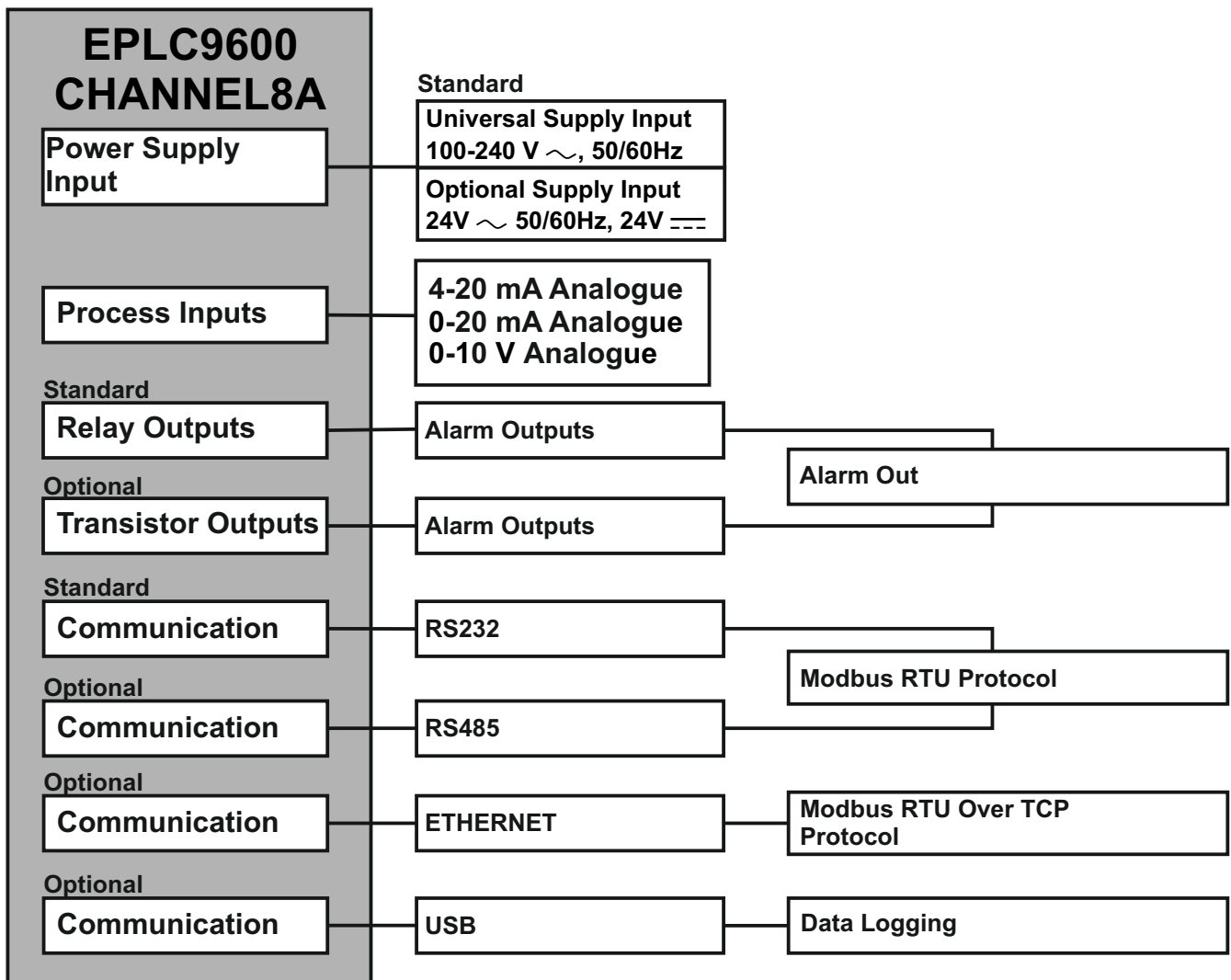
### Application Fields

Glass  
 Plastic  
 Petro-Chemistry  
 Textile  
 Automotive  
 Machine production industries  
 etc...

### Applications

Heating  
 Baking Ovens  
 Incubators  
 Storages  
 Air Conditioning  
 etc..

## 1.1 General Specifications



## 1.2 Ordering Information

<b>EPLC9600-CHANNEL8A</b> (96 x 96 1/4 DIN)		A	/	B	C	D	E
			/		2		
<b>A Supply Voltage</b>							
1	100...240V ~ (- %15;+%10) 50/60Hz						
2	24V~(-%15;+%10) 50/60Hz			24V===(-%15;+%10)			
9	Customer						
<b>B Outputs</b>							
R	10 Relay outputs with 2 common for each NO contact 5A max. (5A@250V at resistive load) for each Common contact 15A max (15A@250V at resistive load)						
T	10 pnp "source" Transistor outputs Output current 1A Max. for each transistor output.						
<b>C Standard Serial Communication</b>							
2	RS-232 (up to 115200 baudrate, "No isolation")						
<b>D Optional Communication-1</b>							
0	None						
R	RS-485 (up to 115200 baudrate, "500VAC isolation")						
E	ETHERNET (10Mbit/s, "1500VAC isolation")						
<b>E Optional Communication-2</b>							
0	None						
U	USB (USB2.0 "for temperature data logging")						

All order information of EPLC9600-CHANNEL8A Analogue Scanner are given on the table at left. User may form appropriate device configuration from information and codes that at the table and convert it to the ordering codes.

Firstly, supply voltage then other specifications must be determined. Please fill the order code blanks according to your needs.

Please contact us, if your needs are out of the standards.

## 1.3 Warranty

EMKO Elektronik warrants that the equipment delivered is free from defects in material and workmanship. This warranty is provided for a period of two years. The warranty period starts from the delivery date. This warranty is in force if duty and responsibilities which are determined in warranty document and instruction manual performs by the customer completely.

## 1.4 Maintenance

Repairs should only be performed by trained and specialized personnel. Cut power to the device before accessing internal parts.

Do not clean the case with hydrocarbon-based solvents (Petrol, Trichlorethylene etc.). Use of these solvents can reduce the mechanical reliability of the device. Use a cloth dampened in ethyl alcohol or water to clean the external plastic case.

## 2. Installation



Before beginning installation of this product, please read the instruction manual and warnings below carefully.

In package ,

- One piece unit
- Two pieces mounting clamps
- One piece instruction manual

A visual inspection of this product for possible damage occurred during shipment is recommended before installation. It is your responsibility to ensure that qualified mechanical and electrical technicians install this product.

If there is danger of serious accident resulting from a failure or defect in this unit, power off the system and separate the electrical connection of the device from the system.

The unit is normally supplied without a power supply switch or a fuse. Use power switch and fuse as required.

Be sure to use the rated power supply voltage to protect the unit against damage and to prevent failure.

Keep the power off until all of the wiring is completed so that electric shock and trouble with the unit can be prevented.

Never attempt to disassemble, modify or repair this unit. Tampering with the unit may results in malfunction, electric shock or fire.

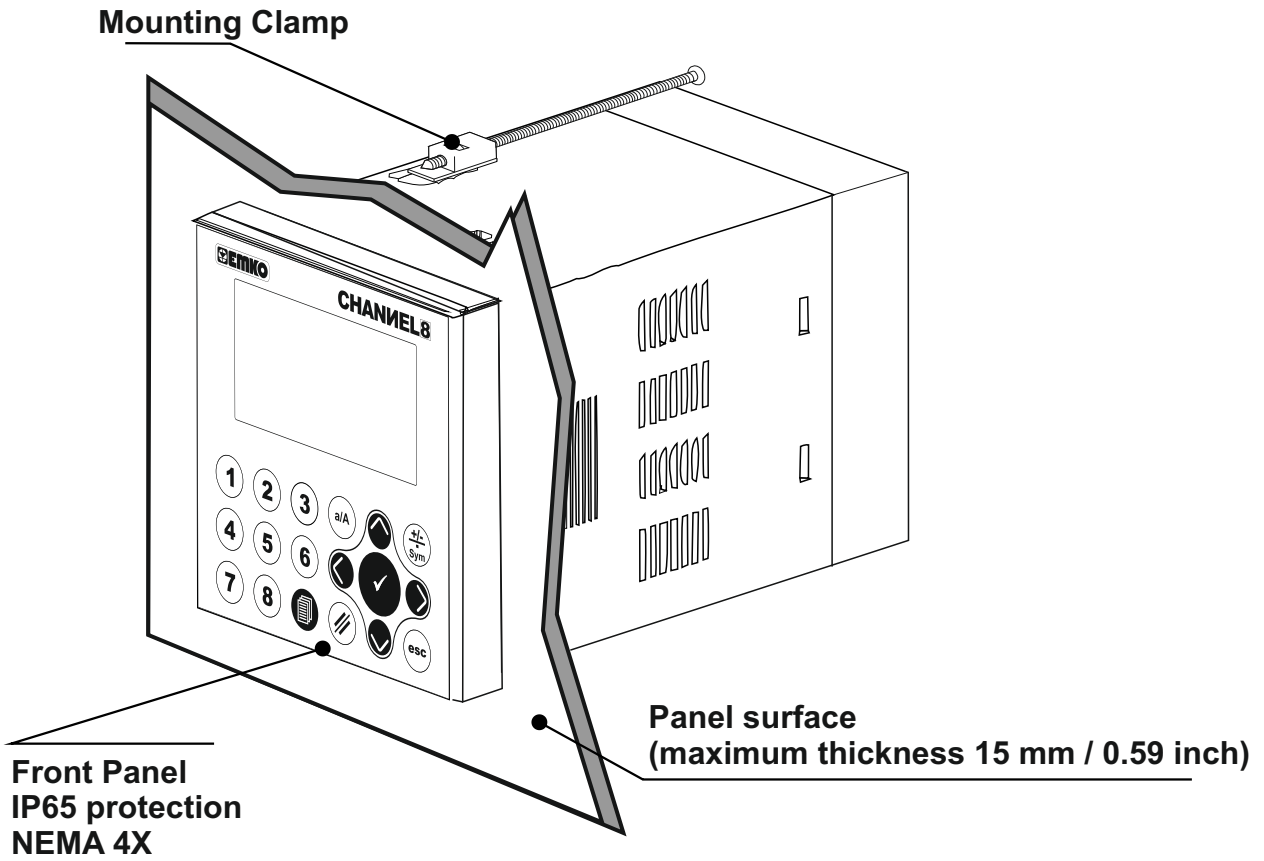
Do not use the unit in combustible or explosive gaseous atmospheres.

During the equipment is putted in hole on the metal panel while mechanical installation some metal burrs can cause injury on hands, you must be careful.

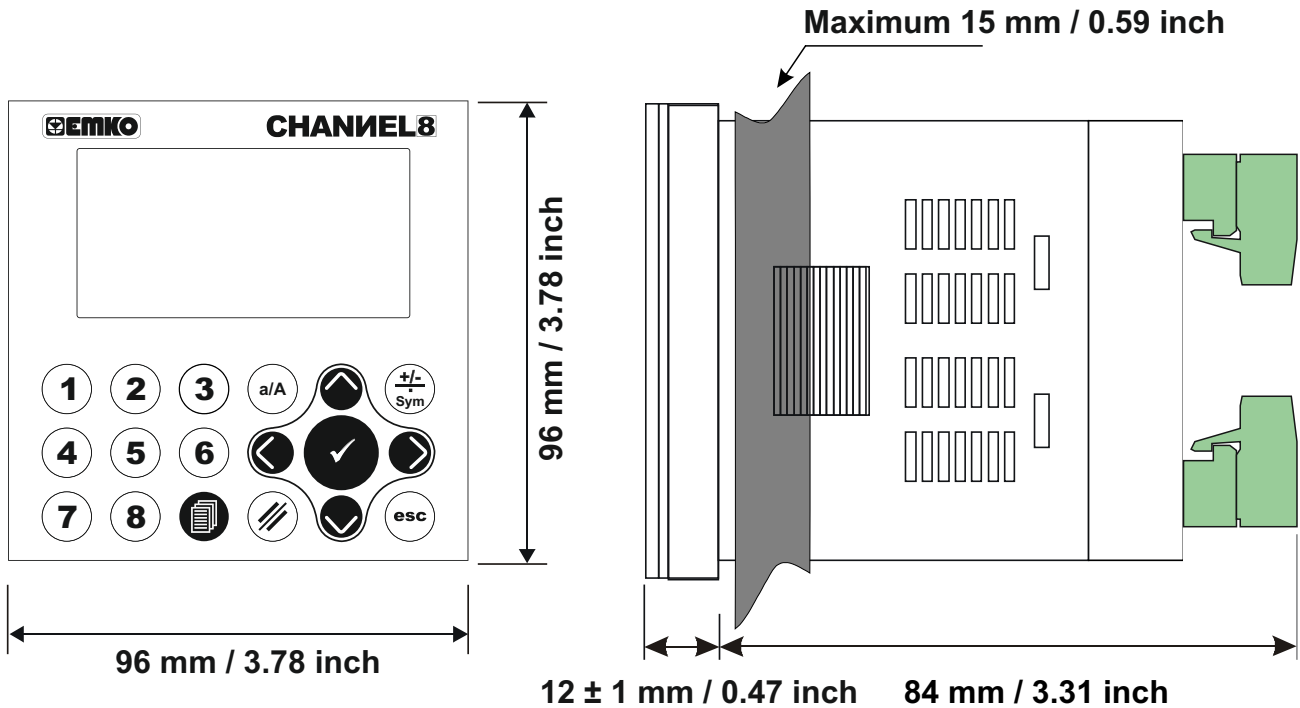
Montage of the product on a system must be done with it's fixing clamps. Do not do the montage of the device with inappropriate fixing clamp. Be sure that device will not fall while doing the montage.

It is your responsibility if this equipment is used in a manner not specified in this instruction manual.

## 2.1 General Description

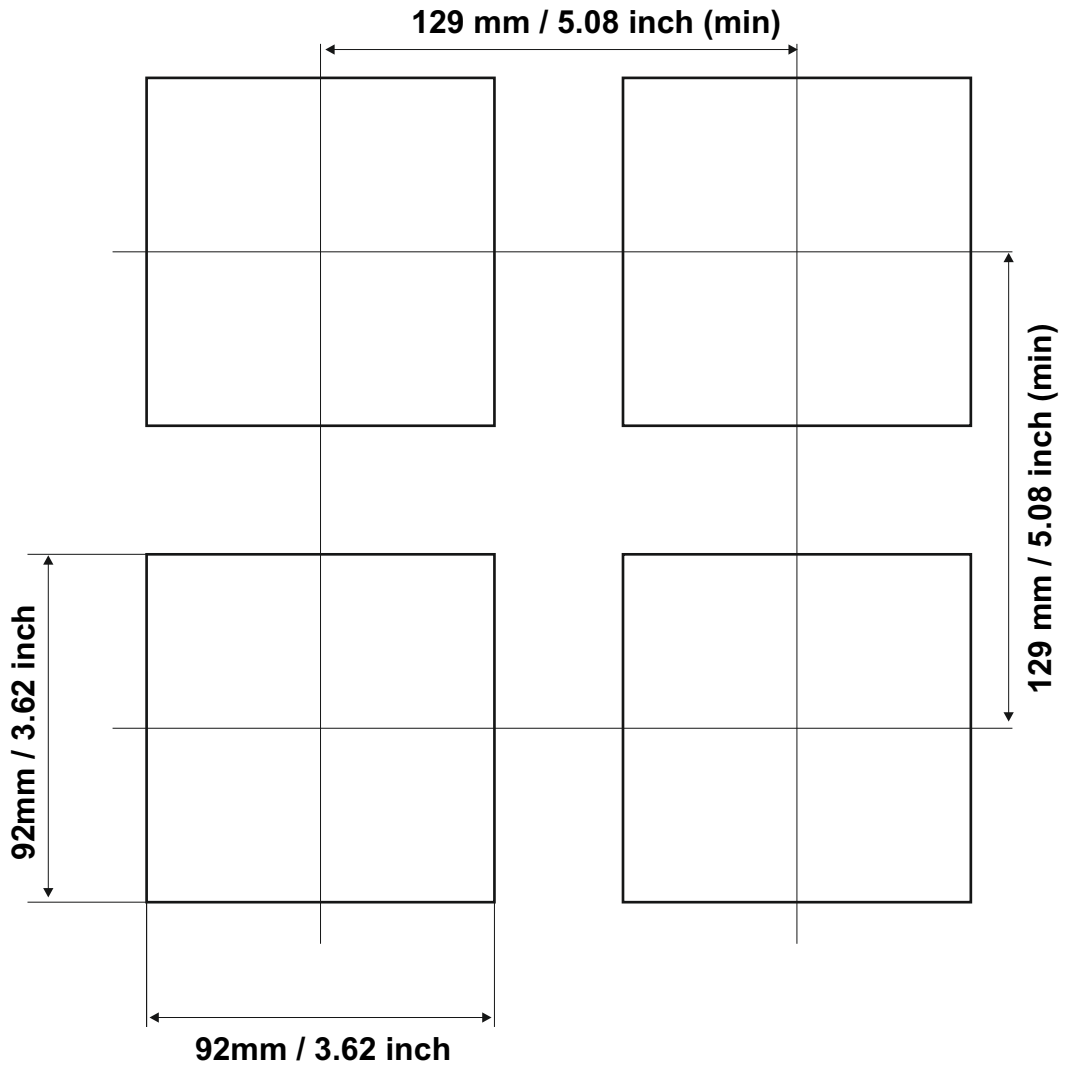


## 2.2 Front View and Dimensions of EPLC9600-CHANNEL8A





## 2.3 Panel Cut-out



## 2.4 Environmental Ratings

### Operating Conditions



Operating Temperature : 0 to 50 °C



Max. Operating Humidity : 90% Rh (non-condensing)



Altitude : Up to 2000m.



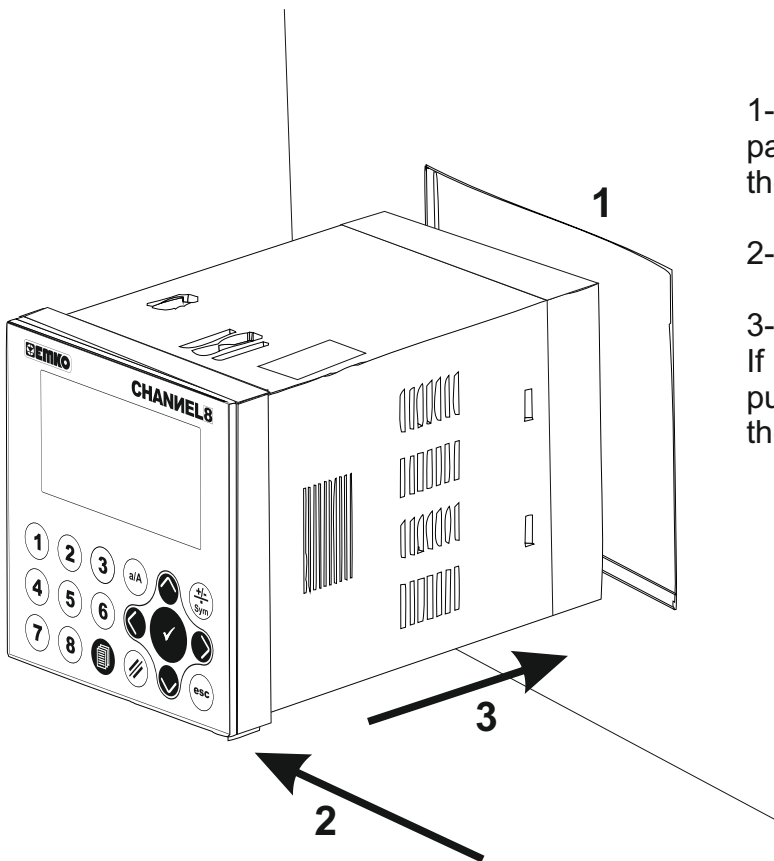
#### Forbidden Conditions:

Corrosive atmosphere

Explosive atmosphere

Home applications (The unit is only for industrial applications)

## 2.5 Panel Mounting



1-Before mounting the device in your panel, make sure that the cut-out is of the right size.

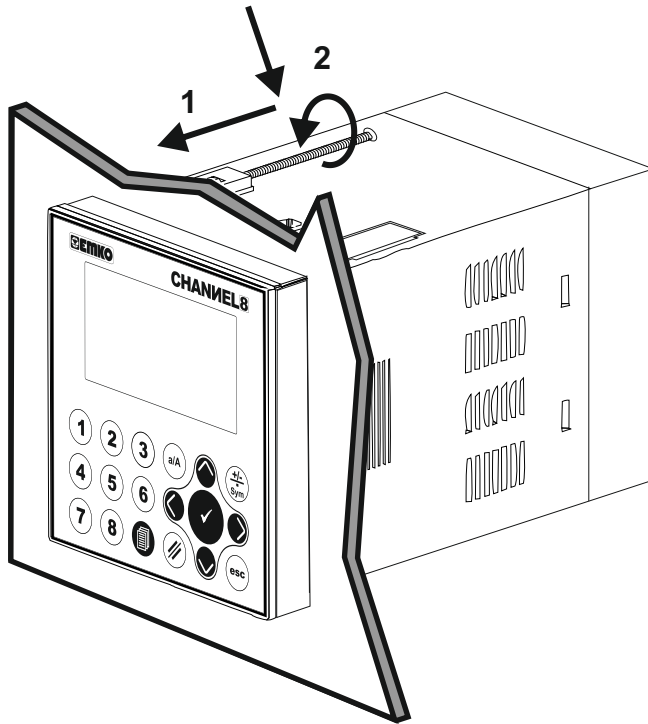
2-Check front panel gasket position

3-Insert the device through the cut-out. If the mounting clamps are on the unit, put out them before inserting the unit to the panel.



During installation into a metal panel, care should be taken to avoid injury from metal burrs which might be present. The equipment can loosen from vibration and become dislodged if installation parts are not properly tightened. These precautions for the safety of the person who does the panel mounting.

## 2.6 Installation Fixing Clamp



The unit is designed for panel mounting.

1-Insert the unit in the panel cut-out from the front side.

2- Insert the mounting clamps to the holes that located top and bottom sides of device and screw up the fixing screws until the unit completely immobile within the panel

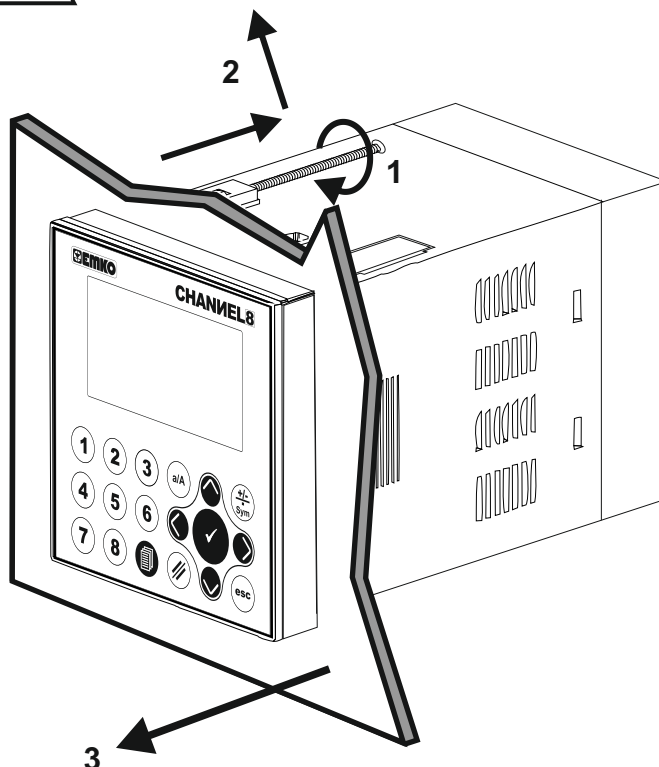


**Montage of the unit to a system must be done with it's own fixing clamps. Do not do the montage of the device with inappropriate fixing clamps. Be sure that device will not fall while doing the montage.**

## 2.7 Removing from the Panel



**Before starting to remove the unit from panel, power off the unit and the related system.**



1-Loosen the screws.

2-Pull mounting clamps from top and bottom fixing sockets.

3-Pull the unit through the front side of the panel

### 3. Electrical Wirings



You must ensure that the device is correctly configured for your application. Incorrect configuration could result in damage to the process being controlled, and/or personal injury. It is your responsibility, as the installer, to ensure that the configuration is correct.

Device parameters has factory default values. These parameters must be set according to the system's needs.



Only qualified personnel and technicians should work on this equipment. This equipment contains internal circuits with voltage dangerous to human life. There is severe danger for human life in the case of unauthorized intervention.



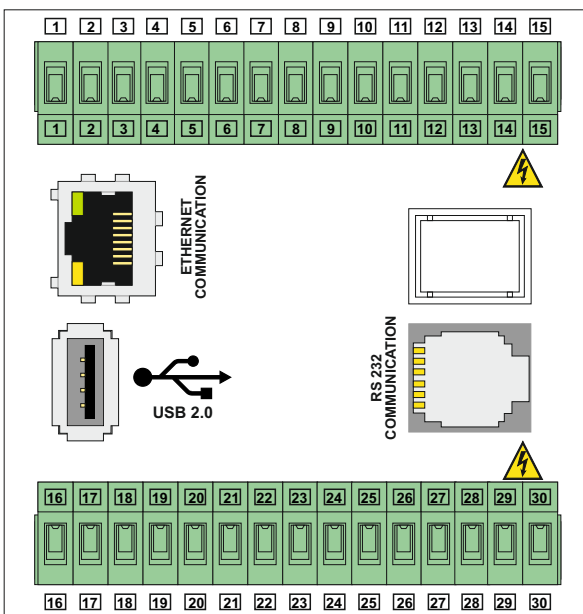
Be sure to use the rated power supply voltage to protect the unit against damage and to prevent failure.



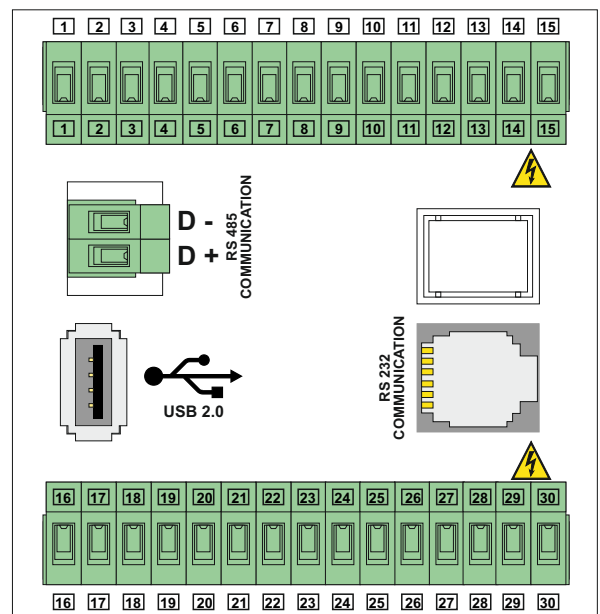
Keep the power off until all of the wiring is completed so that electric shock and trouble with the unit can be prevented.

### 3.1 Terminal Layout and Connection Instructions

Terminal layout for ethernet communication



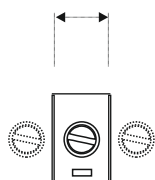
Terminal layout for RS485 communication



Max. 2.5mm / 0.098 inch  
Wire Size:  
18AWG/1mm<sup>2</sup>  
Solid /Stranded

Torque  
0,5Nm

Screw driver  
0,8 x3mm

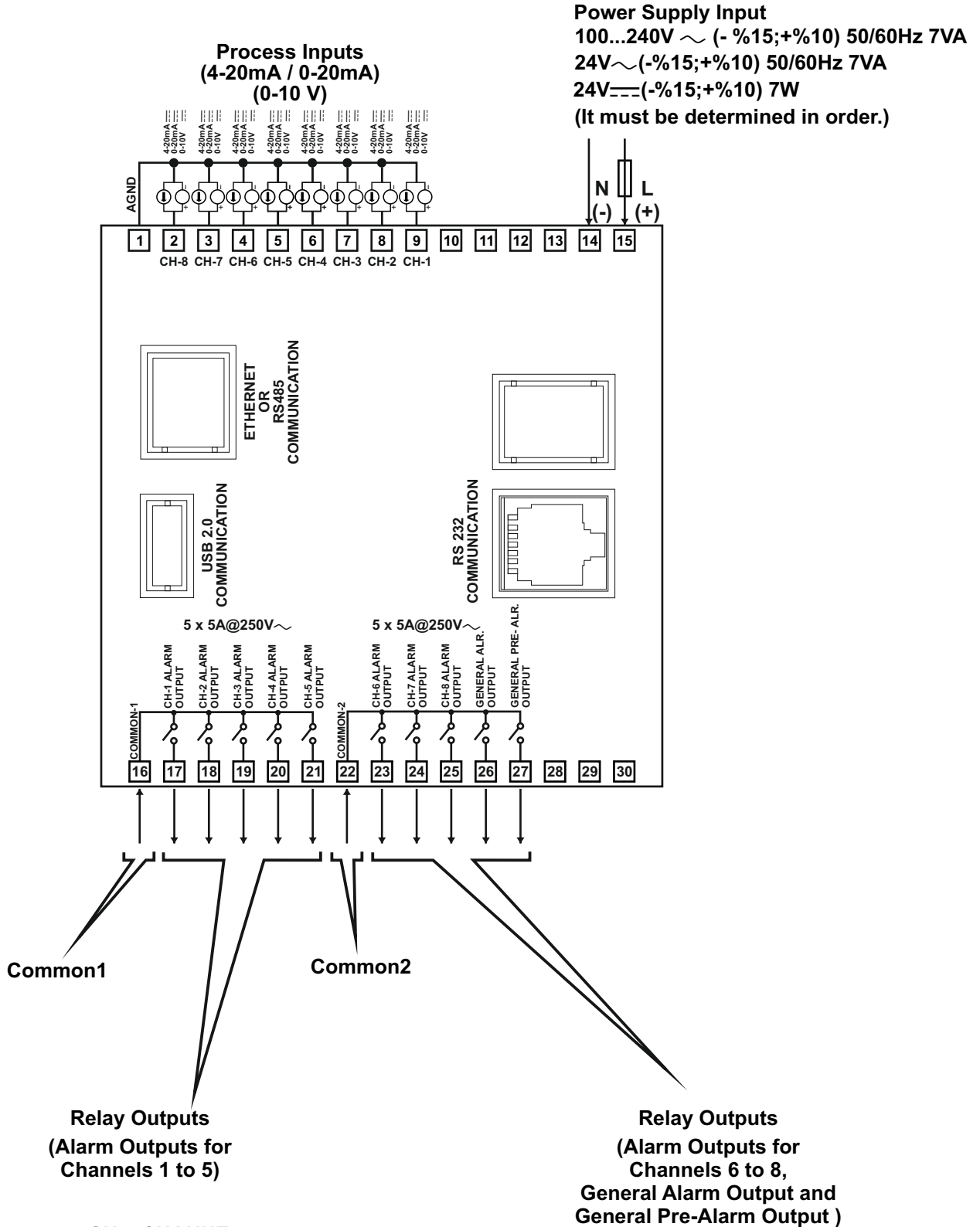


## 3.2 Electrical Wiring Diagram

### 3.2.1 Device with Relay Outputs



Electrical wiring of the device must be the same as 'Electrical Wiring Diagram' below to prevent damage to the process being controlled and personnel injury.



CH = CHANNEL

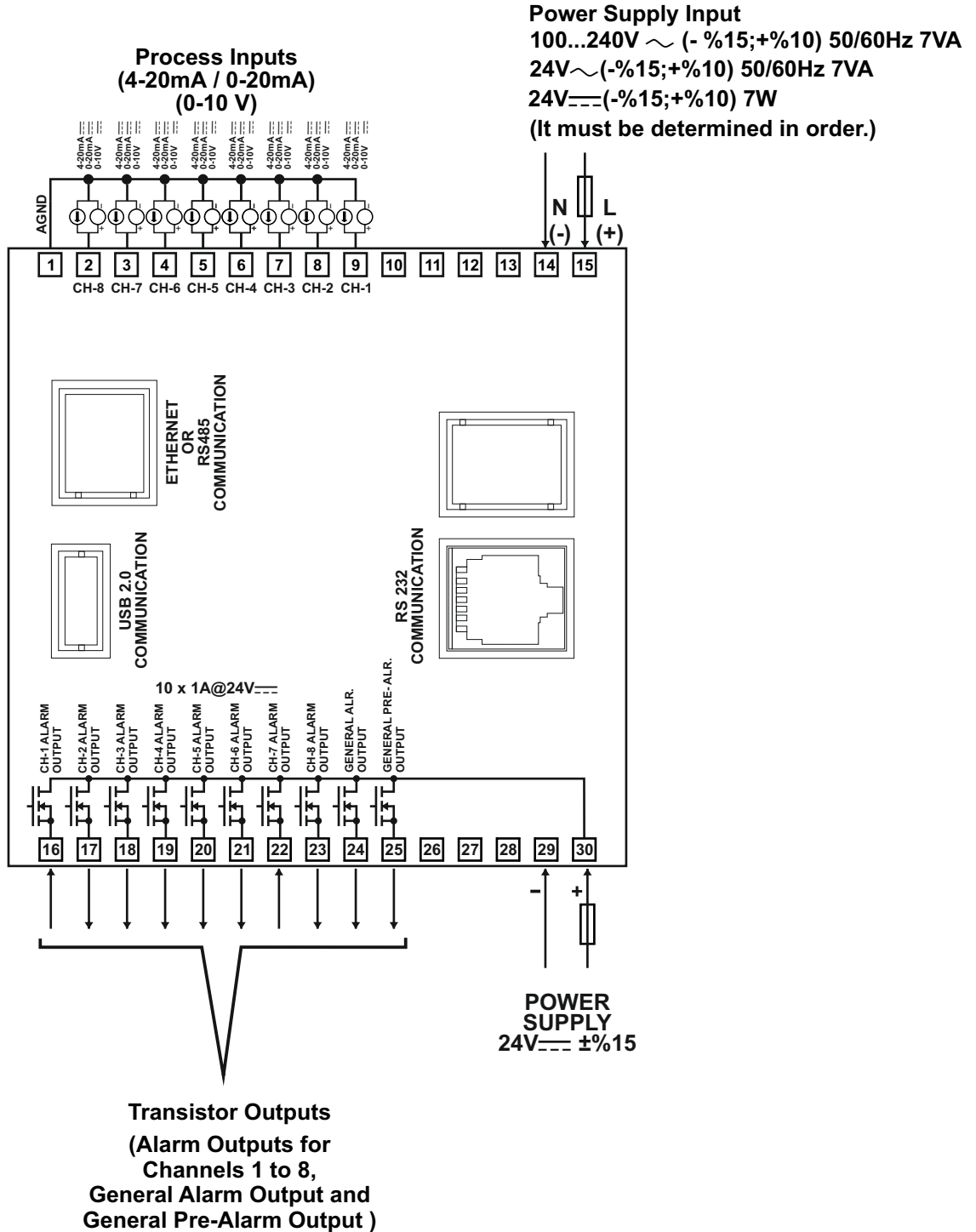
RS485, Ethernet and USB communications are optional



### 3.2.2 Device with Transistor Outputs



Electrical wiring of the device must be the same as 'Electrical Wiring Diagram' below to prevent damage to the process being controlled and personnel injury.

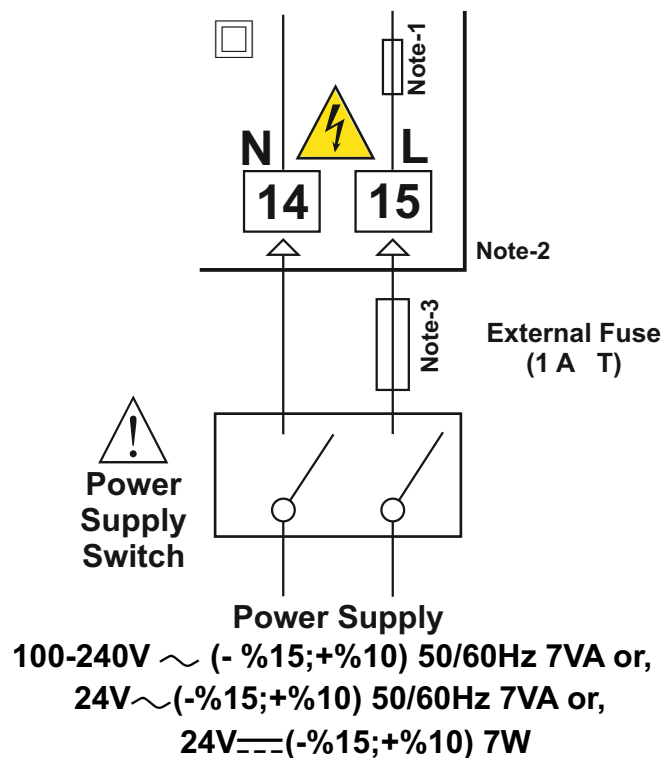


CH = CHANNEL

RS485, Ethernet and USB communications are optional



### 3.3 Supply Voltage Input Connection of the Device



**Note-1 :** There is an internal  $33R \Omega$  fusible flameproof resistor in 100-240 V  $\sim$  50/60Hz  
 There is an internal  $4R7 \Omega$  fusible flameproof resistor in 24V $\sim$  50/60Hz

**Note-2:** “L” is (+), “N” is (-) for 24V $\equiv$  Supply Voltage

**Note-3:** External Fuse is recommended



**Make sure that the power supply voltage is same indicated on the instrument. Switch on the power supply only after that all the electrical connection have been completed.**

**Supply voltage range must be determined in order. While installing the unit, supply voltage range must be controlled and appropriate supply voltage must be applied to the unit. Controlling prevents damages in unit and system and possible accidents as a result of incorrect supply voltage.**



**There is no power supply switch or fuse on the device. So a power supply switch and a fuse must be added to the supply voltage input. Power supply switch and fuse must be put to a place where user can reach easily.**

**Power supply switch must be two poled for seperating phase and neutral. On/Off condition of power supply switch is very important in electrical connection. On/Off condition of power supply switch must be signed for preventing the wrong connection.**

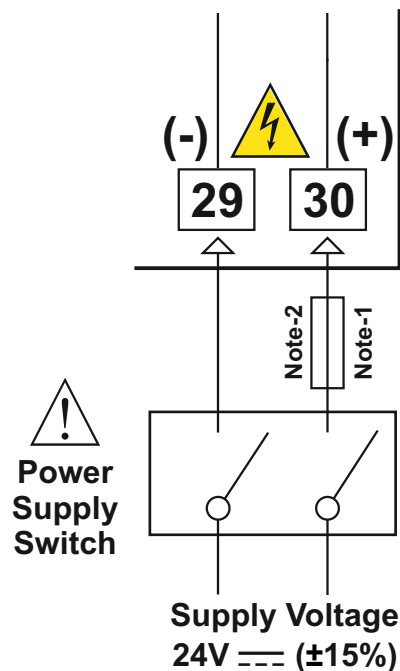
**External fuse must be on phase connection in  $\sim$  supply input.**

**External fuse must be on (+) line connection in  $\equiv$  supply input.**

### 3.4 Supply Voltage Input Connection of the Transistor Outputs



This power supply connection is need only when transistor type outputs are used.



**Note-1** : External fuse is recommended.

**Note-2** : Fuse value must be select according to the system.



Make sure that the power supply voltage is the same indicated on the instrument.

Switch on the power supply only after that all the electrical connections have been completed.

While installing the unit, supply voltage range must be controlled and appropriate supply voltage must be applied to the unit. Controlling prevents damages in unit and system and possible accidents as a result of incorrect supply voltage.



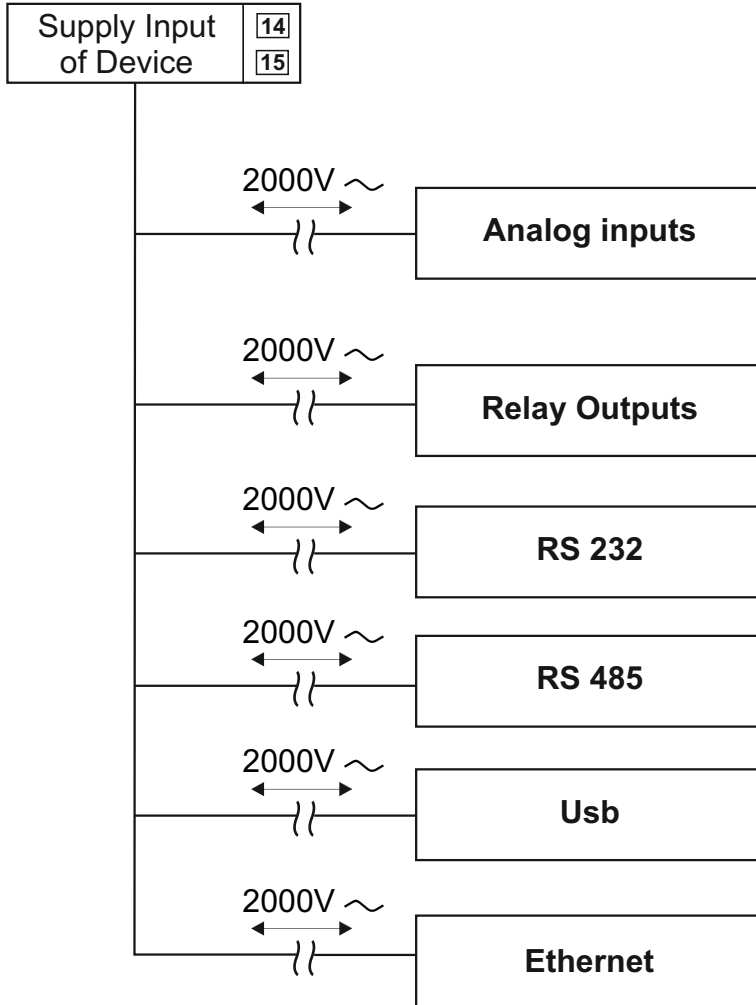
There is no power supply switch on the device. So a power supply switch must be added to the supply voltage input. In accordance with the safety regulations, the power supply switch shall bring the identification of the relevant instrument. Power supply switch shall be easily accessible by the user.

Power switch must be two poled for seperating phase and neutral. On/Off condition of power switch is very important in electrical connection. On/Off condition of power switch must be signed for preventing the wrong connection.

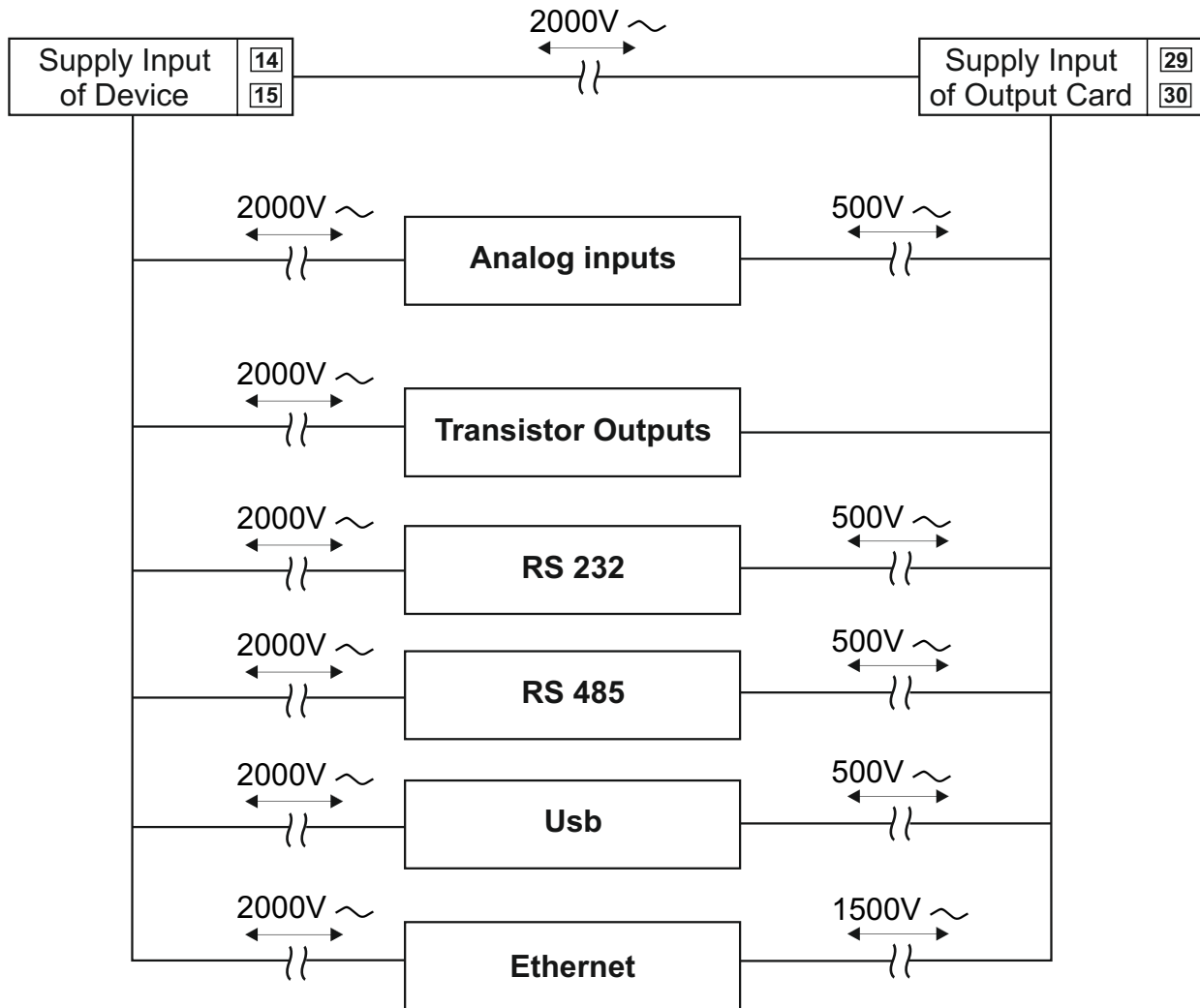
If an external fuse is used, it must be on (+) line connection in ---supply input.



### 3.5 Galvanic Isolation Test Values of EPLC9600-CHANNEL8A with Relay Outputs

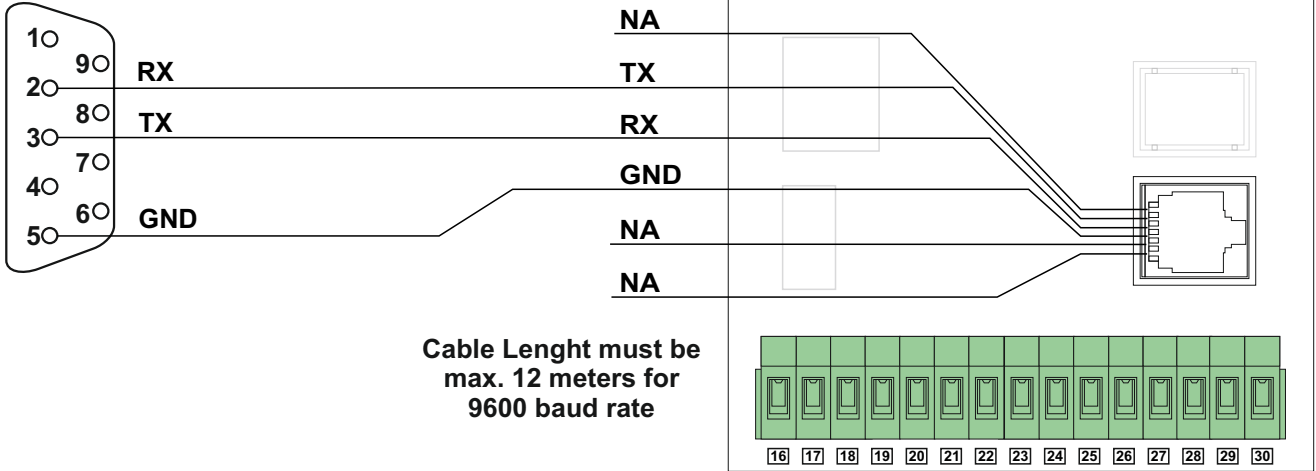


### 3.6 Galvanic Isolation Test Values of EPLC9600-CHANNEL8A with Transistor Outputs



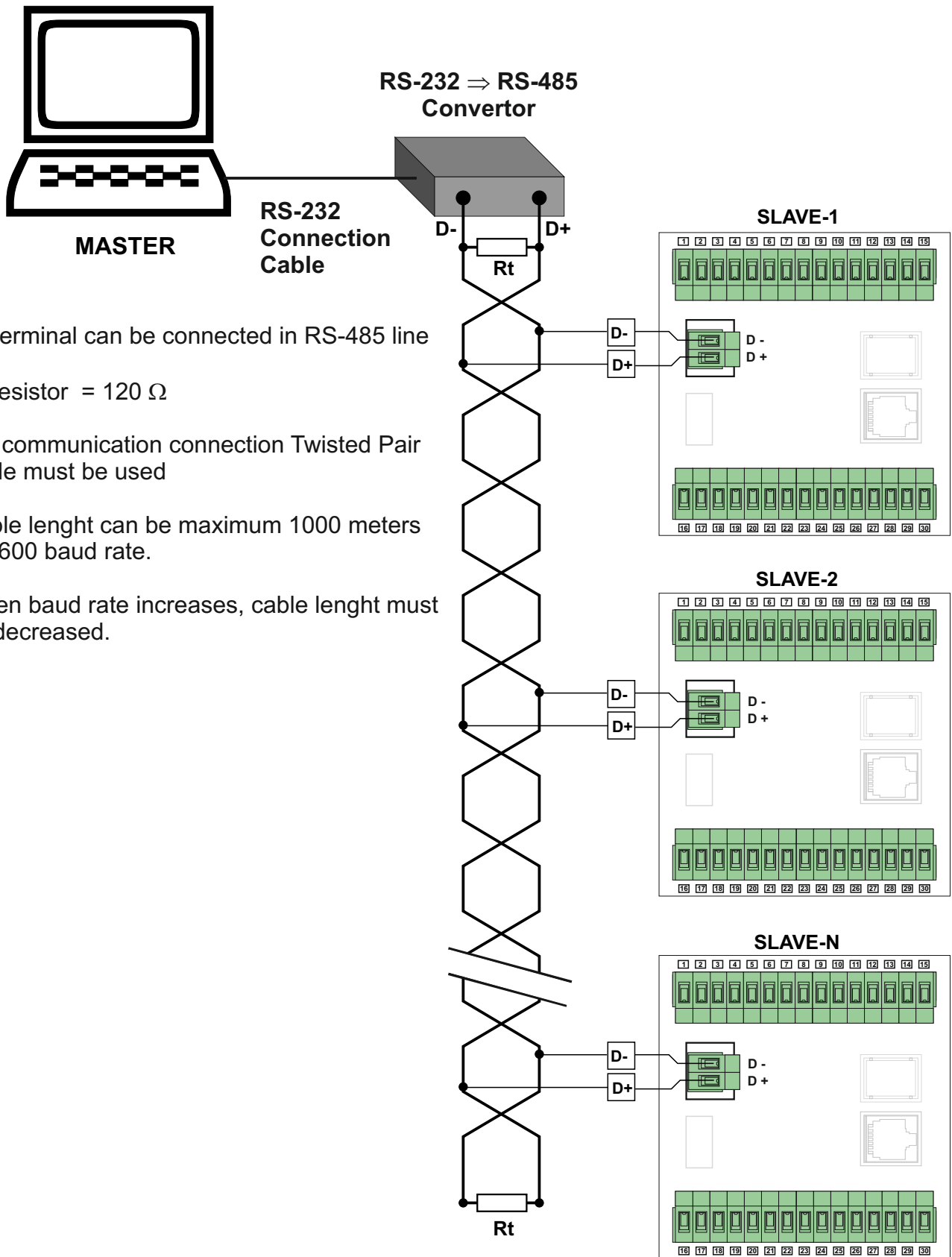
## 4. Cable Connection Between RS-232 Terminal of the Device and PC

PC (Personal Computer)  
9 Pin DCON connection



## 5. Connection for RS-485 Serial Communication

PC(Personal Computer)



32 terminal can be connected in RS-485 line

$R_t$  resistor =  $120 \Omega$

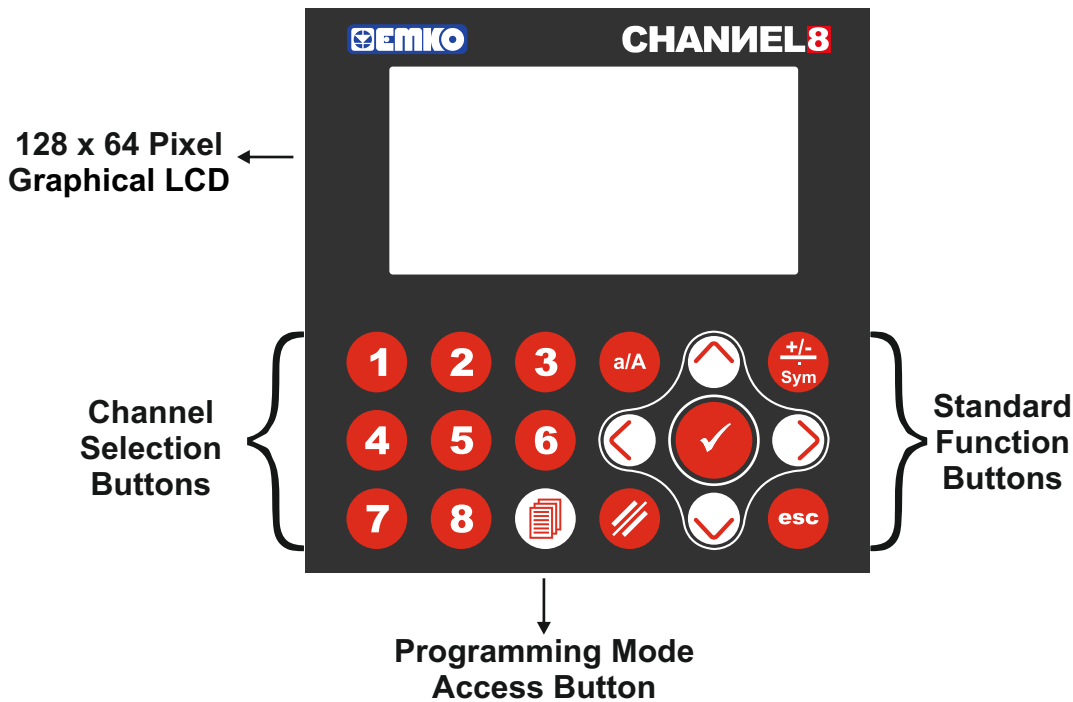
For communication connection Twisted Pair cable must be used

Cable length can be maximum 1000 meters in 9600 baud rate.

When baud rate increases, cable length must be decreased.

## 6. Definition of the Front Panel and Accessing to the Parameters

### 6.1. Definition of Front Panel



#### ENTER BUTTON

This button is used to confirm the variable value in variable value changing screen.



#### ESCAPE BUTTON

This button is used to exit from variable value changing screen to preceding visualization screen without saving variable value, and return to main operation screen.



#### DELETE BUTTON

This button is used to delete the last digit of the value in variable value changing screen.



#### CHANGE CASE BUTTON

This button is used to changing the character between uppercase and lowercase, which cursor is show for string variable in variable value changing screen.



#### SIGN & SYMBOL BUTTON

This button is used to changing the sign value for sign type variables, entering the dot for real type and entering the symbol character for string type variables in variable value changing screen.



#### DOWN BUTTON

This button is used to decrement the digit, which cursor is show of variable in variable value changing screen and used to accessing next programming page in programming mode.



#### UP BUTTON

This button is used to increment the digit, which cursor is show of variable in variable value changing screen and used to accessing previous programming page in programming mode.



#### RIGHT BUTTON

This button is used to move cursor to the right side for one digit in variable value changing screen and selecting the variable for changing in programming mode.



#### LEFT BUTTON

This button is used to move cursor to the left side for one digit in variable value changing screen and selecting the variable for changing in programming mode.

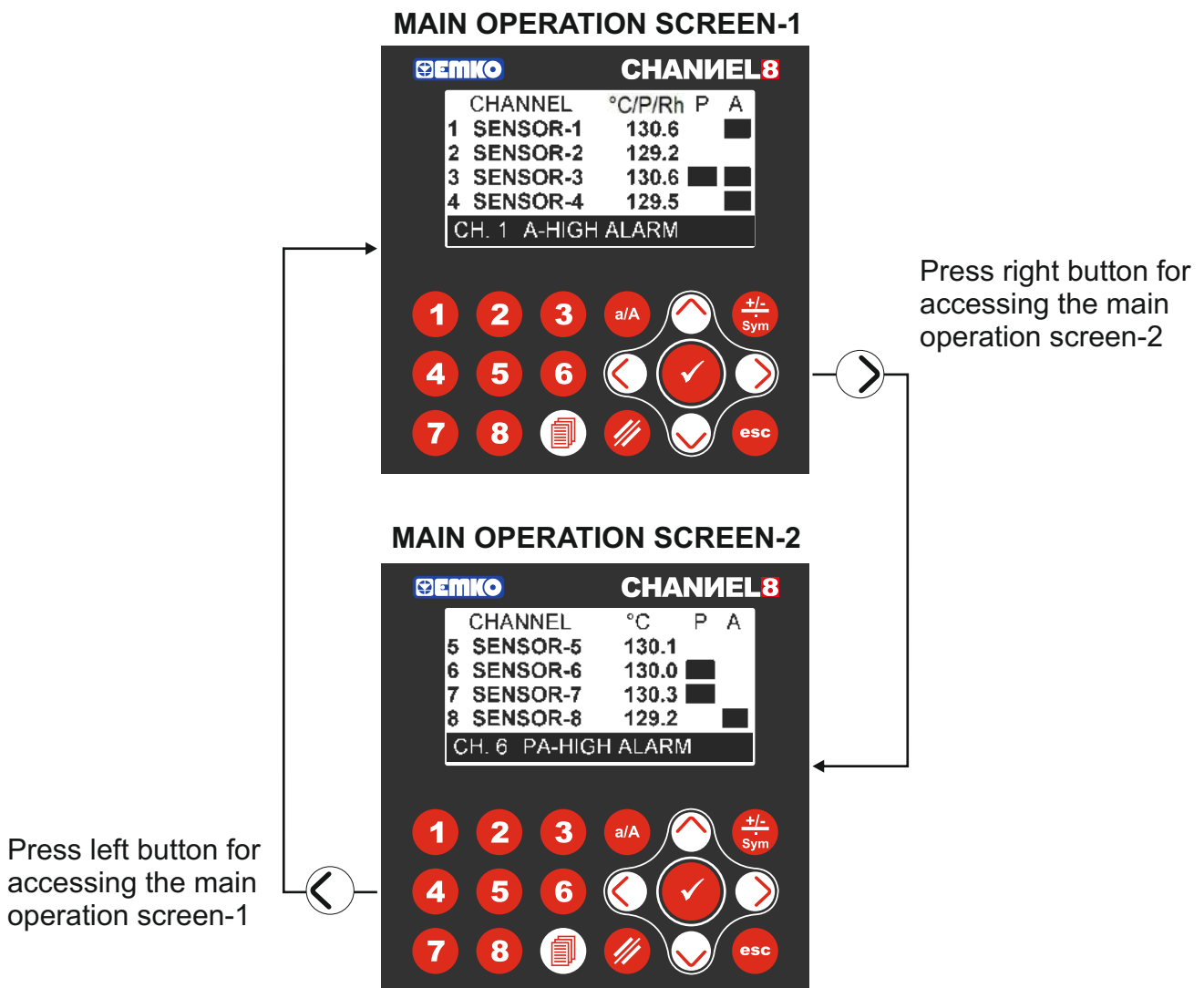
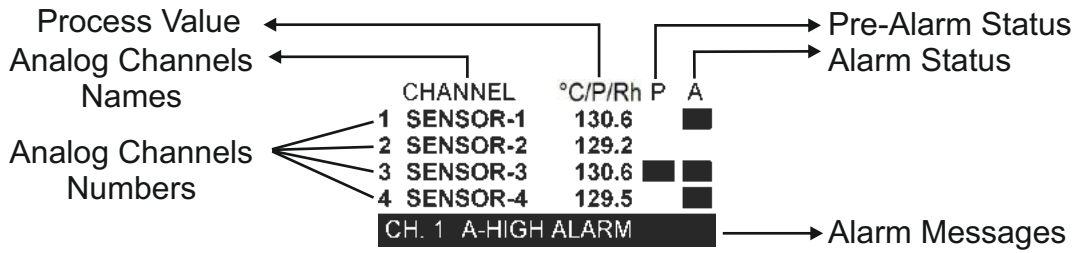


#### PROGRAMMING MODE ACCESSING BUTTON

This button is used to accessing to programming mode parameters pages.

## 6.2. Main Operation Screens Definition

If the display type parameter value **DSP.TYPE = 1**

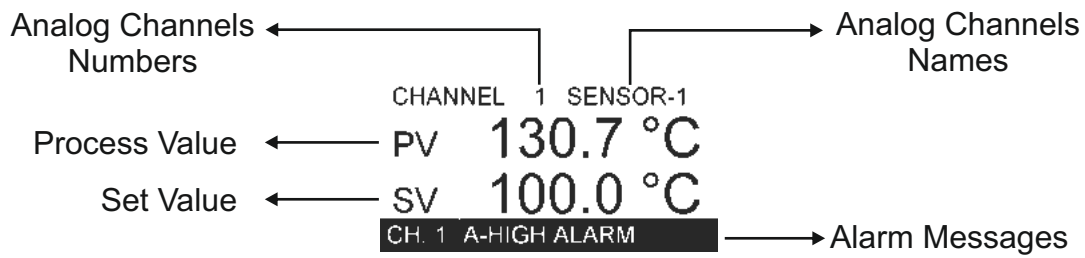


If more than one alarm messages is present, each alarm message is showing on LCD screen during 1 second.

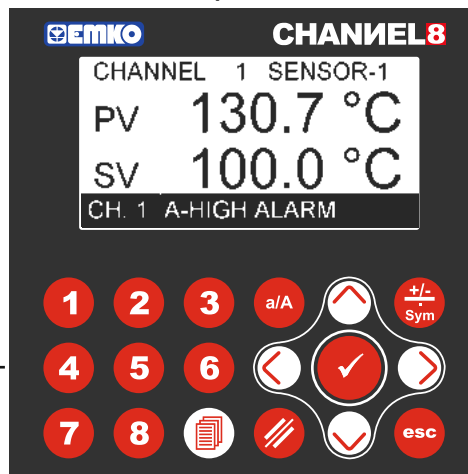


If the display scan parameter value **DSP.SCAN = 1**, each main operation screen is showing on LCD screen during time defined by **SCAN TIME** parameter value.

If the display type parameter value **DSP.TYPE = 2**

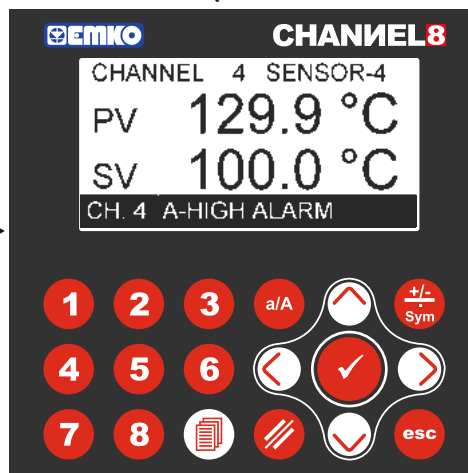


**MAIN OPERATION ( CHANNEL-1 SCREEN)**



Press number (1,2,3,4,5,6,7 or 8) buttons for accessing the relevant channel screen.

**MAIN OPERATION ( CHANNEL-4 SCREEN)**



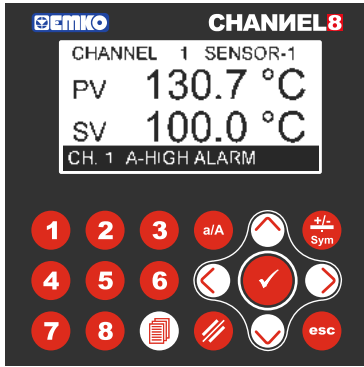
If more than one alarm messages is present, each alarm message is showing on LCD screen during 1 second.



If the display scan parameter value DSP.SCAN = 1, each main operation screen is showing on LCD screen during time defined by SCAN TIME parameter value.

## 6.3. Accessing to the Operator Parameter Pages

### MAIN OPERATION SCREEN



### OPERATOR PARAMETERS SECTION PASSWORD SCREEN



When programming mode access button is pressed and released before 5 seconds is expire, If operator password is different from 0, operator parameter section password screen will be observed, If operator password is 0 then operator parameter screen will be observed.

Press right or left button for selecting the password parameter.

### OPERATOR PARAMETERS SECTION PASSWORD SCREEN



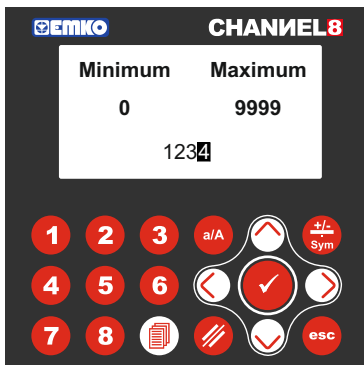
Press enter button for accessing to password entering screen.

### OPERATOR PARAMETERS SECTION PASSWORD ENTERING SCREEN



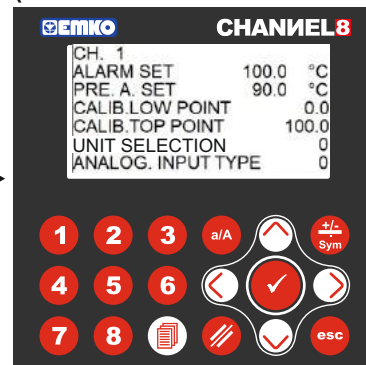
Enter the operator parameter section password with cursor (lef, right, up and down) buttons.

### OPERATOR PARAMETERS SECTION PASSWORD ENTERING SCREEN



Press enter button for accessing to the operator section parameters.

### OPERATOR PARAMETER SCREEN (CHANNEL-1 PARAMETERS)



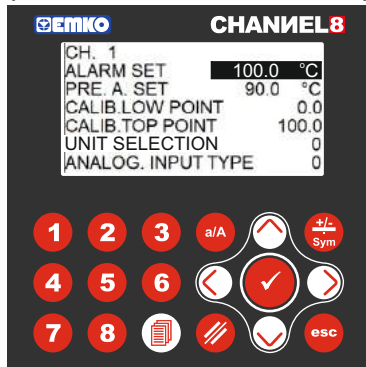
Press right or left button for selecting the parameter.



If no operation is performed for 20 seconds in operator parameters section, device turns to main operation screen automatically.



### OPERATOR PARAMETER SCREEN (CHANNEL-1 PARAMETERS)

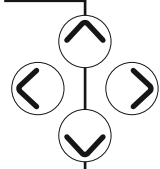


Press enter button for accessing to parameter entering screen.

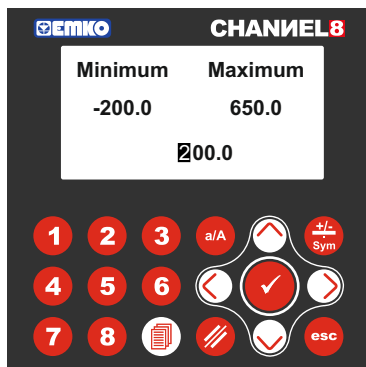
### PARAMETER ENTERING SCREEN



Change the parameter value with cursor (lef, right, up and down) buttons.

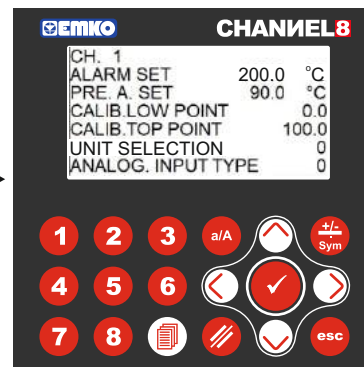


### PARAMETER ENTERING SCREEN



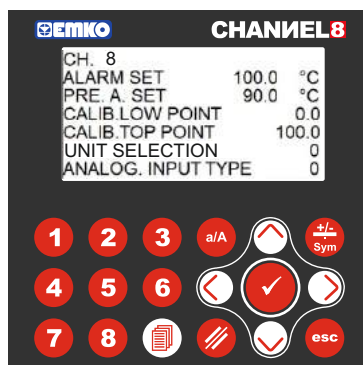
Press enter button for return parameter screen with saving parameter value, press escape button for return parameter screen without saving parameter value.

### OPERATOR PARAMETER SCREEN (CHANNEL-1 PARAMETERS)



Press number (1,2,3,4,5,6,7 or 8) buttons for accessing the relevant channel's parameter screen.

### OPERATOR PARAMETER SCREEN (CHANNEL-8 PARAMETERS)



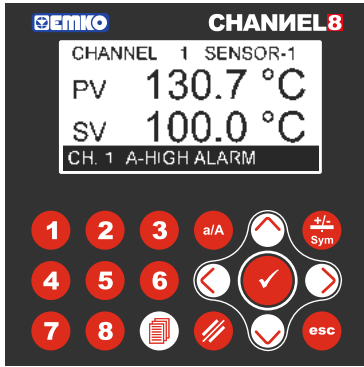
Other operator section parameters can be accessed with same method explained above, press escape button for return to main operation screen.



If no operation is performed for 20 seconds in operator parameters section, device turns to main operation screen automatically.

## 6.4. Accessing to the Technician Parameter Pages

### MAIN OPERATION SCREEN



### TECHNICIAN PARAMETERS SECTION PASSWORD SCREEN



When programming mode access button is pressed for 5 seconds, If technician password is different from 0, technician parameter section password screen will be observed, If technician password is 0 then technician parameter screen will be observed.

Press right or left button for selecting the password parameter.

### TECHNICIAN PARAMETERS SECTION PASSWORD SCREEN



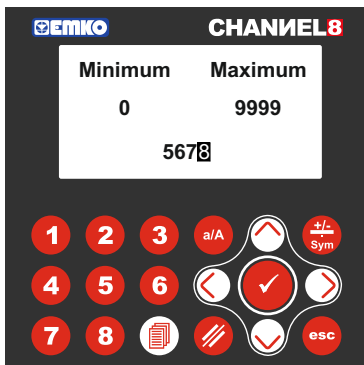
Press enter button for accessing to password entering screen.

### TECHNICIAN PARAMETERS SECTION PASSWORD ENTERING SCREEN



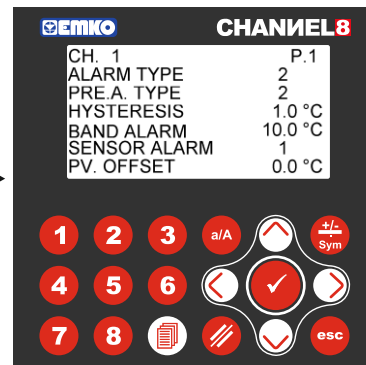
Enter the technician parameter section password with cursor (lef, right, up and down) buttons.

### TECHNICIAN PARAMETERS SECTION PASSWORD ENTERING SCREEN



Press enter button for accessing to the technician section parameters.

### TECHNICIAN PARAMETER SCREEN (PAGE - 1 "CHANNEL-1 PARAMETERS")

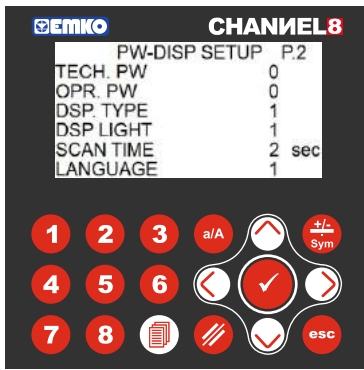


Press number (1,2,3,4,5,6,7 or 8) buttons for accessing the relevant channel's parameter screen. Press down button for accessing to next parameter page.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 2)**



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 3)**



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 4)**



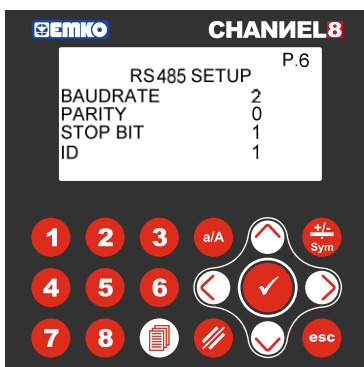
Press down button for accessing next parameter page, press up button for accessing previous parameter page.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 5 "RS 232 PAGE")**



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 6 "RS 485 PAGE")**



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

**TECHNICIAN PARAMETER SCREEN  
(PAGE - 7 "USB PAGE")**



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

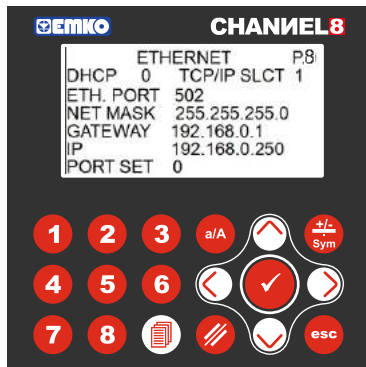


If the device has a optional RS485 communication then RS 485 page is observed, If the device has a optional USB communication then USB page is observed. Otherwise these pages are not observed.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

### TECHNICIAN PARAMETER SCREEN (PAGE - 8 "ETHERNET PAGE")



Press down button for accessing next parameter page, press up button for accessing previous parameter page.

### TECHNICIAN PARAMETER SCREEN (PAGE - 9 "RTC PAGE")



Press up button for accessing previous parameter page, press escape button for return to main operation screen.

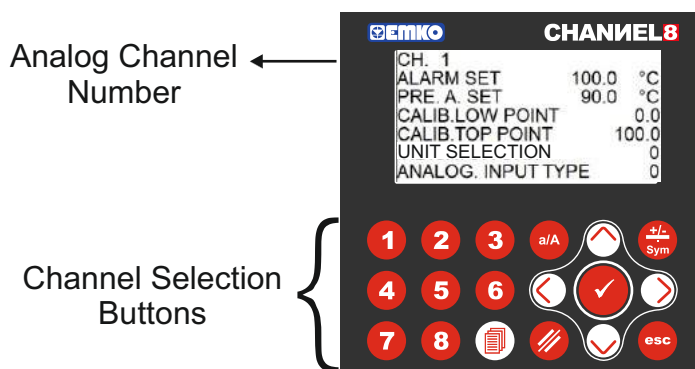


If the device has a optional ETHERNET communication then ETHERNET page is observed, otherwise this page is not observed.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.5. Operator Pages Parameters Definitions



Parameter	Explanation	Unit	Min	Max	Default
ALARM SET	Alarm Set Value For Channel-X	°C	-1999.9	3000.0	100.0
PRE. A. SET	Pre-Alarm Set Value For Channel-X	°C	-1999.9	3000.0	90.0
CALIB. LOW POINT	Analogue Input Calibration Lower Point Value	°C/Bar/Ph	-1999.9	3000	0
CALIB. HIGH POINT	Analogue Input Calibration High Point Value.	°C/Bar/Ph	-1999.9	3000	100
UNIT SELECTION	°C / Bar / Ph Selection	-	0	2	0
ANG. INPUT TYPE	4-20mA / 0-20mA ve 0-10 VDC Selection	-	0	2	0

### ALARM SET

Alarm set value for selected channel can be adjusted according to this parameter.

### PRE. A. SET

Pre-Alarm set value for selected channel can be adjusted according to this parameter.

### CALIB. LOW POINT

Calibration Low Point value for selected channel can be adjusted according to this parameter.

### CALIB. HIGH POINT

Calibration High Point value for selected channel can be adjusted according to this parameter.

### UNIT SELECTION

Type of unit value is adjusted according to this parameter for selected channel which is shown on display.

The value of parameter;

- 0 = °C
- 1 = Bar
- 2 = Ph

### ANG. INPUT TYPE

Analogue input signal to be applied according to this parameter for selected channel which is shown on display

The value of parameter;

- 0 = 4-20 mA
- 1 = 0-20 mA
- 2 = 0-10 V

**NOTE: The selected input type on page 31 and 32 also DIP SWITCH settings specified bellow.**



**CH = CHANNEL**

(\*) These parameters are displayed on LCD screen with point, so that the parameters values are 10 times more than the real values for modbus function.



Channel number is can be seen upper left side of the display and can be selected by pressing the channel selection buttons.



If no operation is performed for 20 seconds in operator parameters section, device turns to main operation screen automatically.

### Alarm Set Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-1 ALR. SET (*)	42050
CH-2 ALR. SET (*)	42054
CH-3 ALR. SET (*)	42058
CH-4 ALR. SET (*)	42062
CH-5 ALR. SET (*)	42066
CH-6 ALR. SET (*)	42070
CH-7 ALR. SET (*)	42074
CH-8 ALR. SET (*)	42078

### Pre-Alarm Set Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-1 P-ALR. SET (*)	42051
CH-2 P-ALR. SET (*)	42055
CH-3 P-ALR. SET (*)	42059
CH-4 P-ALR. SET (*)	42063
CH-5 P-ALR. SET (*)	42067
CH-6 P-ALR. SET (*)	42071
CH-7 P-ALR. SET (*)	42075
CH-8 P-ALR. SET (*)	42079

### Calibration Set Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-1 CALIB.LOW POINT (*)	42082
CH-1 CALIB.HIGH POINT (*)	42083
CH-2 CALIB.LOW POINT (*)	42084
CH-2 CALIB.HIGH POINT (*)	42085
CH-3 CALIB.LOW POINT (*)	42086
CH-3 CALIB.HIGH POINT (*)	42087
CH-4 CALIB.LOW POINT (*)	42088
CH-4 CALIB.HIGH POINT (*)	42089

### Calibration Set Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-5 CALIB.LOW POINT (*)	42090
CH-5 CALIB.HIGH POINT (*)	42091
CH-6 CALIB.LOW POINT (*)	42092
CH-6 CALIB.HIGH POINT (*)	42093
CH-7 CALIB.LOW POINT (*)	42094
CH-7 CALIB.HIGH POINT (*)	42095
CH-8 CALIB.LOW POINT (*)	42096
CH-8 CALIB.HIGH POINT (*)	42097

### Indicator Unit Set Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-1 INDICATOT UNIT (*)	42098
CH-2 INDICATOT UNIT (*)	42099
CH-3 INDICATOT UNIT (*)	42100
CH-4 INDICATOT UNIT (*)	42101

Parameter Name	Modbus Address
CH-5 INDICATOT UNIT (*)	42102
CH-6 INDICATOT UNIT (*)	42103
CH-7 INDICATOT UNIT (*)	42104
CH-8 INDICATOT UNIT (*)	42105

### Analogue Input Type Parameters Modbus Addresses

Parameter Name	Modbus Address
CH-1 ANG. INPUT TYPE (*)	42106
CH-2 ANG. INPUT TYPE (*)	42107
CH-3 ANG. INPUT TYPE (*)	42108
CH-4 ANG. INPUT TYPE (*)	42109

Parameter Name	Modbus Address
CH-5 ANG. INPUT TYPE (*)	42110
CH-6 ANG. INPUT TYPE (*)	42111
CH-7 ANG. INPUT TYPE (*)	42112
CH-8 ANG. INPUT TYPE (*)	42113



**CH = CHANNEL**

(\*) These parameters are displayed on LCD screen with point, so that the parameters values are 10 times than the real values for modbus function.



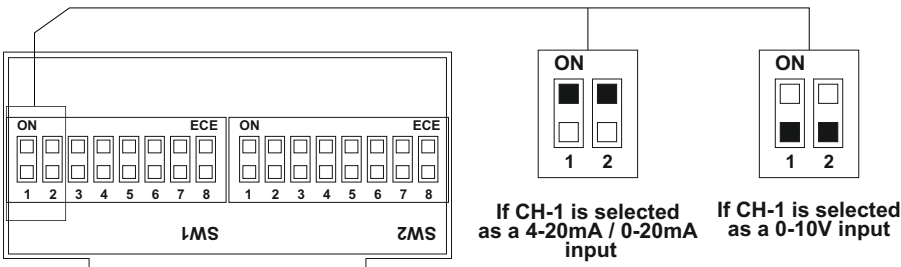
Channel number is can be seen upper left side of the display and can be selected by pressing the channel selection buttons.



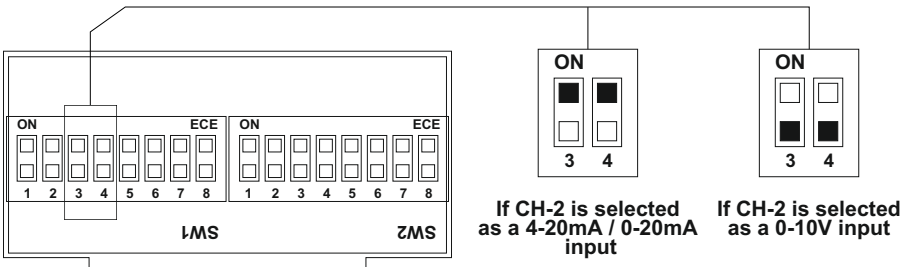
If no operation is performed for 20 seconds in operator parameters section, device turns to main operation screen automatically.

## 6.6. ANALOG INPUT TYPE DIP SWITCH POSITIONS

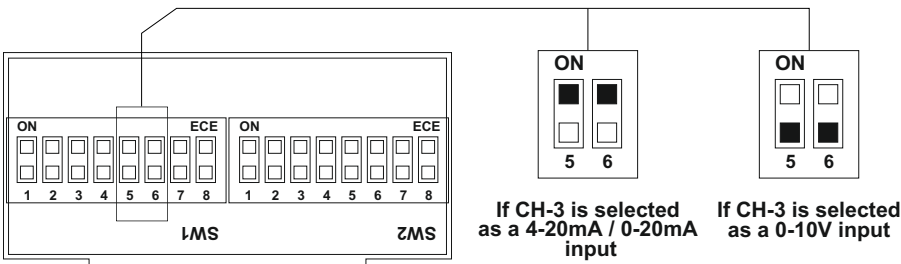
### CH-1 input type selection



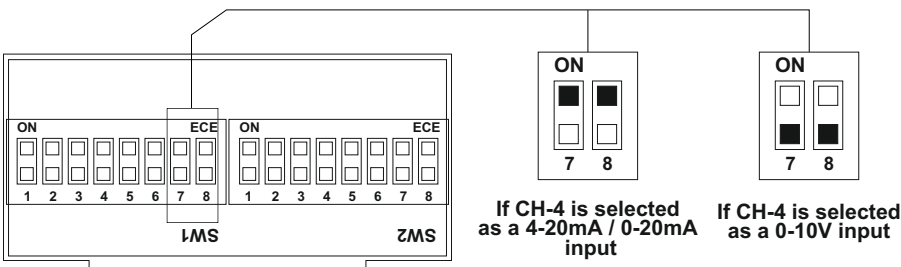
### CH-2 input type selection



### CH-3 input type selection



### CH-4 input type selection

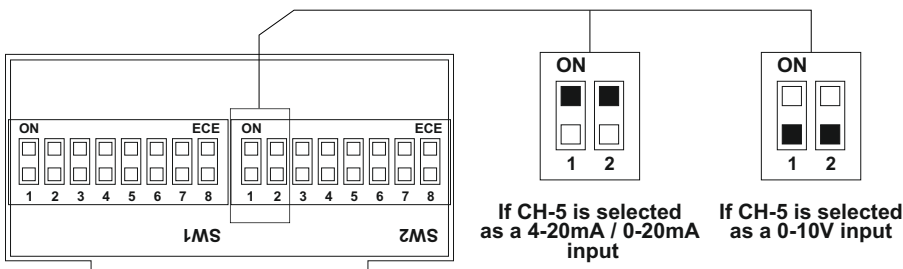


In the current measurement mode, the input impedance of the device is 100  $\Omega$ . Because of this reason a voltage input shouldn't be connected to the analog input of the device, while the device is in the current measurement mode, otherwise analog input can be damaged.

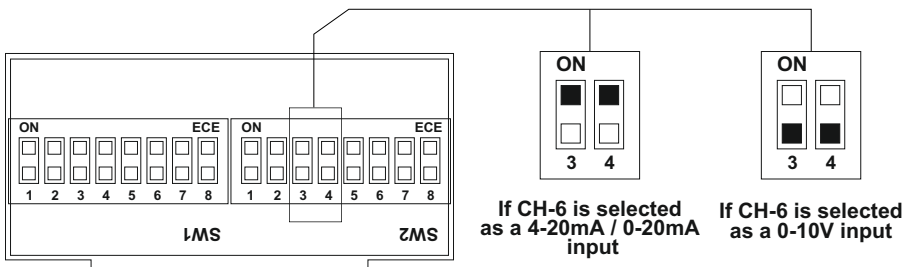


To change the analog input type from voltage to current while the device is operating, first separate the voltage input then, change the input type to current and connect to current to the analog input.

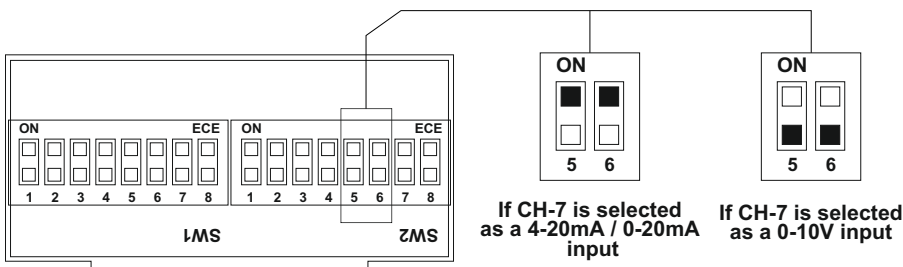
### CH-5 input type selection



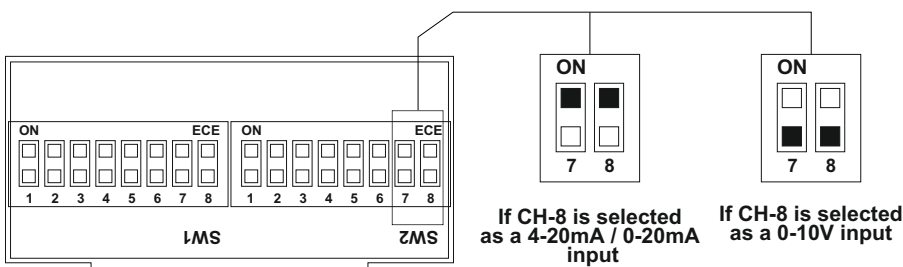
### CH-6 input type selection



### CH-7 input type selection



### CH-8 input type selection



In the current measurement mode, the input impedance of the device is 100  $\Omega$ . Because of this reason a voltage input shouldn't be connected to the analog input of the device, while the device is in the current measurement mode, otherwise analog input can be damaged.

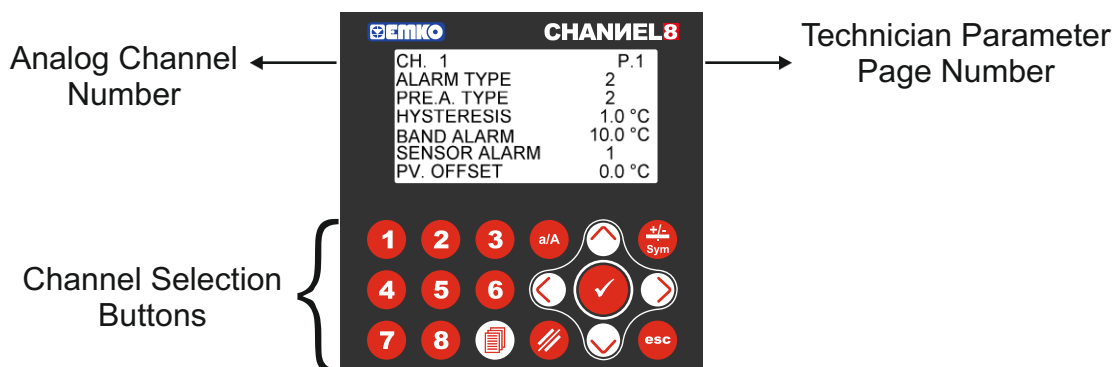


To change the analog input type from voltage to current while the device is operating, first separate the voltage input then, change the input type to current and connect to current to the analog input.



## 6.7. Technician Pages Parameters Definitions

### 6.7.1. Page-1 Parameters



Parameter	Explanation	Unit	Min	Max	Default
ALARM TYPE	Alarm Type For Channel-X	-	1	3	2
PRE. A. TYPE	Pre-Alarm Type For Channel-X	-	1	3	2
HYSTERESIS	Hysteresis Value For Channel-X	°C	-400.0	400.0	1.0
BAND ALARM	Bandwith Value For Channel-X	°C	-400.0	400.0	10.0
SENSOR ALARM	Sensor Alarm Ena./Dis Selection For Channel-X	ENA/DIS	0	1	1
PV. OFFSET	Process Offset Value For Channel-X	°C	-50.0	50.0	0

#### ALARM TYPE

Alarm type for selected channel is can be adjusted according to this parameter. If parameter value,

- 1 = Low Alarm
- 2 = High Alarm
- 3 = Band Alarm is selected.

#### PRE. A. TYPE

Pre-Alarm type for selected channel is can be adjusted according to this parameter. If parameter value,

- 1 = Low Alarm
- 2 = High Alarm
- 3 = Band Alarm is selected.

#### HYSTERESIS

Hysteresis parameter value for Alarm and Pre-Alarm is can be adjusted by this parameter.

#### BAND ALARM

Bandwith for Band alarm is can be adjusted by this parameter value.

#### SENSOR ALARM

Sensor break alarm for selected channel is can be disable or enable by this parameter. If parameter value,

- 0 = Sensor break alarm disable
- 1 = Sensor break alarm enable

#### PV. OFFSET

Process offset value for selected channel is can be adjusted by this parameter.



Channel number is can be seen upper left side of the display and can be selected by pressing the channel selection buttons.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

**Alarm Type Selection Parameters  
Modbus Addresses**

Parameter Name	Modbus Address
CH-1 ALARM TYPE	42114
CH-2 ALARM TYPE	42117
CH-3 ALARM TYPE	42120
CH-4 ALARM TYPE	42123
CH-5 ALARM TYPE	42126
CH-6 ALARM TYPE	42129
CH-7 ALARM TYPE	42132
CH-8 ALARM TYPE	42135

**Pre-Alarm Type Selection Parameters  
Modbus Addresses**

Parameter Name	Modbus Address
CH-1 PRE. A. TYPE	42115
CH-2 PRE. A. TYPE	42118
CH-3 PRE. A. TYPE	42121
CH-4 PRE. A. TYPE	42124
CH-5 PRE. A. TYPE	42127
CH-6 PRE. A. TYPE	42130
CH-7 PRE. A. TYPE	42133
CH-8 PRE. A. TYPE	42136

**Hysteresis Parameters Modbus Addresses**

Parameter Name	Modbus Address
CH-1 HYSTERESIS (*)	42052
CH-2 HYSTERESIS (*)	42056
CH-3 HYSTERESIS (*)	42060
CH-4 HYSTERESIS (*)	42064
CH-5 HYSTERESIS (*)	42068
CH-6 HYSTERESIS (*)	42072
CH-7 HYSTERESIS (*)	42076
CH-8 HYSTERESIS (*)	42080

**Band Alarm Selection Parameters  
Modbus Addresses**

Parameter Name	Modbus Address
CH-1 BAND ALARM (*)	42053
CH-2 BAND ALARM (*)	42057
CH-3 BAND ALARM (*)	42061
CH-4 BAND ALARM (*)	42065
CH-5 BAND ALARM (*)	42069
CH-6 BAND ALARM (*)	42073
CH-7 BAND ALARM (*)	42077
CH-8 BAND ALARM (*)	42081

**Sensor Alarm Selection Parameters  
Modbus Addresses**

Parameter Name	Modbus Address
CH-1 SENSOR ALARM	42116
CH-2 SENSOR ALARM	42119
CH-3 SENSOR ALARM	42122
CH-4 SENSOR ALARM	42125
CH-5 SENSOR ALARM	42128
CH-6 SENSOR ALARM	42131
CH-7 SENSOR ALARM	42134
CH-8 SENSOR ALARM	42137

**Process Value Offset Parameters  
Modbus Addresses**

Parameter Name	Modbus Address
CH-1 PV. OFFSET (*)	42148
CH-2 PV. OFFSET (*)	42149
CH-3 PV. OFFSET (*)	42150
CH-4 PV. OFFSET (*)	42151
CH-5 PV. OFFSET (*)	42152
CH-6 PV. OFFSET (*)	42153
CH-7 PV. OFFSET (*)	42154
CH-8 PV. OFFSET (*)	42155

**CH = CHANNEL**



(\*) These parameters are displayed on LCD screen with point, so that the parameters values are 10 times than the real values for modbus function.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.2. Page-2 Parameters



Parameter	Explanation	Unit	Min	Max	Default	Address
TECH. PW.	Technician Section Password	-	0	9000	0	42138
OPR. PW.	Operation Section Password	-	0	9000	0	42139
DSP. TYPE	Main Operation Screen Type	-	1	2	2	42160
DSP.LIGHT	Display Backlight Mode		-	0	2	42163
SCAN TIME	Display Scan Period	SEC.	1	3600	2	42162
LANGUAGE	Device Language Selection	-	0	1	1	42168

### TECH. PW

Password for entering to the technician section is defined with this parameter. If it is 0, technician section accessed without entering password.

### OPR. PW

Password for entering to the operator section is defined with this parameter. If it is 0, operator section accessed without entering password.

### DSP. TYPE

Main operation screen type is adjusted by this parameter. If parameter value,  
 1 = Multiple channel view  
 2 = Single channel view is selected.

### DSP LIGHT

Display backlight is can be controlled by this parameter value. If parameter value;

- 0 = LCD backlight is continuously OFF
- 1 = LCD backlight is continuously ON
- 2 = "power safe mode" If any button is not pressed during 30 secs. LCD backlight is automatically changed OFF mode, when any button is pressed LCD backlight is changed ON mode again.

### SCAN TIME

Display scan period is adjusted by this parameter. All main operation screen is displayed during time defined by this parameter.

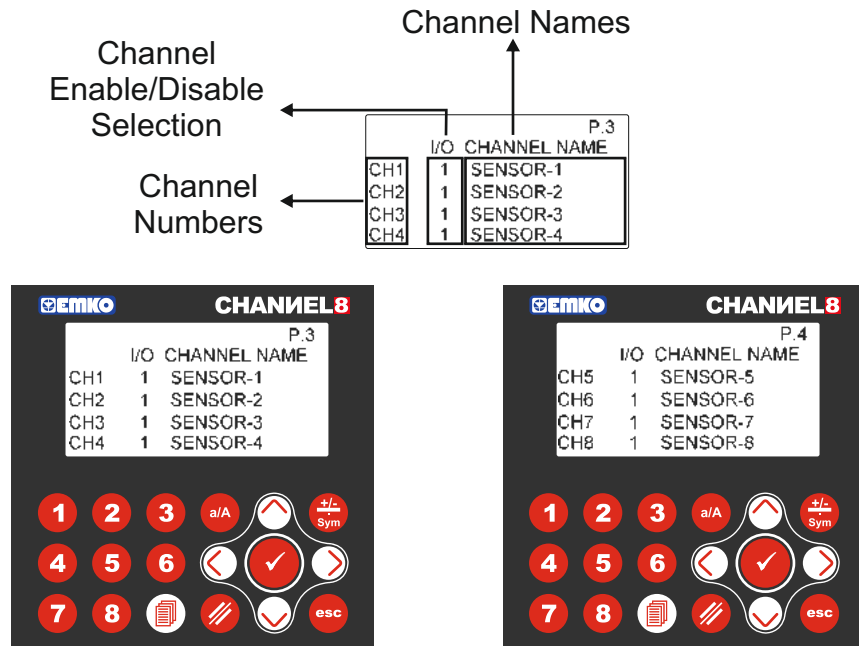
### LANGUAGE

Device Language is selected by this parameter. If parameter value,  
 0 = TÜRKÇE  
 1 = ENGLISH



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.3. Page-3 and Page-4 Parameters



Parameter	Explantion	Unit	Min	Max	Default	Address
CH-1 NAME	Channel-1 Name	String	-	-	SENSOR-1	42000 - 42004
CH-2 NAME	Channel-2 Name	String	-	-	SENSOR-2	42005 - 42009
CH-3 NAME	Channel-3 Name	String	-	-	SENSOR-3	42010 - 42014
CH-4 NAME	Channel-4 Name	String	-	-	SENSOR-4	42015 - 42019
CH-5 NAME	Channel-5 Name	String	-	-	SENSOR-5	42020 - 42024
CH-6 NAME	Channel-6 Name	String	-	-	SENSOR-6	42025 - 42029
CH-7 NAME	Channel-7 Name	String	-	-	SENSOR-7	42030 - 42034
CH-8 NAME	Channel-8 Name	String	-	-	SENSOR-8	42035 - 42039
CH-1 I/O	Channel-1 Enable/Disable	ENA/DIS	0	1	1	42140
CH-2 I/O	Channel-2 Enable/Disable	ENA/DIS	0	1	1	42141
CH-3 I/O	Channel-3 Enable/Disable	ENA/DIS	0	1	1	42142
CH-4 I/O	Channel-4 Enable/Disable	ENA/DIS	0	1	1	42143
CH-5 I/O	Channel-5 Enable/Disable	ENA/DIS	0	1	1	42144
CH-6 I/O	Channel-6 Enable/Disable	ENA/DIS	0	1	1	42145
CH-7 I/O	Channel-7 Enable/Disable	ENA/DIS	0	1	1	42146
CH-8 I/O	Channel-8 Enable/Disable	ENA/DIS	0	1	1	42147

### I/O “Channel Enable/Disable Selection Parameter”

Channel is enabled and disabled by this parameter. If channel is selected as a disabled this channel is can not be observed in main operation scren for single view mode, channel alarm is not be controlled and analogue value for this channel is can not be recording on USB file. If parameter value,

0 = Channel is disable

1 = Channel is enable

### CHANNEL NAME “Channels label definition ”

All channels have their own label, is displayed in main operation screen. channel labels is can be adjusted by this parameter. Channel labels are can be adjusted maximum 10 characters.



#### CH = CHANNEL

If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.4. RS232 Setup Pages Parameters



Parameter	Explanation	Unit	Min	Max	Default	Address
BAUDRATE	Baudrate For RS232 Communication	-	1	6	6	42156
PARITY	Parity For RS232 Communication	-	0	2	0	42157
STOP BIT	Stop Bit For RS232 Communication	-	1	2	1	42158
ID	ID For RS232 Communication	-	1	247	1	42159

### BAUDRATE

Modbus communication baudrate for RS232 is can be adjusted by this parameter. If parameter value,

- 1 = 4800
- 2 = 9600
- 3 = 19200
- 4 = 38400
- 5 = 57600
- 6 = 115200

### PARITY

Modbus communication parity bit for RS232 is can be adjusted by this parameter. If parameter value,

- 0 = No Parity
- 1 = ODD Parity
- 2 = EVEN Parity

### STOP BIT

Modbus communication stop bit for RS232 is can be adjusted by this parameter. If parameter value,

- 1 = 1 Stop bit
- 2 = 2 Stop bits

### ID

Modbus communication device ID for RS232 is can be adjusted by this parameter. This parameter value is can be adjusted from 1 to 247 (except 85 and 170).



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.5. RS485 Setup Pages Parameters



Parameter	Explanation	Unit	Min	Max	Default	Address
BAUDRATE	Baudrate For RS485 Communication	-	1	6	2	42164
PARITY	Parity For RS485 Communication	-	0	2	0	42165
STOP BIT	Stop Bit For RS485 Communication	-	1	2	1	42166
ID	ID For RS485 Communication	-	1	247	1	42167

### BAUDRATE

Modbus communication baudrate for RS485 is can be adjusted by this parameter. If parameter value,

- 1 = 4800
- 2 = 9600
- 3 = 19200
- 4 = 38400
- 5 = 57600
- 6 = 115200

### PARITY

Modbus communication parity bit for RS485 is can be adjusted by this parameter. If parameter value,

- 0 = No Parity
- 1 = ODD Parity
- 2 = EVEN Parity

### STOP BIT

Modbus communication stop bit for RS485 is can be adjusted by this parameter. If parameter value,

- 1 = 1 Stop bit
- 2 = 2 Stop bits

### ID

Modbus communication device ID for RS485 is can be adjusted by this parameter.



If the device has an optional RS485 communication then RS 485 page is observed, Otherwise these page is not observed.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.6. USB Setup Page Parameters



Parameter	Explanation	Unit	Min	Max	Default	Address
FILE NAME	USB File Name	String	-	-	CHAN8.txt	42040 - 42044
LABEL	USB Label	String	-	-	SAMPLE	42045 - 42049
SAVE TIME	USB Time Record ENA/DIS	-	0	1	1	42169
SAMP. TIME	USB Record Time Interval	Sec.	0	3600	1	42170

### FILE NAME

USB file name for recording analogue values is can be adjusted by this parameter. File name can be adjusted maximum 10 characters. Recording file on usb is “csv” format and all data is seperated each other with tab. Example file format is explained below.

### LABEL

When the analogue values are recorded on USB file, user can be defined label for this recording. Label can be adjusted maximum 10 characters. Label are recorded at the end of every lines of file.

### SAVE TIME

When the analogue values are recorded on USB file, user can be save the recording time on the file. Recording time is recorded at the beginning of every lines of file.

- 0 = Real time is not recorded on USB file
- 1 = Real time is recorded on USB file for every sample

### SAMPLE TIME

Record time interval is can be adjusted by this parameter. Analogue values are recorded on USB file with this time interval. If this parameter value is 0 usb recording is disabled.

### FLASH MEM. PLUGGED “USB Flash Memory Stick Detected Test”

When the usb flash memory stick is plugged to the device FLASH MEM.PLUGGED led is light on. This parameter is can not be changed, it’s used to inform the user whether USB is plugged.

### USB Recording File Example

2011-06-23-17:26:08	130.6	129.1	130.5	129.5	130.0	129.9	130.3	129.1	SAMPLE
2011-06-23-17:26:09	130.6	129.1	130.5	129.5	130.0	129.9	130.3	129.1	SAMPLE
2011-06-23-17:26:10	130.6	129.1	130.5	129.5	130.0	129.9	130.3	129.1	SAMPLE
2011-06-23-17:26:12	130.6	129.1	130.5	129.5	130.0	129.9	130.3	129.1	SAMPLE
2011-06-23-17:26:13	130.6	129.1	130.5	129.5	130.0	129.9	130.3	129.1	SAMPLE
Recording Time	CH-1 Value	CH-2 Value	CH-3 Value	CH-4 Value	CH-5 Value	CH-6 Value	CH-7 Value	CH-8 Value	Label

### CH = CHANNEL



If the device has a optional USB communication then USB page is observed. Otherwise these page is not observed.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 6.7.7. ETHERNET Setup Page Parameters



Parameter	Explanation	Unit	Min.	Max.	Default	Address
DHCP	DHCP Enable /Disable (**)	ENA/DIS	0	1	0	42183
ETH. PORT	ETHERNET Port No (**)	-	1	65535	502	42184
ETH. IP NO	Ethernet IP No (**)	-	-	-	192.168.0.250	42185 - 42186
ETH. NETMASK	Ethernet Netmask (**)	-	-	-	255.255.255.0	42187 - 42188
ETH. GATEWAY	Ethernet Gateway (**)	-	-	-	192.168.0.1	42189 - 42190
ETH. TCP/IP SLCT	TCP/IP Select (**)	-	0	1	0	-
DEVICE MAC ADR.	Device MAC Address (**)	-	-	-	-	42191 - 42192

### DHCP

DHCP is an automatic configuration protocol used on IP networks, If DHCP is enable, device is adjust our ethernet communication configuration parameters (IP, Netmask, Gateway) dynamicaly for your network system. If DHCP is disable, you must adjust ethernet configuration parameters (IP, Netmask, Gateway) for your network system. If parameter value,

0 = DHCP DISABLE

1 = DHCP ENABLE

### ETH.PORT

Ethernet port number is can be adjusted by this parameter.

### NET MASK

Subnet mask for ethernet communication is can be adjusted by this parameter. If DHCP is selected as a enable there is no need to adjust to this parameter, if DHCP is selected as a disable then user must adjust this parameter according to the their own network system.

### GATEWAY

Gateway for ethernet communication is can be adjusted by this parameter. If DHCP is selected as a enable there is no need to adjust to this parameter, if DHCP is selected as a disable then user must adjust this parameter according to the their own network system.

### IP

IP address for ethernet communication is can be adjusted by this parameter. If DHCP is selected as a enable there is no need to adjust to this parameter, if DHCP is selected as a disable then user must adjust this parameter.

### PORT SET

Ethernet port configuration is setting by this parameter, After the all parameter adjusted according to system needs, this parameter value is must be adjusted to 1 for ethernet port setting, after ethernet port setting is completed this parameter value is turn to zero automatically.

### TCP/IP SLCT

TCP/IP protocol is selected by this parameter. 0 = Modbus RTU Over TCP/IP 1 = Modbus RTU TCP/IP



(\*\*) These parameters are only read for modbus function.



If the device has a optional ETHERNET communication then ETHERNET pages is observed. Otherwise these pages are not observed.



If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.



## 6.7.8. REAL TIME (RTC ) Setup Page Parameters



Press and hold on 3 seconds Enter button for setting the RTC time value.

Parameter	Explanation	Unit	Min	Max	Default
YEAR	Year Value For RTC Time	-	2010	3000	-
MONTH	Month Value For RTC Time	-	1	12	-
DAY	Day Value For RTC Time	-	1	31	-
HOUR	Hour Value For RTC Time	-	0	23	-
MINUTE	Minute Value For RTC Time	-	0	59	-
SECOND	Second Value For RTC Time	-	0	59	-

### YEAR

Year value for RTC time is adjusted by this parameter.

### MONTH

Month value for RTC time is adjusted by this parameter.

### DAY

Day value for RTC time is adjusted by this parameter.

### HOUR

Hour value for RTC time is adjusted by this parameter.

### MINUTE

Minute value for RTC time is adjusted by this parameter.

### SECOND

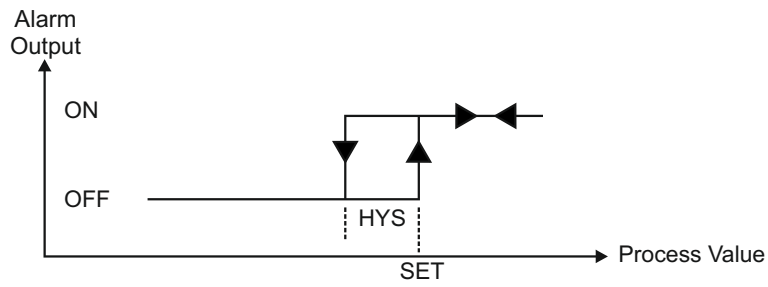
Second value for RTC time is adjusted by this parameter.



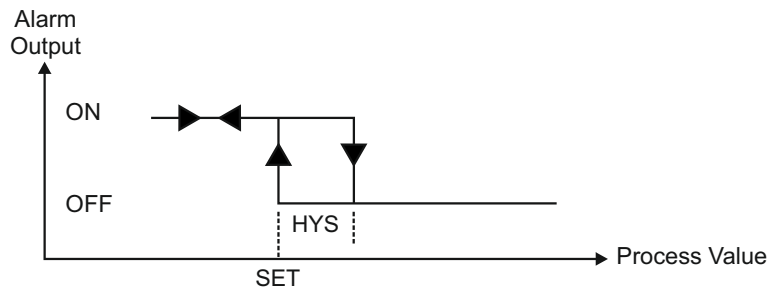
If no operation is performed for 20 seconds in technician parameters section, device turns to main operation screen automatically.

## 7. Operation Graphics of Alarm and Pre-Alarm Types

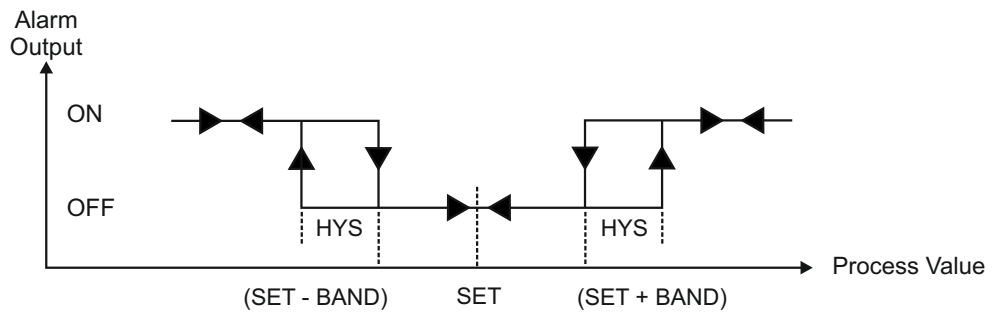
### High Alarm



### Low Alarm



### Band Alarm



**SET** = Alarm or Pre-Alarm Set value  
**HYS** = Hysteresis value for Alarm and Pre-Alarm output  
**BAND** = Bandwidth for Band Alarm.

## 8. Modbus Addresses

### 8.1. Output Addresses

OUTPUT ADDRESSES		Unit	Min	Max	Default	Address
CH-1 ALARM OUT	Channel-1 Alarm Output Status	-	-	-	-	00001
CH-2 ALARM OUT	Channel-2 Alarm Output Status	-	-	-	-	00002
CH-3 ALARM OUT	Channel-3 Alarm Output Status	-	-	-	-	00003
CH-4 ALARM OUT	Channel-4 Alarm Output Status	-	-	-	-	00004
CH-5 ALARM OUT	Channel-5 Alarm Output Status	-	-	-	-	00005
CH-6 ALARM OUT	Channel-6 Alarm Output Status	-	-	-	-	00006
CH-7 ALARM OUT	Channel-7 Alarm Output Status	-	-	-	-	00007
CH-8 ALARM OUT	Channel-8 Alarm Output Status	-	-	-	-	00008
GEN. ALR. OUT	General Alarm Output Status	-	-	-	-	00009
GEN.PREALR.OUT	General Pre-Alarm Output Status	-	-	-	-	00010

**Note-1:** Outputs status are can be readed with modbus function-1 (read coils). Device's response for modbus function-1 is always 2 byte data although the modbus function request less than 9 outputs port.

### 8.2. Process Values Addresses

PROCESS VALUES ADDRESSES		Unit	Min	Max	Default	Address
CH-1 P. VALUE	Channel-1 Process Value	°C	-	-	-	42860
CH-2 P. VALUE	Channel-2 Process Value	°C	-	-	-	42862
CH-3 P. VALUE	Channel-3 Process Value	°C	-	-	-	42864
CH-4 P. VALUE	Channel-4 Process Value	°C	-	-	-	42866
CH-5 P. VALUE	Channel-5 Process Value	°C	-	-	-	42868
CH-6 P. VALUE	Channel-6 Process Value	°C	-	-	-	42870
CH-7 P. VALUE	Channel-7 Process Value	°C	-	-	-	42872
CH-8 P. VALUE	Channel-8 Process Value	°C	-	-	-	42874

**Note-2:** Process values are can be readed with modbus function-4 (read input register). Because of the process values are displayed on LCD screen with point, the reading values from modbus is 10 times than the real values.

## 9. Specifications

<b>Device Type</b>	: 8 Channel Analogue Scanner
<b>Housing &amp; Mounting</b>	: 96mm x 96mm x 87.5mm 1/4 DIN 43700 plastic housing for panel mounting. Panel cut-out is 92 x 92mm.
<b>Protection Class</b>	: NEMA 4X (IP65 at front, IP20 at rear)
<b>Weight</b>	: Approximately 0.4Kg.
<b>Environmental Ratings</b> with none	: Standard, indoor at an altitude of less than 2000 meters condensing humidity
<b>Storage / Operating Temperature:</b>	-20 °C to +70 °C / 0 °C to +50 °C
<b>Storage / Operating Humidity</b>	: 90 % max. (None condensing)
<b>Installation</b>	: Fixed installation
<b>Overvoltage Category</b>	: II
<b>Pollution Degree</b>	: II. office or workplace, none conductive pollution
<b>Operating Conditions</b>	: Continuous
<b>Device Supply Voltage and Power</b>	: 100 - 240 V ~ (-%15 / +%10) 50/60 Hz. 7VA 24 V ~ (-%15 / +%10) 50/60 Hz. 7VA 24 V === (-%15 / +%10) 7W
<b>Output Card Supply Voltage and Power</b>	: 24 V ===(±15%) - 5W (for Transistor output type)
<b>Analogue Inputs</b>	: 4-20mA / 0-20mA and 0-10VDC Analogue
<b>Accuracy</b>	: ± 0,25% of full scale
<b>Line Compensation</b>	: Maximum 10 Ω
<b>Sensor Break Protection</b>	: Upscale
<b>Sampling Time</b>	: 400msecs.
<b>Input Resistance</b>	: > 10MΩ
<b>Digital Output</b>	: Transistor or relay outputs
<b>Transistor Output</b>	: PNP(source) type transistor output (Max. 1A@24V===)
<b>Relay Output</b>	: Resistive Load 5A@250V~ (Electrical Life : 100.000 operation (Full Load))
<b>Standard Communication</b>	: RS-232 Communication (For Modbus RTU)
<b>Optional Communication</b>	: RS-485 (For Modbus RTU) "500V~ isolated" 10Mbits/s Ethernet (For Modbus RTU Over TCP) "1500V~ isolated" USB 2.0 (Data logging over Flash Stick Memory)
<b>Display</b>	: 128 x 64 pixel graphical LCD
<b>Approvals</b>	: GOST-R, C E

## 10. Other Informations

### Manufacturer Information:

Emko Elektronik Sanayi ve Ticaret A.Ş.  
Demirtaş Organize Sanayi Bölgesi Karanfil Sk. No:6 16369 BURSA  
Tel : (224) 261 1900 Fax : (224) 261 1912

### Repair and maintenance service information:

Emko Elektronik Sanayi ve Ticaret A.Ş.  
Demirtaş Organize Sanayi Bölgesi Karanfil Sk. No:6 16369 BURSA  
Tel : (224) 261 1900 Fax : (224) 261 1912



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